

# 2024 Tacoma Double Cab Rear 40-60



**Step 1. Seat Preparation:**  
Lift the Driver seat up, look for the center seatbelt. Temporarily disconnect the seatbelt by pushing the small red button with a small flat screwdriver or similar tool while holding onto the seatbelt.



**Step 2. Seat Preparation:**  
Let the seatbelt retract all the way to the back wall under the window. Be sure to hold onto the metal so it doesn't strike your window.



**Step 3. Seat Preparation:**  
Temporarily remove the middle headrest using the push button release while gently lifting.



**Step 4. Seat Preparation:**  
Temporarily remove the driver and passenger headrests. Notice they flip forward.



**Step 5. Middle Headrest/MH:**  
All parts of the seat cover are marked on the inside front right. Use the Seat Cover Part ID Chart to identify parts. Slide the middle headrest cover on with the extending hook Velcro™.



**Step 6. Middle Headrest/MH:**  
Line up the seams of the cover on left and right to the seams on the headrest, they should match closely. Tuck the Hook Velcro™ under the back edge and connect it to the loop Velcro™ sewn inside the back edge.



**Step 7. Headrest/H:**  
Same as the middle headrest, slide the cover on with the extending hook Velcro™ to the front. Again, line up the cover on left, right, and top.



**Step 8. Headrest/H:**  
Connect the Velcro™ in back same as Step 6.



**Step 9. Driver & Passenger Top/DT&PT:**  
Slide the covers on with the extending hook Velcro™ to the front.



**Step 10. Step 9. Driver & Passenger Top/DT&PT:**  
Feel for the seat release strap under the cover and feed it through the provided opening.



**Step 11. Step 9. Driver & Passenger Top/DT&PT:**  
Tuck the seat cover behind the plastic for the headrest.



**Step 12. Step 9. Driver Top/DT:**  
Tuck the seat cover under the plastic for the middle headrest starting with the push button side as shown. Again, line up the seat cover on left, right, and top.



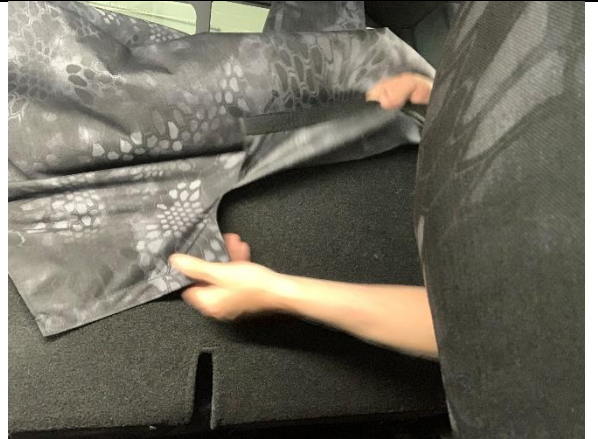
**Step 13. Driver & Passenger Top/DT&PT:**  
Tuck in the front edge and fold the backrests forward. Pull the 1"x3" Hook Velcro™ through as shown.



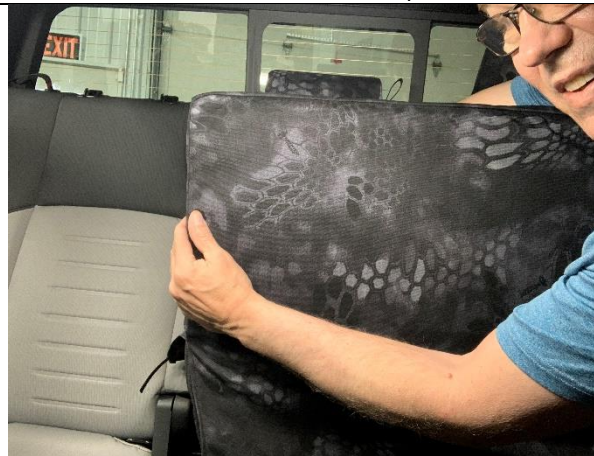
**Step 14. Driver & Passenger Top/DT&PT:**  
Press the Hook Velcro™ to the carpet fuzz behind the seat as shown.



**Step 15. Driver & Passenger Top/DT&PT:**  
Lastly, pull the cover down and press the Hook Velcro™ to the fuzzy carpet behind the seat. Re-connect the center seatbelt from Step 1.



**Step 16. Driver Bottom/DB:**  
Lift the seat bottoms up and slide the cover on with the extending Hook Velcro™ to the top side, and the 1" Hook Velcro™ sewn inside to the underside.



**Step 17. Driver&Passenger Bottom/DB&PB:**  
Again, line up the left, right, and top of the seat cover, forming it to the seat. Then fold the seat down.



**Step 18. Driver&Passenger Bottom/DB&PB:**  
Like Step 13 & 14, tuck the front edge, and flip the seats up. Press the 1"x3" Hook Velcro™ onto the fuzzy carpet as shown.



**Step 19. Driver&Passenger Bottom/DB&PB:**

View from under the Driver seat bottom with the seat lifted. Connect this inside edge 1"X3" Hook Velcro™ to the fuzzy carpet under the seat.



**Step 20. Driver&Passenger Bottom/DB&PB:**

Lastly, press the Hook Velcro™ to the fuzzy carpet under the seat as shown.