2019-2024 40/20/40 2 Drink Opening Console



Step 1. Middle Bottom/MB:

All of the parts of the seat cover are marked on the inside right.

View of the middle seat bottom lifted up. Temporarily remove the seatbelt from the elastic on the driver side.



Step 2. Middle Bottom/MB:

Place the cover on as shown, form the front and sides of the cover to the seat. Do this by lining up the seams of the seat cover to the seams of the seat, they should match closely.



Step 3. Middle Bottom/MB:

Route the seatbelt thru the provided elastic on the seat cover.



Step 4. Middle Bottom/MB:

Tuck the back in and lift the seat up. Pull on the back of the cover and press the Velcro™ to the fuzzy carpet under the seat as shown. Next, connect the side Velcro™, then lastly the front.



Step 5. Console/C:

Carefully disconnect the Velcro™.



Step 6. Console/C:

Place the cover on, tucking it behind the seatbelt, and routing the pull strap through the provided opening.



Step 7. Console/C: Form the cover to the integral headrest, then tuck the fabric under the seatbelt plastic where shown.



Step 8. Console/C:
Continue tucking the fabric under the plastic using a dull butter knife



Step 9. Console/C:Tuck the fabric on the right side up under the plastic as far as you can, then temporarily connect the Velcro™



Step 10. Console/C:Tuck the right, left, and bottom in, then fold the console down.



Step 11. Console/C:Pull the left and right back corners up and around the hinge area.



Step 12. Console/C: Connect the Velcro™ on left and right where shown.



Step 13. Console/C:Next, tuck the fabric under the plastic for the drink holders using the dull butter knife.



Step 14. Console/C: Lastly, connect the remaining Velcro™.



Connect the Velcro[™] as shown. Start with the top to bottom, then the sides. Pull forward on the Velcro[™] to gain slack, then re-connect the Velcro[™] getting them as



Step 16. Headrests/H:Carefully open the headrest cover and slide it on with the extending hook Velcro™ to the front in a sawing motion as shown.



Step 17. Headrests/H:

Recline the seats so the headrest will clear the roof while removing it.

Release the headrests by gently lifting them up all the way, then depressing the two push release buttons while holding gentle upward pressure until the come out. Make sure to slide them out evenly.



Step 18. Headrests/H:

Line up the seams of the headrest cover to the seams of the headrest on left and right, they should match closely.

Lastly, connect the $\mathsf{Velcro}^\mathsf{TM}$ on the back edge as shown.



Step 19. Seat Preparation

View from behind the seat. Slide the seat to the front. Electric controlled seats, lift seats up all the way up. Prepare the seat for installation by releasing the elastic shown in hand. There are two on each seat. Try to remember exactly where the plastic hooks (see in Step 9)



Step 20. Seat Preparation

Follow the elastic under the seat to where it's connected, and push it forward to release it.



Step 21. Seat Preparation

Next, locate the metal bar at the back edge of the seat. This bar is super sharp on top and bottom and capable cutting or your seat cover.



Step 22. Seat Preparation

Cover the top and bottom edge with electrical tape.



Step 23. Driver & Passenger Top/DT&PT: Provisions are made for the side impact airbags. It is critical to get the covers on the right side.

The covers are marked on the inside right corners DT & PT, the driver Top has our logo on the back. Tuck the material under the plastic for the headrest, starting with the push button side first.



Step 24. Driver & Passenger Top/DT&PT:

Form the top of the seat cover to the top of the seat. Next, line up the seams of the seat cover to the seams of the seat on left and right, they should match closely.



Step 25. Driver & Passenger Top/DT&PT: Tuck the sides behind the plastic as shown.



Step 26. Driver & Passenger Top/DT&PT:

Next, pull down on the front of the seat cover, and carefully tuck it in under the taped up metal bar.



Step 27. Driver & Passenger Top/DT&PT:Pull the material tight with both hands.



Step 28. Driver & Passenger Top/DT&PT:Next, wrap the material around the metal bar.



Step 29. Driver & Passenger Top/DT&PT:Start on one side. Hold the material tight with one hand.



Step 30. Driver & Passenger Top/DT&PT:Press the provided "pinch welt" over the material onto the metal bar.



Step 31. Driver & Passenger Top/DT&PT:Pull the other side tight and connect same as Step 16.



Step 32. Driver & Passenger Top/DT&PT:Remove the seat belt from the elastic as shown.



Step 33. Driver & Passenger Bottom/DB&PB: Place the cover on with the long hook Velcro[™] to the front as shown.



Step 34. Driver & Passenger Bottom/DB&PB: Tuck the back edge in carefully under the metal bar. From behind, pull the cover back and tight to the front of the seat as shown on Step 23.



Step 35. Driver & Passenger Bottom/DB&PB: Same as Step 24, line up the seams of the seat cover to the seams of the seat along the sides and front. Work the material inside the cover outward, or forefinger to thumb.



Step 36. Driver & Passenger Bottom/DB&PB: Electric seats, lift the seat up as high as possible. Fold the side hook Velcro™ in half lengthwise as shown, with the sticky facing in. This will stiffen it, making it easier to route.



Step 37. Driver & Passenger Bottom/DB&PB: Slide the side Velcro™ straight down from where its sewn on, push about 6-8″ in.



Step 38. Driver & Passenger Bottom/DB&PB:
Use a light to look under the back of the seat and locate the side Velcro™. Carefully route it thru the gap in the frame to the back corner, avoiding any wiring, and pressing it to the loop Velcro™ sewn on the back edge.



Step 39. Driver & Passenger Bottom/DB&PB:Same as Step 24, fold the long front of the seat hook Velcro™ in half lengthwise with the sticky facing in.



Step 40. Driver & Passenger Bottom/DB&PB:
Route the outside front Velcro™ where shown to the back, avoiding any mechanisms or wiring. Connect it to the loop Velcro™ sewn on the back edge.



Step 41. Driver & Passenger Bottom/DB&PB: Same as Step 28, route the front Velcro™ where shown, avoiding the mechanisms and wiring.



Step 42. Driver & Passenger Bottom/DB&PB:
Connect the two plastic buckles under the backside of
the seat to the frame, centered with about 6-8" apart.
Press them to the loop Velcro™ on the back edge. This
is critical to keep the seat anchored in place.