

# 2016-2023 Tacoma Double Cab Rear 40-60 Installation



## Step 1. Seat Preparation:

Temporarily remove the center seatbelt with a #14 Metric wrench or ratchet. Pay attention on how it's attached to the floor, you'll be putting it back on. All the parts of the seat cover are labeled on the inside right of each part. Use the Seat Cover Part ID Chart to identify Parts.



## Step 2. Headrests/H:

Slide the headrest covers on with the extending hook Velcro™ to the front. Line up the seams of the seat cover to the seams of the headrest on left, right, and the top, they should closely match.



## Step 3. Headrests/H:

Remove the middle headrest. Slide the cover on with the extending Hook Velcro™ to the front. Tuck the cover under the front as shown.



## Step 4. Headrests & Middle Headrest/H& MH:

Connect the Velcro™ under the back edge.



## Step 5. Passenger Top/PT:

Carefully open the back side and bottom Velcro™.



## Step 6. Passenger Top/PT:

Put the open seam to the back, and lay the seatbelt over the front.



**Step 7. Passenger Top/PT:**  
Tuck the material under the plastic for the center seatbelt. Connect the Velcro™ directly behind the seatbelt opening on the top only.



**Step 8. Passenger Top/PT:**  
Tuck the fabric under the plastic for the headrests, starting with the push button side on the middle headrest.



**Step 9. Passenger Top/PT:**  
Feed the seatbelt thru the provided elastic on the front of the cover and bolt it back onto the floor.



**Step 10. Passenger Top/PT:**  
Pull the left and right side down all the way, lining up the seams of the seat to the seams of the seat cover, same as Step 2. Fold the seat down and pull cover to the center. Connect the Velcro™ starting on the top, working your way down a few inches at a time.



**Step 11. Driver & Passenger Top/DT&PT:**  
Tuck all of the front hook Velcro™ under the front edge of the seat, then fold the seat down. Slide one hand down the front of the seat while gently pulling on the Velcro™ from behind. Do this for all of them.



**Step 12. Driver & Passenger Top/DT&PT:**  
Pull the Velcro™ tight, then press them together as shown.





**Step 13. Driver & Passenger Bottom/DB&PB:**  
Slide the seat release strap from its factory elastic restraint. Place the covers on with the long extending hook Velcro™ to the front. Hook the cover over the front of the seat, then work the right and left back corners around the back corners of the seat.



**Step 14. Driver & Passenger Bottom/DB&PB:**  
Connect the Velcro™ as shown under the seat.



**Step 15. Driver & Passenger Bottom/DB&PB:**  
Trim the excess length Velcro™.



**Step 16. Driver & Passenger Bottom/DB&PB:**  
Clean the surface of the metal where shown, which should be directly beneath the long hook Velcro™.



**Step 17. Driver & Passenger Bottom/DB&PB:**  
Peel off the plastic backing from the adhesive loop Velcro™ and press it to the metal seat bottom as shown, then re-attach the Velcro™.



**Step 18. Driver & Passenger Bottom/DB&PB:**  
The Driver seat bottom gets two adhesive Velcro™ on the back edge, the Passenger bottom gets three.

For video instruction, visit this link:  
<https://youtu.be/mAOf7GdpUUg>