

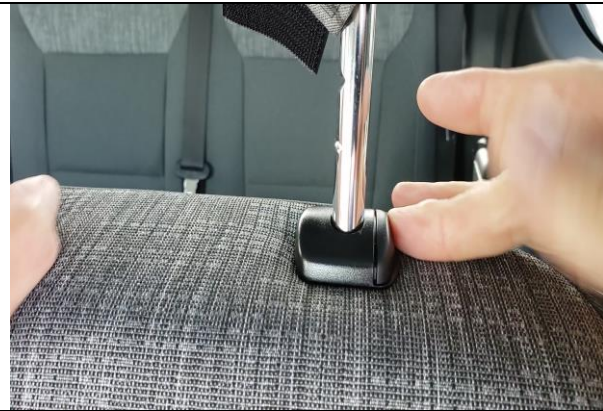
# 2023-2024 F-250-550 XL 40-20-40 with Armrest Installation



**Step 1. Prepare the seats for installation.**  
Push the seatbelts located on the inside next to the console thru the elastic on the seat. Lifting electrically controlled seats all the way up will make installing the seat cover easier.



**Step 2. Headrests/H:**  
All the parts of the seat cover are labeled inside. Use the Seat Cover Part ID chart to ID parts. Slide the headrest covers on with the extending hook (sticky) Velcro™ to the front.



**Step 3. Headrests/H:**  
Recline the backrest and remove the headrest by depressing the push button release on each side until they come out.



**Step 4. Headrests/H:**  
Line up the seams of the cover to the seams of the headrest, they should closely match. Pull the Velcro™ tight and tuck it under the back edge and press it to the loop Velcro™ sewn inside the back edge.



**Step 5. Driver & Passenger Bottom/DB&PB:**  
Remove the plastic buckles from the back edge of the seat cover.



**Step 6. Driver & Passenger Bottom/DB&PB:**  
Slide the covers on with the extending hook Velcro™ to the front. On the inside edge of the seat is some hook Velcro. Tuck the side of the seat down and attach the Velcro to the carpeting on the side of your seat.



**Step 7. Driver & Passenger Bottom/DB&PB:**  
Take the outside edge of the cover and tuck it behind the plastic.



**Step 8. Driver & Passenger Bottom/DB&PB:**  
Line up the front seam, and left and right. Once everything looks good, tuck in the back edge all the way.



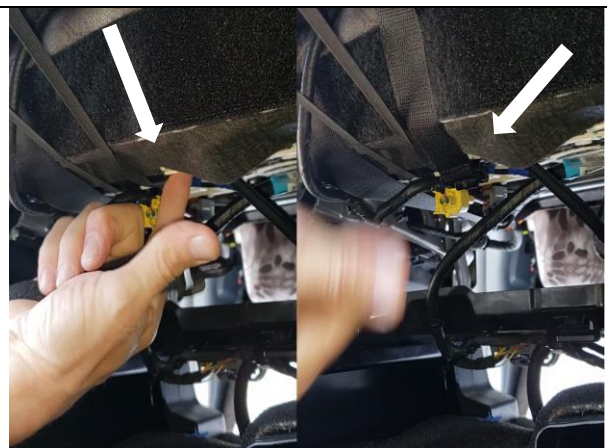
**Step 9. Driver & Passenger Bottom/DB&PB:**  
If you have electric seats be sure to lift the seat up as high as it will go. This will pull everything away from your seat and free up some space. Fold the long front hook Velcro™ in half lengthwise with the sticky facing in. This will stiffen the Velcro™ and make it easier to run under the seat.



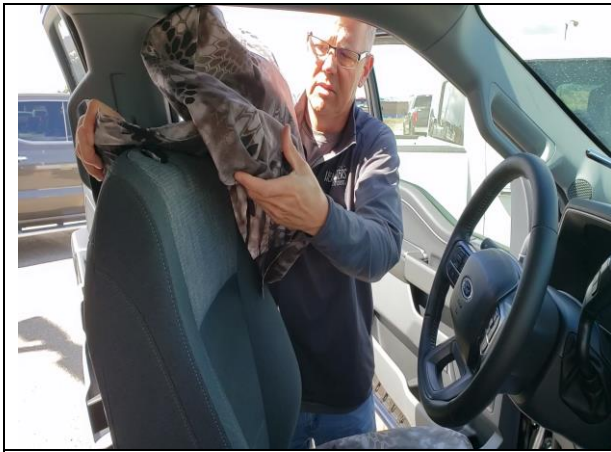
**Step 10. Driver & Passenger Bottom/DB&PB:**  
Run the Velcro under the seat. Make sure you don't bind any wires. The Velcro™ needs to go above any wires that are dangling down.



**Step 11. Driver & Passenger Bottom/DB&PB:**  
Pull the carpeted panel away from the back edge of the seat and connect the front hook Velcro™ to the loop (fuzzy) Velcro™ in back, making sure they connect on the far left and right side of the back edge.



**Step 12. Driver & Passenger Bottom/DB&PB:**  
Connect the two plastic buckles where shown to the plastic brace, then connect them to the loop Velcro™ on the back edge. This will hold the seat cover in place.



**Step 13. Driver & Passenger Top/DT&PT:**

Slide the seat cover on with the abbreviations DT & PT to the front side.



**Step 14. Driver & Passenger Top/DT&PT:**

Tuck the fabric under the plastic for the headrests. *\*Make sure to tuck it under the side with the push button first and pull it over the rest. If you pull it over the button instead, you risk breaking the button.* Form the top of the seat cover to the top of the seat and line up the seams on left and right.



**Step 15. Driver & Passenger Top/DT&PT:**

Recline the backrest, and grab the front of the seat cover as shown, pulling it down hard in the area where the big hook Velcro™ is sewn on.



**Step 16. Driver & Passenger Top/DT&PT:**

While holding the seat cover tight. First press the two big hook Velcro™ to the fuzzy carpet on the front edge, then press the two small outside Velcro™ to the fuzzy carpet. You may have to reconnect the Velcro™ for the best fit.



**Step 17. Driver & Passenger Top/DT&PT:**

Pull the seat cover down in back, pressing the hook Velcro™ onto the fuzzy carpet on the back edge of the seat.



**Step 18. Middle Bottom/MB:**

Place the cover on with the three extending hook Velcro™ to the back. Line up the seams on the front and sides, then flip up the seat and tuck in the back edge.



**Step 19. Middle Bottom/MB:**  
Press the hook Velcro™ to the fuzzy carpet under the seat as shown.



**Step 20. Middle Headrest/MH:**  
Repeat steps 2-4 for the middle headrest. It will be a tight squeeze to get your fingers in to do this.



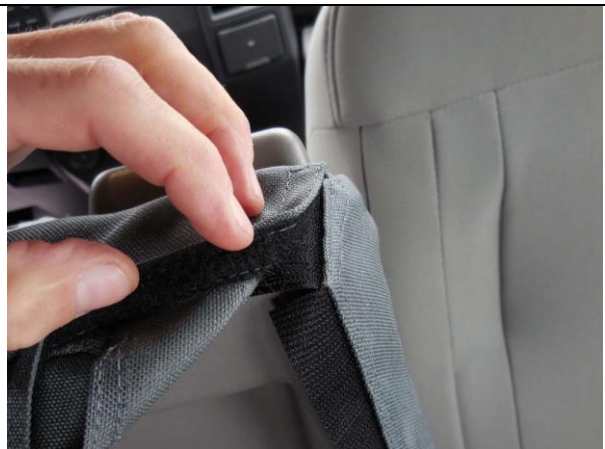
**Step 21. Armrest/A:**  
Tuck the fabric under the plastic for the seatbelt and headrest.



**Step 22. Armrest/A:**  
Tuck the fabric behind the left side plastic piece.



**Step 23. Armrest/A:**  
Same as Step 21, tuck the fabric behind the plastic on the right side.



**Step 24. Armrest/A:**  
Connect the Velcro™ behind the seatbelt.



**Step 25. Armrest/A:**  
Fold the armrest down and connect the remaining Velcro™.



**Step 26. Armrest/A:**  
Pull the bottom edge up from the backside.



**Step 27. Armrest/A:**  
Connect the left side Velcro™ first.



**Step 28. Armrest/A:**  
Connect the far back Velcro™.



**Step 29. Armrest/A:**  
Connect the right side Velcro™



**Step 30. Armrest/A:**  
Lastly, tuck the fabric behind the plastic as shown.