

2023 F-250-550 Super Crew Rear 60-40 w/Arm Installation



Step 1. Headrests/H:

All the parts of the seat cover are marked inside on the front bottom right. Use the "Seat Cover Part ID Chart" for identification. Slide the headrest covers on with the extending hook (sticky) Velcro to the front.



Step 2. Headrests/H:

Remove the headrest from the seat using the push button release. Form the cover to the top of the headrest. Then line up the seams of the cover to the seams on the headrest, they should closely match. Connect the Velcro.



Step 3. Driver & Passenger Bottoms/DB&PB:

Lift the seat partway up and slide the seat covers on with the letters DB & PB to the top.



Step 4. Driver & Passenger Bottoms/DB&PB:

Again, line up the seams of the seat cover to the seams of the seat. Make sure to feed the nylon seat release strap through the provided opening on the side of the cover.



Step 5. Driver & Passenger Bottoms/DB&PB:

Tuck in the top side and fold the seat all the way up. Press the hook Velcro to the fuzzy carpet on the back edge of the seat. Lastly pull the bottom side tight and press it to the fuzzy carpet under the seat.



Step 6. Driver Top/DT:

Release the driver side backrest by lifting the seat bottom up all the way. View from behind the driver seat top with the seat released. The picture is sideways, right side is up. The brass pin is the latch release. Using a small, closed end wrench, go in from the top of the seat and use the closed end to hook the other side of the brass pin and lift pull up, lifting the seat until hear the click of the latch release.



Step 7. Driver /DT:
Tuck the seat cover under the plastic for the headrests starting with the push button release.



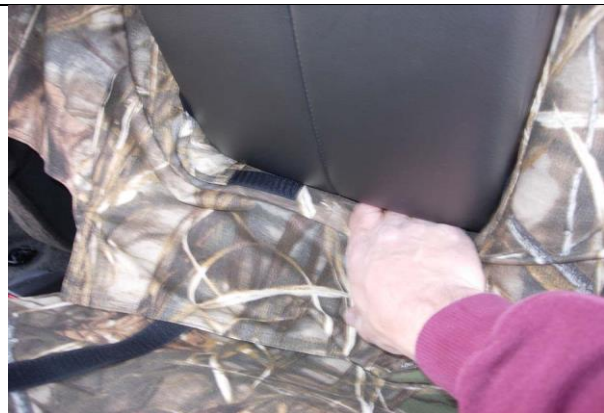
Step 8. Driver/DT:
Tuck in the front edge of the seat cover and fold the backrest forward. Make sure to pull the cover down far enough that the rounded bottom left and right corners are forming to the bottom of the backrest.



Step 9. Driver Top/DT:
Tuck the cover behind the seatbelt and poke the armrest through the provided opening.



Step 10. Driver Top/DT:
Line up the armrest cavity, and press the two hook Velcro sewn inside the cover to the carpet inside the armrest cavity.



Step 11. Driver Top/DT:
Push the fabric in under the armrest, pressing the hook Velcro to the carpet on the back of the armrest cavity, just past the plastic on the bottom.



Step 12. Driver Top/DT:
Lastly, tuck the rear part of the armrest cavity in behind the armrest, pressing the hook Velcro to the carpet on the back of the armrest cavity.



Step 13. Driver DT:
Connect the outside edge 1"X12" hook Velcro to the loop Velcro sewn inside the seat cover on the left and right side.



Step 14. Driver Top/DT:
Connect the long hook Velcro to the loop Velcro sewn inside the top edge as shown. Do this by gently pulling on the long hook Velcro with one hand while using the other hand in a smoothing action down the front of the seat from top to bottom.



Step 15. Passenger Top/DT&PT:
Feed the nylon seat release strap through the provided opening in the seat cover. Follow Steps 7, 8, 13, and 14 to install.



Step 16. Driver & Passenger Top/DT&PT:
Make sure the back wall catch is positioned where shown. Lift the driver side seat bottom up all the way and push the backrests in until you hear it click back in. This may take a few tries to get it done.



Step 17. Armrest/A:
Slide the armrest cover on with the extending hook Velcro to the front.



Step 18. Armrest/A:
Feed the armrest pull strap through the provided opening. Carefully tuck the material under the plastic starting on one corner, working your way around.



Step 19. Armrest/A:

Tip the armrest up, and tuck the hook the front in. Smooth the front side of the armrest left to right and remove wrinkles. Push your hand under the armrest and hold the hook Velcro to the back edge of the armrest, then fold it down.



Step 20. Armrest/A:

Locate the hook Velcro behind the armrest and pull it up. While pressing the hook Velcro to the armrest, connect it to the loop Velcro sewn inside the back edge of the armrest cover.