

2001-04 Tacoma Double Cab rear 40-60 Installation



Step 1.

Tools needed: Small pry bar or flat screw driver, large bit Phillips screw driver, # 14 Metric wrench or socket w/driver, and a scissors.
Carefully pry the two plastic covers in front of the seat bottom from the side.



Step 2.

Pry from one side and it will tip right off.

All the parts of the seat cover are labeled inside lower right side with abbreviations. Use the seat cover piece identification chart to ID parts.



Step 3.

Remove the two # 14 Metric bolts from in front of the seat.



Step 4.

Tip the backrests forward, open the carpet flap behind the seat belts to expose the two back bolts. Remove them with using the # 14 Metric wrench or socket driver.



Step 5.
Using the large sized Phillips bit screwdriver temporarily remove the three rubber bumpers from the backs of the seat tops.



Step 6.
Temporarily remove the headrests by depressing the push button release while gently lifting up.



Step 7.
Slide the nylon seat back release strap out of its factory restraint.



Step 8. Headrests/H:
Slide the headrest covers on with the extending hook Velcro™ to the front. Line up the seams of the cover to the seams of the headrest, tucking the front hook Velcro™ under the back edge and connect them to the loop Velcro™ sewn inside the back edge.



Step 9. Driver & Passenger Top/DT&PT:
Slide the seat covers on with the extending hook Velcro™ to the front side. Feed the seat release strap through the provided opening and line up the triangular hole.



Step 10. Driver & Passenger Top/DT&PT:
Feed the release strap through the elastic restraint on the seat cover as shown.



Step 11. Driver & Passenger Top/DT&PT:
Line up the holes for the bumpers on the back of the seat.



Step 12. Driver & Passenger Top/DT&PT:
Tuck the seat cover fabric under the plastic for the headrests stating with the push button side first



Step 13. Driver & Passenger Top/DT&PT:

Put the rubber bumpers back on the back of the seats making sure they are facing the right way. Easy to tell if they're not, the seat won't latch onto the back of the cab if they're not.



Step 14. Driver & Passenger Top/DT&PT:

Tip the backrests forward, tuck in the front left and right sides, pulling the hook Velcro™ thru from the front. Then, use one hand in a smoothing action down the front of the seat from the top to the bottom while gently pulling on the fabric from the back. Then, tuck the hook Velcro™ under the back edge and connect them to the to the loop Velcro™ sewn inside the back edge.



Step 15. Bottom/B:

Place the seat cover on with the long extending hook Velcro™ to the front.



Step 16. Bottom/B:

Pull the left and right rear sides around both back corners.



Step 17. Bottom/B:

Tuck the seat cover behind the plastic on left & right.



Step 18. Bottom/B:

Line up the seams of the seat cover to the seams of the seat on the left, right, and front. Route the long hook Velcro™ under the seat and connect them to the loop Velcro™ as shown. Do it by starting on the right or left side with the seat right side up, then go to the other side, working your way to the middle. See step 19 for the center strap instructions.



Step 19. Bottom/B:

Tip the seat upside down and straighten and tighten all the Velcro™. Stuff the rear of the seat cover/loop Velcro™ down between the seat belt and the seat. Connect this tricky hook Velcro™ by tucking it between the seat belt and seat as shown.



Step 20. Bottom/B:

Pull the fabric on the left & right sides, connecting the hook Velcro™ to the loop Velcro™ as shown. Adjust this Velcro™ to make the sides of the seat cover smooth.



Step 21. Bottom/B:

Clip the side plastic side buckles over the metal bar, pull back and connect the Velcro™.



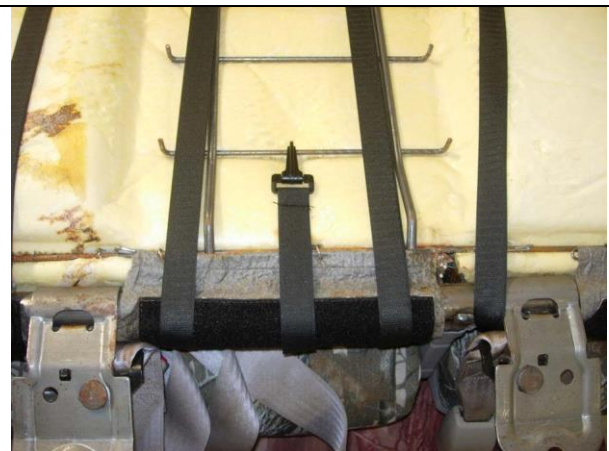
Step 22. Bottom/B:

Trim off the excess Velcro™.



Step 23. Bottom/B:

Clip the two passenger & driver side plastic buckles over the metal bar in back, then connect them to the loop Velcro™.



Step 24. Bottom/B:

Clip the center plastic buckle where shown. Carefully trim off all the excess lengths of Velcro™. Carefully re-install the seat, making sure all bumpers are facing the right direction and the bolts are tight.