2019-2024 RAM Round Top 40/20/40 Non-Opening Middle Bottom



Step 1. Prepare the seats for installation:

Release the middle seatbelt by pushing in on the orange button shown until it disconnects.

All the parts of your seat cover are labeled on the inside right of each part. Use the seat cover Part ID chart for identification.

The installation can be viewed on our YouTube channel at: https://youtu.be/EdniS-47WIQ



Step 2. Prepare the seats for installation:

View from under the back of the driver seat.

The seat has a carpeted flap that wraps under the back edge. It's held in place by two elastic bands with plastic hooks attached. Follow the elastic with your hand under the seat, and push them forward to unclip. Note the areas they connected to the metal bar.

Avoid routing Velcro™ across these areas when installing the seat cover bottoms.



Step 3. Middle Bottom/MB:

Slide the seatbelts out of the factory elastic holding them. The cover will have elastic to hold the seatbelts. Same as in previous steps, line up the seams of the seat cover to the seams of the seat.

Note: Most Regular Cabs, and some others may not have fuzzy carpet on the back edge of the middle seat bottom.

These models have loop Velcro[™] sewn on the back.



Step 4. Middle Bottom/MB:

Tuck the back edge in, and push both left and right sides back, keeping the seatbelts exposed.



Step 5. Middle Bottom/MB:

Slide one hand down the side of the cover while pulling with the other hand on the back of the cover. With the cover tight, press the hook $Velcro^{TM}$ to the carpet fuzz on the back edge as shown.



Step 6. Middle Bottom/MB:

Tuck the side hook Velcro™ in front of the metal brace down below, and route it at an angle to the back edge.



Step 7. Middle Bottom/MB:

Feel for the Velcro $\!\!^{\mathsf{TM}}$ under the seat, then connect it to the fuzzy carpet on the back edge.



Step 8. Console/C:

With the console up, slide the cover on with the drink holders on top as shown. Form the front of the cover to the front of the console, then fold it down. The cover should be lined up with the drink holders and the base of the plastic lip for the cavity inside the console.



Step 9. Console/C:

Tuck the left and right sides behind the plastic molding, and pull the cover up into position, flush along the opening. Pull the back edge up to the hinge. Do this by using the same smoothing action in previous steps. Slide one hand down the front from top to bottom while pulling on the back edge of the console cover. Next, press the hook Velcro™ to the fuzzy carpet on the sides of the console in front and back of the hinge area as shown.



Step 10. Console/C:

Route the back edge loop Velcro™ between the lid and console next to the hinge as shown.



Step 11. Console/C:

Fold the Velcro™ into the cavity and note where they will lay inside. Clean the areas with rubbing alcohol by scrubbing hard and wiping it dry while it's still wet. Pull the Velcro™ snug, then peel off the backing and press the adhesive Velcro™ onto the plastic. If the adhesive isn't sticking, clean the areas with warm soapy water, then rubbing alcohol again.

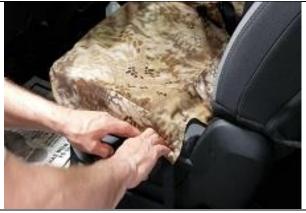


Step 12. Lid/L:

Carefully disconnect the Velcro[™] and place it on the console lid. As in previous steps, line up the seams of the cover to the seams of the console lid, they should match closely. Use one hand to hold it in place, then open the console. Connect the top to bottom Velcro[™] first, then the sides. Pull the Velcro[™] forward gaining slack, then re-connect them.



Step 13. Lid/L: Properly installed it should look like this photo



Step 14. Driver & Passenger Bottom: DB/PB

DB & PB are printed on the inside right back corner.

View of the Driver Seat.

Slide the seat forward, and for electric controlled seats, lift the seat all the way up.

Carefully disconnect the Velcro™, placing the cover on the seat. Then tuck the back edge, and the outside edge in. From behind the seat, pull on the back edge to help form the seat cover to the front of the seat.

Use one hand in a smoothing action from front to back on the seating area while pulling with the other hand from behind the seat.



Step 15. Driver & Passenger Bottom: DB/PB
Close up view of the driver's seat plastic molding.
Fold the long hook (sticky) Velcro™ on the outside
edge and fold it in half lengthwise with the sticky
facing in. This stiffens it up making it easier to route.
Push the seat in and away from the plastic, and push
the Velcro™ straight down from where it's sewn on.



Step 16. Driver & Passenger Bottoms/DB&PB:
As in Step 15, fold the hook Velcro™ in half, and push it down next to the middle seat. From behind the seat, locate the Velcro™ from the left and right sides and route them to the back edge. Use the same smoothing action from front to back while tightening the Velcro™, connecting them at an angle to the loop Velcro™ sewn on the back edge.



Step 17. Driver & Passenger Bottoms/DB&PB: Keep the Velcro™ up under the seat as much as possible.



Step 18. Driver & Passenger Bottoms/DB&PB:
Connect the long front edge hook Velcro™ to the loop
Velcro™ sewn on the back edge. Using the same
smoothing action, use one hand on top of the seat
cover while pulling on the back of the seat cover, then
connect the Velcro™.



Step 19. Driver & Passenger Bottoms/DB&PB:
Connect the plastic hooks under the back edge of the seat to the metal bar, and then press the hook
Velcro™ to the loop Velcro™ sewn on the back edge.
This will keep the seat cover from shifting around.



Step 20. Headrests/H:
Slide the cover on with the headrest still on the seat with the extending Velcro™ to the front. Recline the backrests and depress the two push button releases shown while holding gentle upward pressure.



Step 21. Headrests/H:
Tuck the front Velcro™ under the back edge and connect it to the loop Velcro™ sewn inside the back edge.



Step 22. Headrests/H: (Steps 25 & 26 Only Apply to the large variant of the "Thick Headrest")
Carefully open the Velcro on bottom and side of the cover. Slide the cover on with the extending hook Velcro to the front.



Step 23. Headrests/H: Connect the side Velcro™ as shown



Step 24. Driver & Passenger Top/DT&PT:
Disconnect the buckle Velcro™ from the cover. From behind the seat, lift the flap up that you detached earlier. Notice the two holes underneath the flap. Push the buckle Velcro™ the hole, clip facing the seat. Push on the hook while moving it up until it clicks, repeat for the other side.



Step 25. Driver & Passenger Top/DT&PT:
Provisions are made for the side impact airbags.
It is critical to get the covers on the correct side.
The covers are marked on the inside front right "DT & PT" for Driver & Passenger Top. Also note, the Driver Top has our Headwaters Seat Cover label on the backside.



Step 26. Driver & Passenger Top/DT&PT:

Tuck the fabric under the plastic for the headrests, starting on the push button side as shown.

Slide the seat covers on with the extending hook

Velcro™ to the front shown in Step 25. Tuck the fabric under the plastic on the outside edge of the seat.



Step 27. Driver & Passenger Top/DT&PT:
Slide the seat forward and tip the backrests forward.
Using the same smoothing action, this time from top to bottom, pull the cover tight and connect the buckle Velcro™ to the seat cover.



Step 28. Driver & Passenger Top/DT&PT:
Using the same smoothing action, this time on the front outside edges while pulling on the angled
Velcro™ shown. Connect the Velcro™ to the carpet fuzz on the back where shown.



Step 29. Driver & Passenger Top/DT&PT:
Re-connect the plastic clips under the seat.



Step 30. Driver & Passenger Top/DT&PT:
Lastly, pull the back edge down and press the hook
Velcro™ sewn inside to the back edge and press it to
the to the carpet flap