2017-2023 F-250-550 XL & XLT Super Crew rear 60-40 Installation



Step 1. Headrests/H:

All the parts of the seat cover are labeled inside on the bottom right side. Slide the headrest covers on with the extending hook (sticky) Velcro™ to the front.



Step 2. Headrests/H:

Form the cover to the headrest by lining up the seams of the cover to the seams on the headrest, they should closely match.



Step 3. Passenger Bottoms/PB:

Carefully open the side Velcro[™] on the Passenger Bottom as shown.



Step 4. Driver & Passenger Bottoms/DB&PB:

Slide the seat covers on with the letters DB & PB to the top. Line up the seams of the seat cover to the seams of the seat, and line up the opening for the seat release latch under the seat or pull tab on the side of the seat; whichever you have.



Step 5. Driver & Passenger Bottoms/DB&PB:

Passenger Bottom: Re-connect the side VelcroTM from Step 3. Tuck in the top side, pull it tight and press the hook VelcroTM to the fuzzy carpet on the back edge of the seat. Lastly pull the bottom side tight and press it to the fuzzy carpet under the seat.



Step 6. Driver Top/DT&PT:

Release the driver side backrest by lifting the seat bottom up all the way. Put a leather glove on and feel behind the outside top edge of driver side in and down about six inches. Look behind the seat, you're feeling for the release in the picture. Directly on the opposite side of the brass pin shown there is a silver pin same size, lift it up until hear it click and the will seat release. The passenger side backrest has an exposed nylon release strap that can be seen on Step 10.



Step 7. Driver & Passenger Top/DT&PT:Tuck the seat cover under the plastic for the headrests starting with the push button release.



Step 8. Driver & Passenger Top/DT&PT:

Tuck in the front edge of the seat cover and fold the backrest forward. Make sure to pull the cover down far enough that the rounded bottom left and right corners are forming to the bottom of the backrest.



Step 9. Driver & Passenger Top/DT&PT: Connect the outside edge 1"X12" hook Velcro™ to the loop Velcro sewn inside the seat cover on the left and right side.



Step 10. Passenger Top/PT: Feed the nylon seat release trap through the provided opening.



Step 11. Driver & Passenger Top/DT&PT:
Connect the long hook Velcro™ to the loop Velcro™
sewn inside the top edge as shown. Do this by gently
pulling on the long hook Velcro™ with one hand while
using the other hand in a smoothing action down the
front of the seat from top to bottom.



Driver Top/DT:
Make sure the driver side back wall catch is positioned where shown. Lift the driver side seat bottom up all the way and push the backrest in until you hear it click back in. This may take a few tries to get it done. For video installation, follow this link:

Step 12. Driver & Passenger Top/DT&PT:

https://youtu.be/m73Y42pKJml