

# 1994-1998 F-250-550 Bench w/ Armrest Installation



**Step 1. Prepare the seat for installation.**

Slide the plastic drink holders off of the front of the seat bottoms by lifting up.



**Step 2. Top/T:**

The seat covers are labeled on the inside right side. The top will be marked "T". Fold the armrest down and slide the covers on with the opening for the armrest in front.



**Step 3. Top/T:**

Tuck the material behind the armrest.



**Step 4. Top/T:**

Next, tuck in the Velcro™ on each side of the armrest.



**Step 5. Top/T:**

Fold the armrest up. Line up the seams of the seat cover to the seams of the seat, they should match closely.



**Step 6. Top/T:**

Form the top of the seat covers to the top of the seat, working the fabric of the seat cover to the middle, or from thumb and middle finger to pointer finger.



**Step 7. Top/T:**  
 Fold the backrest forward. Slide the Velcro™ between the seat and the metal bar as shown. Use one hand in a smoothing action down the front of the seat cover while gently pulling on the Velcro™ with the other hand, thus tightening the seat cover.



**Step 8. Top/T:**  
 Check the seams of the seat cover again for being lined up with the seams of the seat, adjust as needed. Tuck the front hook Velcro™ under the back edge and press the Velcro™ together.



**Step 9. Bottom/B:**  
 Tip the backrest forward. Pull one of the back corners over the back of the seat, then the other side.



**Step 10. Bottom/B:**  
 Line up the openings for the seatbelts.



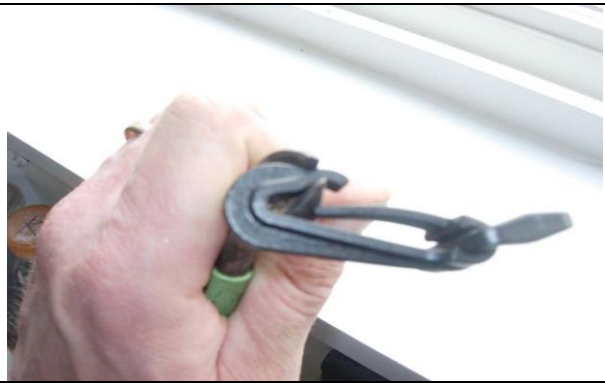
**Step 11. Bottom/B:**  
 Pull one front corner over the seat, then the other side.



**Step 12. Bottom/B:**  
 As you can see, it will compress the seat, but will relax once pulled into position.



**Step 13. Bottom/B:**  
Route the side Velcro™ as shown and press them to the carpet on the back edge of the seat as shown.



**Step 14. Bottom/B:**  
If it hasn't been clipped yet, clip the plastic buckle where shown before trying Step 15.



**Step 15. Bottom/B:**  
Clip the plastic buckle into the metal pan where shown.



**Step 16. Bottom/B:**  
Pull the Velcro™ tight and press it together, and trim the excess.



**Step 17. Bottom/B:**  
Press the front edge Velcro™ to the carpet on the seat.



**Step 18. Bottom/B:**  
Align the seat belt holes again and press the seat Velcro™ to the carpet on the back edge of the seat.



**Step 19. Armrest/A:**  
Slide the cover on with the hook Velcro™ to the front.



**Step 20. Armrest/A:**  
Fold the armrest down and connect the Velcro™.