

## 1992-1996 F-150-450 Super Cab Rear Bench Installation



**Step 1.**  
Remove the four bolts (Two each side) that secure seat to the floor with a ratchet and long extension. Have two people remove the seat due it's weight, size.



**Step 2.**  
Set the seat on a table and remove the screws on the backside of the Top and Bottom. Note the screws are longer for the seat Bottom than they are for the Top.



**Step 3.**  
Turn the plastic end of the nylon pull strap sideways and feed it into the hole while lifting the Bottom cushion off the metal.



**Step 4.**  
The nylon pull strap should come all the way through.



**Step 5. Top/T:**  
The metal tabs hold the opposite side of the metal backside to the seat, use caution and avoid bending them.



**Step 6. Top/T:**  
All the parts of the seat cover are labeled inside, the Bottom has a "B" on the inside right front side, and the Top has a "T". Place the Top on and tuck the fabric under the bottom of the two openings.



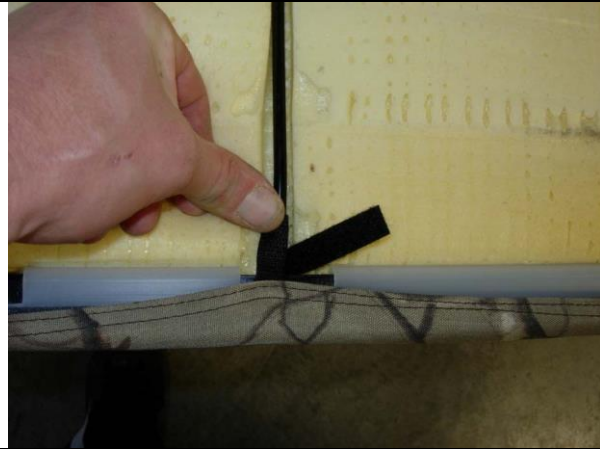
**Step 7. Top/T:**

Then, tuck the fabric under the top of the plastic. Align the seat cover by lining up the seams of the seat cover to the seams of the seat, they should match closely.



**Step 8. Top/T:**

Line up the holes in the seat cover to the screw holes for the metal seat back. Some extra trimming of the holes may be needed, but only do it after completely installing the seat cover.



**Step 9. Top/T:**

Press the hook (sticky) Velcro™ to the metal bars that run from top to bottom along the top and bottom.



**Step 10. Top/T:**

Wrap the loop Velcro™ around the metal bar and hook Velcro™ to hold the seat cover in place



**Step 11. Top/T:**

Use a needle nose pliers to aid with pulling the corner loop Velcro™ through, then wrap it around the hook.



**Step 12. Top/T:**

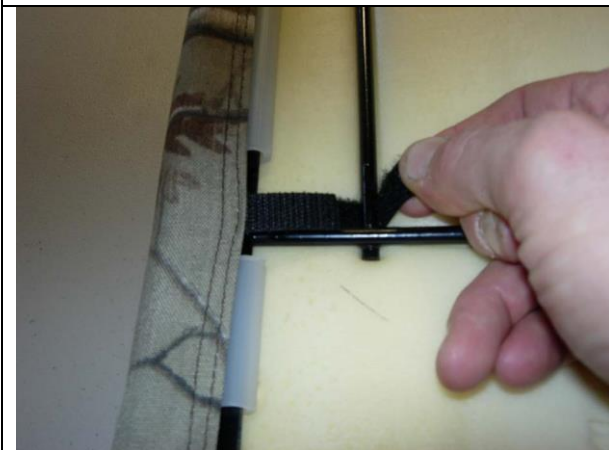
Fasten the sides by sliding the loop Velcro™ under the metal bar.



**Step 13. Top/T:**  
Press the hook Velcro™ onto the loop Velcro™.



**Step 14. Bottom/B:**  
Place the Bottom on and position the opening for the seat release strap, and turn the seat upside down. Same as Step 8, align the holes for mounting the metal seat back.



**Step 15. Bottom/B:**  
Similar to fastening the sides of the Top, slide the loop Velcro™ under the metal bar.



**Step 16. Bottom/B:**  
Press it onto the hook Velcro™. Check to see if all the holes for mounting the metal seat back are aligned.



**Step 17. Bottom/B:**  
Connect the sides by sliding the loop Velcro™ under the metal bar.



**Step 18. Bottom/B:**  
Same as earlier steps, press the Velcro™ together.



**Step 19. Bottom/B:**

Tie a string to the release strap end as shown.



**Step 20. Bottom/B:**

Place the seat Bottom upside down on a table that is narrower than the side handles, so they don't hold the metal way from the seat.



**Step 21. Bottom/B:**

Poke the string tied to the release through the opening.



**Step 22. Bottom/B:**

Carefully pull the release strap back up through the seat cover, and turn the seat upside down again using Step 20 as your guide.

Carefully align the metal seat backs and start putting the screws back in. Do this by screwing them in only a few turns until they're all in, then tighten all.

Included is a piece labeled "SR" which stands for Shoulder Rest. This is the part of the seat that is fastened under the back window. This piece is held on by clips that go into slots in the back wall. To remove it, pull straight out from the back wall. The rectangular piece of material can be stapled on the backside of the Shoulder Rest. At the time of the pattern making a shoulder rest wasn't available for the 1997 model. Call for instruction if needed.