

1999-2002 F-250-550 Super Crew Rear Bench Installation



Step 1. Bottom/B:

All the parts of the seat cover are marked inside. Use the "Seat Cover Piece Identification Chart" to identify parts. Temporarily remove the beverage holders on the front of the seat by gently lifting up. **Ignore this step if you do not have a drink holder on the front of your seat bottom.**



Step 2. Bottom/B:

Temporarily removing the plastic tray behind the seat will help with connecting the Velcro™ on the seat cover bottom.



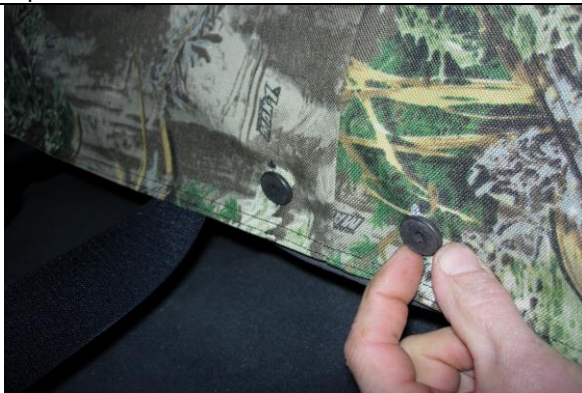
Step 3. Bottom/B:

Place the seat cover on with the long hook (sticky) fasteners to the front. Tuck the back edge of the seat cover into the seat. Be sure to keep the seatbelts on top of the seat cover.



Step 4. Bottom/B:

Work the fabric inside the seat cover to the outside (forefinger to thumb) around the front and sides of the seat cover. The seams of the seat cover should closely match the seams of the seat.



Step 5. Bottom/B:

Feed the metal studs for the beverage holders through the provided holes on the front of the seat. Re-install the beverage holders on the front of the seat. **Ignore this step if you do not have a drink holder on the front of your seat bottom.**



Step 6. Bottom/B:

Pull the side flaps of the seat cover around the back corner and press them to the loop (fuzzy) Velcro™ sewn on the back edge. Use your hand in a smoothing action along the sides from front to back to remove wrinkles.



Step 7. Bottom/B:
Route the long hook Velcro™ in front under the seat and press them to the loop Velcro™ sewn on the back edge. Using your hand in a smoothing action from front to back while connecting the Velcro™ will help to tighten the seat cover. Adjusting the Velcro™ a few times may be necessary for the tightest fit. Trim the excess length of the Velcro™.



Step 8. Bottom/B:
Route the two long 1" outside edge hook Velcro™ where shown, above the metal frame and mate them at an angle to the loop Velcro™ on the back edge, trim the excess.



Step 9. Bottom/B:
View from under the back edge of the seat bottom. Clip the three plastic hooks with the hook Velcro™ sewn to it under the back edge of the seat as shown on the driver, passenger and middle of the seat. Press the hook Velcro™ to the loop Velcro™ sewn on the back edge, trimming the excess. This will keep the seat cover from shifting.



Step 10. Top/T:
Fold the armrest part way down, open the seat cover and slide it on with the extending hook Velcro™ to the front. Work the armrest through the provided opening.



Step 11. Top/T:
Pull the left and right side of the seat cover all the way down into position. Similar to step 4, work the fabric of the seat cover in (forefinger to thumb). The seams of the seat cover should closely match the seams of the seat.



Step 12. Top/T:
2000-05 models: Connect the Velcro™ under the release levers on the left and right sides of the backrest. 1999 models: Do not have this lever. For 1999 models: slide the seat release (behind each side of the backrest) through the provided opening.



Step 13. Top/T:
Line up the seam for the armrest cavity on top, the corners, and down both sides.



Step 14. Top/T:
If there is fuzzy carpet on the back of the armrest cavity, press the two hook Velcro™ sewn inside the corners of the seat cover to the carpet.



Step 15. Top/T:
Tuck the fabric of the seat cover between the seat and the metal hinge for the armrest on the left and right. Next, push the fabric in under the armrest and connect the hook Velcro™ to the loop Velcro™ sewn inside the back edge of the armrest cavity. Move the armrest up and down making sure the seat cover doesn't impede the action of the armrest.



Step 16. Top/T:
Tuck the extending hook Velcro™ into the seat. Do this by using one hand in a smoothing action in front from top to bottom and pulling on the fabric from behind with the other hand. Using the smoothing action follow the Velcro™ between the seat bottom and backrest, tucking it behind the back edge and connecting the Velcro™.



Step 17. Armrest/A: Slide the armrest cover on with extending hook Velcro™ to the front. Line up the seams of the armrest cover with the seams of the armrest. Tuck the Velcro™ under the armrest and fold it down.



Step 18. Armrest/A:
Tuck the hook Velcro™ inside the back edge and mate the Velcro™. Note: on 2003-05 models, tuck the fabric of the armrest cover under the plastic for the drink holders before connecting the Velcro™.