## 2004-2008 F-150 Super Crew Rear 60/40 w/Armrest Installation



Step 1. Top/T:

Remove the headrests by lifting them up all the way using the push button release on the right side. Next, use gentle upward pressure and depress the semihidden push button release on the left.



Step 2. Top/T:

All the parts of the seat cover are labeled inside. Use the seat cover piece identification chart to ID parts. Slide the seat cover behind the seat belt, over the top of the seat and tuck the fabric under the plastic box for the seatbelt and connect the Velcro™ behind it.



Step 3. Top/T:

Tuck the fabric under the plastic for the headrests and slide the seat cover behind the top of the seat.



Step 4. Top/T:

Poke the armrest through the provided opening.



Step 5. Top/T:

Align the seams of the seat to the seams of the seat, they should match closely, then push the Velcro $^{\text{TM}}$  onto the carpet on the top left and right inside the armrest cavity.



Step 6. Top/T:

Tuck in the bottom edge and press the Velcro<sup>™</sup> to the carpet behind the armrest.



Step 7. Top/T: Tuck in the back edge and press the Velcro™ to the carpet behind the armrest.



**Step 8. Top/T:**Carefully tuck the bottom of the seat cover over the child restraints located where the bottom meets the backrest.



Tuck the left and right side Velcro™ into the seat. Flip the seat bottoms up and find the Velcro™. Wrap it under and angle it to the side of the seat, then press it onto the carpet on the side of the seat.



Step 10. Top/T:
Tuck the sides of the seat cover in, but keep the side
Velcro™ turned away from the seat as shown.
Line up the seams of the seat cover to the seams of
the seat, again they should closely match. Push the
seat cover in, pushing your hand towards the back
wall pressing the Velcro™ to the carpet on the side of
the seat.



Step 11. Driver & Passenger Bottoms/DB&PB: Remove the seatbelts from their elastic restraints. Only the two seatbelts where the seat bottoms meet need to be removed from the elastic.



Step 12. Driver & Passenger Bottoms/DB&PB: Slide the seat covers on with the continuous Velcro™ to the bottom as shown, but don't fasten it yet.



Step 13. Driver & Passenger Bottoms/DB&PB: With the seat bottom angled up slightly, carefully tuck the hook Velcro™ into the seat



Step 14. Driver & Passenger Bottoms/DB&PB:
Move the seat up and down, tucking the Velcro™
though. Again, line up the seams of the seat cover
with the seams of your seat. Use the smoothing
action on top of the seat from the front to the back,
pressing the Velcro™ to the carpet on the seat.



**Step 15. Driver & Passenger Bottoms/DB&PB:** Press the Velcro<sup>™</sup> to the bottom of the seat starting on the inside, working your way out.



**Step 16. Driver & Passenger Bottoms/DB&PB:** Push the seatbelts through the elastic restraints sewn to the seat cover.



Step 17. Headrests/H:
Slide the cover on with the extending hook Velcro™
to the front. Work the material inside the cover from
the forefinger to the thumb, again lining up the
seams.



**Step 18. Headrests/H:**Connect the hook Velcro<sup>™</sup> to the loop Velcro<sup>™</sup> sewn inside the back edge.



Step 19. Armrest/A:
Slide the armrest cover on with the extending Velcro™ the front.



Step 20. Armrest/A: Line up the seams and connect the Velcro™ on the back edge.