2005-10 F-250-450 XL Super Crew Rear Installation



Step 1. Bottom/B:

All the parts of the seat cover are marked inside. Use the "Seat Cover Piece Identification Chart" to identify parts. Temporarily remove the beverage holders on the front of the seat by gently lifting up. Ignore this step if you do not have a drink holder on the front of your seat bottom.



Step 2. Bottom/B:

Temporarily removing the plastic tray behind the seat will help with connecting the Velcro[™] on back edge of the seat cover bottom.



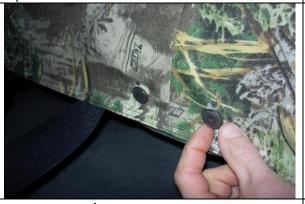
Step 3. Bottom/B:

Place the seat cover on with the long hook (sticky) $Velcro^{TM}$ to the front. Tuck the back edge of the seat cover into the seat. Be sure to keep the seatbelts on top of the seat cover.



Step 4. Bottom/B:

Work the fabric inside the seat cover to the outside (forefinger to thumb) around the front and sides of the seat cover. The seams of the seat cover should closely match the seams of the seat.



Step 5. Bottom/B:

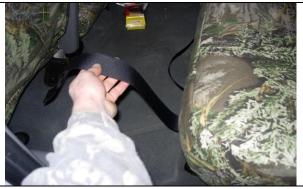
If they exist, feed the metal studs for the beverage holders through the provided holes on the front of the seat. Re-install the beverage holders on the front of the seat.

Ignore this step if you do not have a drink holder on the front of your seat bottom.



Step 6. Bottom/B:

Pull the side flaps of the seat cover around the back corner and press them to the loop (fuzzy) Velcro™ sewn on the back edge. Use your hand in a smoothing action along the sides from front to back to remove wrinkles.



Step 7. Bottom/B:

Route the long hook Velcro[™] in front under the seat and mate them to the loop Velcro[™] sewn on the back edge. Using your hand in a smoothing action from front to back while connecting the Velcro[™] will help to tighten the seat cover. Adjusting the Velcro[™] a few times may be necessary for the tightest fit. Trim the excess length of the Velcro[™].



Step 8. Bottom/B:

Route the two long 1" outside edge hook Velcro™ where shown, above the metal frame and mate them at an angle to the loop Velcro™ on the back edge, trim the excess.



Step 9. Bottom/B:

View from under the back edge of the seat bottom. Clip the three plastic hooks with the hook Velcro™ sewn to it under the back edge of the seat as shown on the driver, passenger and middle of the seat. Press the hook Velcro™ to the loop Velcro™ sewn on the back edge, trimming the excess. This will keep the seat cover from shifting.



Step 10. Top/T:

Pull the left and right side of the seat cover all the way down into position with the extending hook fasteners to the front. Similar to step 4, work the fabric of the seat cover in (forefinger to thumb. The seams of the seat cover should closely match the seams of the seat.



Step 11. Top/T:

Connect the $Velcro^{\mathbf{m}}$ under the release levers on the left and right sides of the backrest.



Step 16. Top/T:

Tuck the extending hook VelcroTM into the seat, and fold the seat forward. Do this by using one hand in a smoothing action in front from top to bottom while pulling on the hook VelcroTM from behind with the other hand. Tuck the hook VelcroTM under the back edge and connect the VelcroTM.