

# 2022-2023 Tundra Bucket Seat (Electric Controls) Installation



## Step 1. Headrest/H:

All the parts of the seat covers are labeled inside the cover on the inside right front edge. Use the Seat Cover Part ID Chart to identify the parts. Slide the headrest cover on while the headrest is still on the seat with the extending hook (sticky) Velcro™ to the front.



## Step 2. Headrest/H:

Recline the backrests and remove the headrests by lifting up and pressing the push button release. Line up the seams of the cover to the seams of the headrest on the sides, they should match closely. Tuck the hook Velcro™ under the back edge and connect it to the loop Velcro™ sewn inside the back edge as shown.



## Step 3. Headrest/H::

Tuck the hook Velcro™ under the back edge and connect it to the loop Velcro™ sewn inside the back edge as shown.



## Step 4. Seat Info:

The back flap on electric controlled seats do not remove.



**Step 5. Driver & Passenger Bottom/DB&PB:**  
Disconnect the Velcro™ buckles that are connected to the back of the cover.



**Step 6. Driver & Passenger Bottom/DB&PB:**  
Slide the seat covers on with the long hook Velcro™ to the front. Tuck the seat cover behind the plastic cowling on the outside edge. Line up the seams of the seat cover to the seams of the seat, they should match closely.



**Step 7. Driver & Passenger Bottom/DB&PB:**  
Fold the outside edge Velcro™ in half lengthwise with the sticky facing in. This stiffens it, making it easier to route.



**Step 8. Driver & Passenger Bottom/DB&PB:**  
Slide the Velcro™ behind the plastic cowling where shown.



**Step 9. Driver & Passenger Bottom/DB&PB:**  
Feel for it behind the cowling and pull it down.



**Step 10. Driver & Passenger Bottom/DB&PB:**  
Tuck the Velcro™ in on the inside edge next to the console. Route the Velcro™ thru the gap in the seat frame.



**Step 11. Driver & Passenger Bottom/DB&PB:**  
Tuck the back edge of the seat cover into the seat.  
From behind the seat, pull the cover back hard,  
forming it to the front of the seat.



**Step 12. Driver & Passenger Bottom/DB&PB:**  
Fold the long front hook Velcro™ in half lengthwise.  
Route the Velcro™ under the seat to the back.



**Step 13. Driver & Passenger Bottom/DB&PB:**  
Route the Velcro™ above wires or metal framework,  
keeping it directly under the seat.



**Step 14. Driver & Passenger Bottom/DB&PB:**  
Connect the Velcro™ from the front to the loop  
Velcro™ sewn on the back edge.





**Step 15. Driver & Passenger Bottom/DB&PB:**  
*(This is a picture of a truck that has a removable flap.)*  
 This is what your Velcro should look like under the flap.

Route the side hook Velcro™ to the back edge and connect them to the loop Velcro™ sewn on the back edge at a 45 degree angle.



**Step 16. Driver & Passenger Bottom/DB&PB:**  
*(This is a picture of a truck that has a removable flap.)*  
 This is what your Velcro should look like under the flap.

View from behind the seat. Clip the Velcro™ buckle under the seat to the metal bar, then connect it to the loop Velcro™ sewn on the back edge. This will anchor the seat bottom in place.



**Step 17. Driver & Passenger Top/DT&PT:**  
**Provisions are made for the side impact airbags.**  
**It is critical to get the covers on the right side.**

The covers are marked on the inside right front corner, DT & PT for Driver Top & Passenger Top. The Driver Top has our logo on the backside.

Remove the buckles attached to the front of the cover and set them aside.

Slide the cover on with DT & PT to the front.



**Step 18. Driver & Passenger Top/DT&PT:**

Tuck the seat cover under the plastic for the headrests, starting with the push button side.



**Step 19. Driver & Passenger Top/DT&PT:**  
 Tuck the front of the cover into the seat.



**Step 20. Driver & Passenger Top/DT&PT:**  
 Locate the Velcro™ buckles.



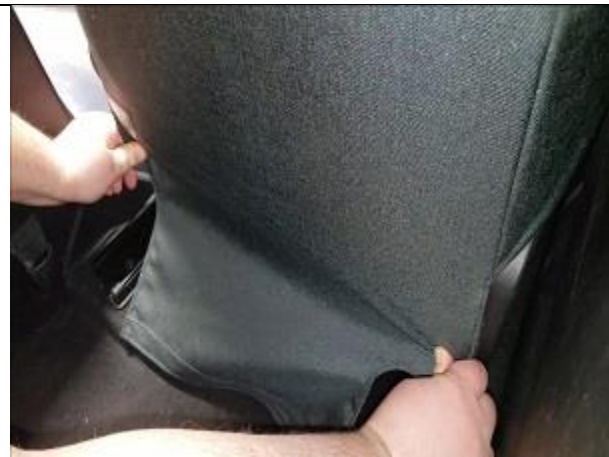
**Step 21. Driver & Passenger Top/DT&PT**  
Similar to Step 16, connect the Velcro™ buckles under the seat, aligning them to the loop Velcro™ sewn on the cover.



**Step 22. Driver & Passenger Top/DT&PT:**  
Tuck the seat cover behind the plastic molding on the outsides of the seat.



**Step 25. Driver & Passenger Top/DT&PT:**  
Pull the cover from behind with one hand while using the other hand in a smoothing action down the front of the seat from top to bottom tightening the cover. Next, connect the Velcro™ buckle to the loop Velcro™ sewn to the cover.



**Step 24. Driver & Passenger Top/DT&PT:**  
Lastly, pull down on the back edge and press the hook Velcro™ to the fuzzy carpet on the backside.