

2020-24 Tacoma Bucket Seat with Electric Driver Installation



Step 1. Headrests/H:

All the parts of the seat cover are labeled inside. Use the Seat Cover Part ID Chart" to identify parts. Slide the headrest cover with the extending hook Velcro™ to the front as shown. Recline the backrest. Using the push button release, remove the headrest.



Step 2. Headrests/H:

Line up the seams of the seat cover to the seams of the headrest, they should match closely. Tuck the front edge hook Velcro™ under the back edge and connect the Velcro™ as shown.



Step 3. Driver & Passenger Seat Preparation:

Feel under the back of the seat for these two elastic straps with the plastic hook. See Step 4 for picture of it connected under the seat.



Step 4. Driver & Passenger Seat Preparation:

Push the plastic clip forward to disconnect it from the metal bar. Sorry about the picture, it's a little dark.



Step 5. Passenger Seat:

Hook the plastic clips on the top of the pocket behind the seat. This will hold the flap out of the way.



Step 6. Driver & Passenger Bottom/DB&PB:

Place the seat cover on with the long hook Velcro™ to the front, and remove the plastic buckles from the back edge and set them behind the seat. Tuck the seat cover behind the plastic cowl on the outside edge of the seat.



Step 7. Driver & Passenger Bottom/DB&PB:
Tuck the back edge in. Line up the seams of the seat cover to the seams of the seat, same as Step 2.



Step 8. Driver & Passenger Bottom/DB&PB:
Fold the left and right 1" wide hook Velcro™ in half lengthwise with the sticky facing in.



Step 9. Passenger Bottom/PB:
Slide the outside edge Velcro™ where shown, right under the recline lever and pull it thru to the back.



Step 10. Driver & Passenger Bottom/DB&PB:
Keep the inside edge Velcro™ folded in half will help keep it from sticking to the carpet while routing it.



Step 11. Passenger Bottom/PB:
View of the inside edge in front of the seatbelt. Tuck the cover behind the plastic as shown. Slide the seat forward all the way.



Step 12. Driver & Passenger Bottom/DB&PB:
Slide your hand from front to back tightening the seat cover and hold it to the seat. Keep lining up the seams same as Step 7 throughout the process.



Step 13. Driver Bottom/DB:
Route the hook Velcro™ around the back corner and press it to the loop Velcro™



Step 14. Driver Bottom/DB:
Fold the Velcro™ in half same as Step 8, and route the outside Velcro in-between the seat and plastic. There will be a small hole where shown. Route same as Step 12 & 13.



Step 15. Driver & Passenger Bottom/DB&PB:
Connect the inside edge Velcro same as Step 12.



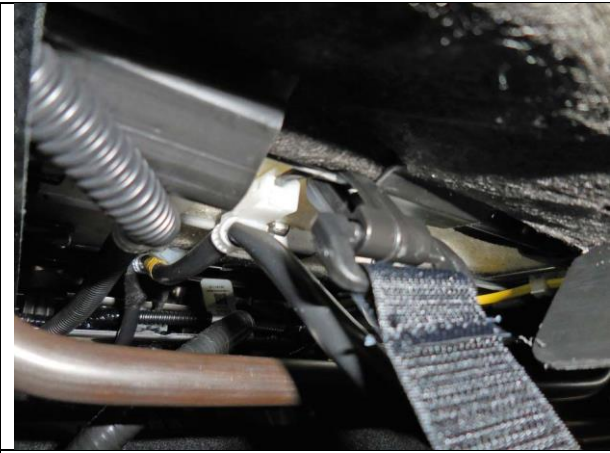
Step 16. Driver & Passenger Bottom/DB&PB:
Route the hook Velcro™ around the back corner and press it to the loop Velcro™



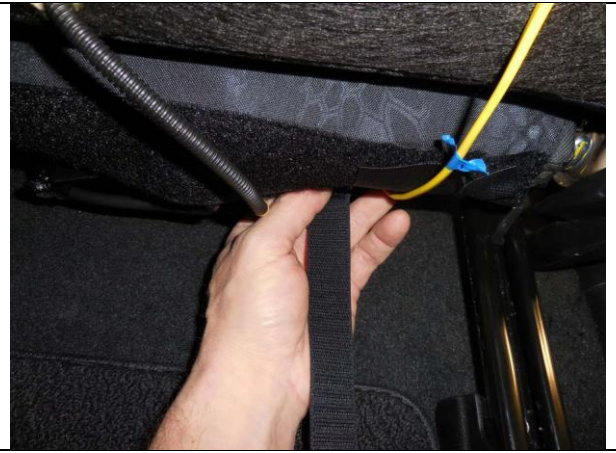
Step 17. Driver & Passenger Bottom/DB&PB:
The two plastic buckles connect under the back edge of the seat about 6-8" apart.



Step 18. Driver & Passenger Bottom/DB&PB:
View from behind the passenger seat. Route the inside edge Velcro™ where shown by moving the electrical plug out of the way.



Step 19. Driver & Passenger Bottom/DB&PB:
Connect the plastic hook under the back edge of the seat where shown to the metal framework that supports the seat foam. Pull the Velcro™/buckle tight and press it to the loop Velcro™ sewn on the back edge.



Step 20. Driver & Passenger Bottom/DB&PB:
Route the outside edge Velcro™ between the wires as shown.



Step 21. Driver & Passenger Bottom/DB&PB:
Trim the excess Velcro™ length.



Step 22. Driver Bottom/DB:
Fold the long front hook Velcro™ in half with the sticky facing in. Take the strips and feed them behind the plastic cowling on the front of your seat.



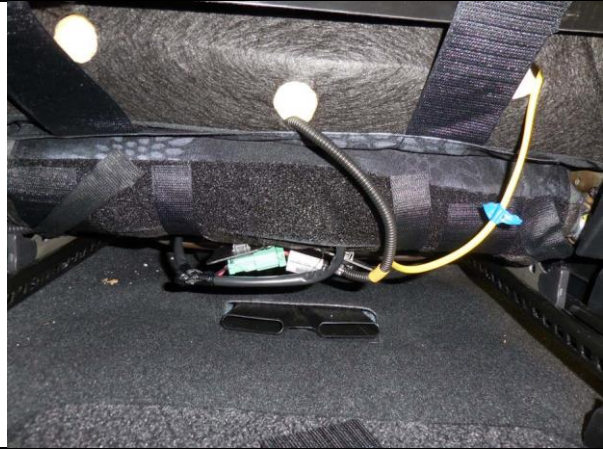
Step 23. Driver & Passenger Bottom/DB&PB:
Slide the seat back and lay on the floor. Poke the front Velcro™ thru to the back exactly where it's sewn on, avoiding any wires or seat framework.



Step 24. Driver & Passenger Bottom/DB&PB:
Same as Step 12 & 15, slide your hand from front to back while you pull on the Velcro™ from behind, then press it to the loop Velcro™ sewn on the back edge.



Step 25. Driver & Passenger Bottom/DB&PB:
Again, trim the excess length.



Step 26. Passenger Bottom/PB:
Once connected, the Passenger side Velcro™ should look like this. The two in the center are from Steps 17-19.



Step 27. Driver & Passenger Top/DT&PT:
Slide the seat all the way forward, then slide the covers on with the extending hook Velcro™ to the front.



Step 28. Driver & Passenger Top/DT&PT:
Tuck the fabric under the plastic for the headrests, starting with the push button release side first.



Step 29. Driver & Passenger Top/DT&PT:
Grab the front of the seat cover and pull it down hard.



Step 30. Driver & Passenger Top/DT&PT:
Press the hook Velcro™ sewn inside the back edge to the carpeted flap behind the seat.



Step 31. Driver & Passenger Top/DT&PT:
Connecting the plastic clips onto any accessory, pocket, or gun scabbard will keep the flap out of the way while you install the top.



Step 32. Passenger Top/PT:
View from under the back of the passenger seat. Tuck the long front hook Velcro™ into the seat and pull it out the backside. Route the Velcro™ over the metal bar, making sure it's moved far right where the bar bends upward.



Step 33. Driver & Passenger Top/DT&PT:
Pull down on the seat cover, then pull on the Velcro™ tightening the cover. Make sure the Velcro™ goes around the bar on the far right and far left. Notice how the bar angles up in Step 32.



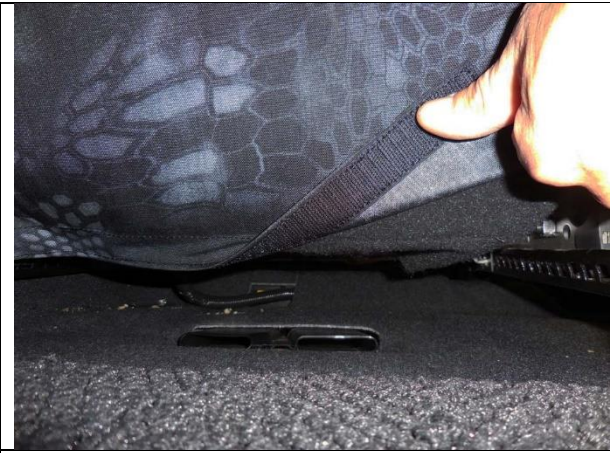
Step 34. Driver Top/DT:
The driver seat does not have the metal bar as in Step 32. The Velcro™ needs to be routed over a different metal bar, this one is smaller and supports the seat foam. Put the Velcro™ face down in your hand at the tips of your finger.



Step 35. Driver & Passenger Top/DT&PT:
Push each front Velcro™ up between the seat foam and metal bar. Shown is driver left side from behind.



Step 36. Driver & Passenger Top/DT&PT:
Re-connect the plastic hook under the back of the seat.



Step 36. Driver & Passenger Top/DT&PT:

Pull the back edge down and press the Velcro™ to the carpet fuzz on the back of the seat as shown.



Step 38.

Lid/L:

Connect the Velcro™ under the lid as shown. You can pull very hard on the Velcro™ to ensure a snug fit.