## 2019-2024 Chevy/GMC Buckets



Step 1. H:

The installation can be viewed on our YouTube channel: <a href="https://youtu.be/rQ2nVcHnI1s">https://youtu.be/rQ2nVcHnI1s</a>

Please note, the headrests are difficult to remove, but not impossible. Using an Allen wrench or similar tool, push the fabric down exposing the small ring being pointed at. Hook your Allen wrench into the ring and push back. When the post releases, pry your hand under the headrest holding gentle upward pressure keeping the post from going back into the seat. While holding the released post up, release the other post using the same method, evenly sliding the headrest out of the seat.



Step 2. H:

All the parts of your seat cover are labeled on the inside right of each part. Use the seat cover Part ID chart for identification. Slide the headrest cover on with the extending hook Velcro™ to the front. Tuck the fabric under the button on the side. Line up the seams of the cover to the seams on the headrest, they should closely match. Connect the front hook Velcro™ to the loop Velcro™ sewn inside the back edge.



Step 3. L:

Carefully disconnect the Velcro™ and splay them out as shown, lining up the opening for the tray on top (If your model is equipped with one), and the front latch.



Step 4. L:

Hold the cover on with one hand, and open the console. Connect the top to bottom Velcro™ first, then the sides. Pull forward on the Velcro™ and you'll gain some slack. Re-connect and tighten the Velcro™ by disconnecting them and holding onto the ends, then pull hard, then connect them.



Step 5. DB/PB: Prep

View from behind the seat. First, disconnect the two plastic clips from under the seat that hold the carpeted flap to the backside of the seat. Note the areas where you disconnected them from, and avoid routing Velcro™ over the areas.



Step 6. DB/PB:

Each seat cover bottom is marked on the inside back right edge "DB or PB" for driver and passenger bottoms respectively. Carefully disconnect all the Velcro™, and set aside the two "safety buckles" (Hook Velcro™ sewn to the plastic snap clips). For electric controlled seats, lift them all the way up, this will clear a path to route the Velcro™ under the seat while installing the cover. Sliding the seats forward creates room to work behind the seat. Place the cover on as shown, lining up the seams of the seat cover to the seams on your seat, they should match closely. Carefully tuck the cover behind the plastic cowling as shown, then tuck the back edge into the seat.



Step 7. DB/PB:

View from behind the seat. It's important to pull the back edge of the cover back. This helps form the cover to the front of the seat. Use one hand in a smoothing action from front to back on the seating area and sides of the cover while pulling on the back edge. Again, line up the side seams of the seat cover, same as Step 6.



Step 8. DB/PB:

Fold the long front hook Velcro™ lengthwise with the hook facing in. This will stiffen the Velcro™ and make it easy to route to the back edge. Keep the Velcro™ up directly under the seat avoiding wiring, electric motors, and the metal framework. Trucks with driver "Safety Alert" seat, route Velcro over the Alert apparatus. This does not impair the "Safety Alert function. Using the smoothing method in Step 7, tighten the cover, and connect the long front hook Velcro to the loop Velcro™ sewn on the back edge, avoiding the areas the clip connects to shown in Step 5.



Step 9. DB/PB:

View from the driver side seat bottom. Push the seat away from the plastic cowling. Fold the Velcro™ lengthwise same as Step 8, and push it straight down.



Step 11. DB/PB:

Working from behind the seat, locate the side  $Velcro^{TM}$ , routing them making sure to avoid the seat mechanisms and the clip locations from step 5.



Step 10. DB/PB:

Route the inside edge Velcro™ under the seat in front of the seat belt, angling it to the back of the seat, keeping it up under the seat.



Step 12. DB/PB:

While gently pulling on the side Velcro™, use one hand in a smoothing action along the side of the seat from front to back taking up any slack in the cover, then connect the hook Velcro™ to the loop Velcro™ sewn on the back edge. Do the same for both sides.



## Step 13. DB/PB:

Lastly, connect the two "safety buckles" under the back edge of the seat to the same metal bar the clips fastened to in Step 5, avoiding the areas for the clips. Connect the safety buckles to the loop Velcro™ sewn on the back edge, trim the excess. This step keeps your seat bottom anchored and keeps it from sling around. Now, slowly move your seat in all directions. If you hear or feel any restrictions to the seats movement, adjust the Velcro™ accordingly.



## Step 14. DT/PT:

Provisions are made for the side impact airbags. It is critical to get the covers on the correct side.

The covers are marked on the inside front right "DT & PT" for Driver & Passenger Tops. Also note, the Driver Top has our Headwaters Seat Cover label on the backside. Disconnect the hook Velcro™ plastic buckles from the front of the seat cover and set them aside. Slide the covers on with "DT & PT" to the front.



## Step 15. DT/PT:

Center the cover on left and right as you continue to pull it into place. Next, carefully tuck the fabric under the plastic for the headrests. Form the top of the seat cover to the top of the seat, again lining up the seams of the seat cover to the seams of your seat, they should match closely. Tuck in the front edge of the seat cover. Again, using one hand in a smoothing action from top to bottom on the front side of the seat cover while pulling on the fabric behind the seat shown in Step 16.



Step 16. DT/PT:

View from behind the seat of the DT/driver top. To tighten the cover, use both hands and grab onto the areas where the loop Velcro is sewn and pull down, using the smoothing process discussed in Step 15.



Step 17. DT/PT:

Connect the hook Velcro™ plastic snap buckle under the seat to the metal bar in Step 5, avoiding the areas for your factory clips.



Step 18. DT/PT:

While pulling the cover down hard, press the hook Velcro  $^{\text{\tiny TM}}$  buckle onto the loop Velcro  $^{\text{\tiny TM}}$  sewn to the cover.



Step 19. DT/PT:

Reconnect the factory plastic clips from Step 5 under the seat. You may have to adjust previously connected Velcro™ slightly to expose the clip area.



Step 20. DT/PT:

Lastly, pull down on the back edge, pressing the hook  $Velcro^{TM}$  sewn inside the cover to the fuzzy carpet on the back of the seat as shown.