

# 2022-24 Tundra Bucket Seat (Manual Controls) Installation



**Step 1. Headrest/H:**  
All the parts of the seat covers are labeled inside the cover on the inside right front edge. Use the Seat Cover Part ID Chart to identify the parts. Slide the headrest cover on while the headrest is still on the seat with the extending hook (sticky) Velcro™ to the front.



**Step 2. Headrest/H:**  
Recline the backrests and remove the headrests by lifting up and pressing the push button release. Line up the seams of the cover to the seams of the headrest on the sides, they should match closely. Tuck the hook Velcro™ under the back edge and connect it to the loop Velcro™ sewn inside the back edge as shown.



**Step 3. Headrest/H::**  
Tuck the hook Velcro under the back edge and connect it to the loop Velcro sewn inside the back edge as shown.



**Step 4. Seat Preparation:**  
Picture of the backside of the seat at the bottom. Feel for the elastic that's connected to the carpeted panel under the seat. Push it forward to release it from the white plastic piece. There are two per seat.



**Step 5. Driver & Passenger Bottom/DB&PB:**  
Remove the plastic clips that are connected to the cover and set them aside.



**Step 6. Driver & Passenger Bottom/DB&PB:**  
Slide the seat covers on with the long hook Velcro to the front. Tuck the seat cover behind the plastic cowl on the outside edge, but leave the Velcro out. Line up the seams of the seat cover to the seams of the seat, they should match closely.



**Step 7. Driver & Passenger Bottom/DB&PB:**  
Fold the outside edge Velcro in half lengthwise, this will stiffen it so that it won't get caught on the material.



**Step 8. Driver & Passenger Bottom/DB&PB:**  
Slide it behind the plastic cowl where shown.



**Step 9. Driver & Passenger Bottom/DB&PB:**  
Feel for it behind the cowl and pull it down.



**Step 10. Driver & Passenger Bottom/DB&PB:**  
Take the Velcro on the inside edge and tuck it down the side of the seat. Once you have it tucked down, tuck it into a gap in between the rail that the seat moves back and forth on and the seat itself.



**Step 11. Driver & Passenger Bottom/DB&PB:**  
Tuck the back edge of the seat cover into the seat.



**Step 12. Driver & Passenger Bottom/DB&PB:**  
Fold the long front hook Velcro™ in half lengthwise.  
Send the Velcro under the seat toward the back of the seat.



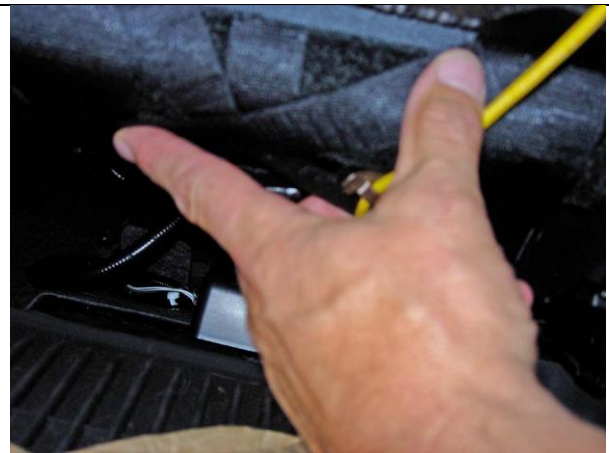
**Step 13. Driver & Passenger Bottom/DB&PB:**  
Make sure the Velcro is above any wires or bars that are hanging loose and are not tightly bound to the seat already.



**Step 14. Driver & Passenger Bottom/DB&PB:**  
From behind the seat, pull the seat cover back to conform the front of the seat cover to the seat.



**Step 15. Driver & Passenger Bottom/DB&PB:**  
Connect the long Velcro that you sent under the seat to the loop Velcro sewn on the back edge.



**Step 16. Driver & Passenger Bottom/DB&PB:**  
Route both side Velcro to the back edge and press them to the Loop Velcro sewn on the back edge in a roughly 45 degree angle.



**Step 17. Driver & Passenger Bottom/DB&PB:**  
View from the backside of the seat. Clip the plastic buckle sewn to the hook Velcro under the seat to some of the metal under the seat, and press it onto the loop Velcro sewn on the back edge. This will anchor the seat bottom in place.



**Step 18. Driver & Passenger Top/DT&PT:**  
Remove the buckles that are attached to the front of the cover and set them aside. Slide the seat cover on.



**Step 19. Driver & Passenger Top/DT&PT:**  
Tuck the seat cover under the plastic for the headrests, starting with the push button side.



**Step 20. Driver & Passenger Top/DT&PT:**  
Tuck the front flap in-between the backrest and bottom.



**Step 21. Driver & Passenger Top/DT&PT:**  
On the backside of the cover, lift the flap up and pull open the flap.



**Step 22. Driver & Passenger Top/DT&PT**  
Take the buckles and hook them to the metal edge on the inside of the flap. These will need to line up with the Velcro that is on the flap that you tucked through.



**Step 23. Driver & Passenger Top/DT&PT:**  
Pull the flap tight and connect the Velcro from the buckles to the Velcro on the flap.



**Step 24. Driver & Passenger Top/DT&PT:**  
Re-attach the elastic from Step 4.



**Step 25. Driver & Passenger Top/DT&PT:**  
Pull down on the back edge down and press the hook Velcro sewn inside the seat cover to the fuzzy carpet on the backside.



**Step 26. Driver & Passenger Top/DT&PT:**  
Tuck the seat cover behind the plastic on the sides of the seat.