

2017-2023 F-250-550 40-20-40 Opening Consoles Installation



Step 1. Prepare the seats for installation.

Push the seatbelts located on the inside next to the console thru the elastic on the seat. Lift electric controlled seats all the way up, and then slide the seats forward.



Step 2. Prepare the seats for installation.

FOR MANUAL SEATS ONLY, disconnect the inside elastic (next to the console) holding the flap under the back edge of the seat. The other one is blocked by an electrical plug. All seats with electric controls, the elastic will not remove because of the electrical plug.



Step 3. Headrests/H:

All the parts of the seat cover are labeled inside. Use the Seat Cover Part ID chart to ID parts. Slide the headrest covers on with the extending hook (sticky) Velcro™ to the front. Recline the backrest and remove the headrest by depressing the push button release on each side until they come out.



Step 4. Headrests/H:

Line up the seams of the cover to the seams of the headrest, they should closely match. Pull the Velcro™ tight and tuck it under the back edge and press it to the loop Velcro™ sewn inside the back edge.



Step 5. Prepare the Console for installation.

Remove the middle headrest by pushing the two push button releases shown and lift up. It will be a tight squeeze to get your fingers in to do this.



Step 6. Driver & Passenger Bottom/DB&PB:

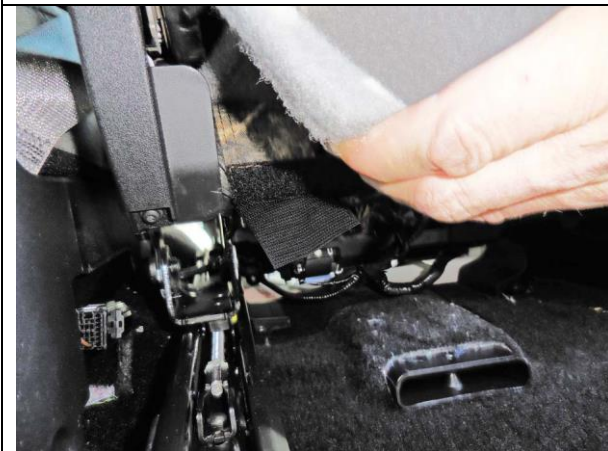
Remove the plastic buckles from the back edge of the seat cover and slide the covers on with the extending hook Velcro™ to the front.



Step 7. Driver & Passenger Bottom/DB&PB:
Tuck in the back edge all the way. Line up the front seam, and left and right, then grab the material from behind the seat and pull it down. This will be a little tough on electric controlled seats because the elastic for the panel won't remove.



Step 8. Driver & Passenger Bottom/DB&PB:
If you have electric seats be sure to lift the seat up as high as it will go. This will pull everything away from your seat and free up some space. Fold the long front hook Velcro™ in half lengthwise with the sticky facing in. This will stiffen the Velcro™ and make it easier to run under the seat.



Step 9. Driver & Passenger Bottom/DB&PB:
Pull the carpeted panel away from the back edge of the seat and connect the front hook Velcro™ to the loop (fuzzy) Velcro™ in back. Make sure the Velcro™ connect to the far left and right side of the back edge. Avoid pressing wires or electrical plugs under Velcro™.



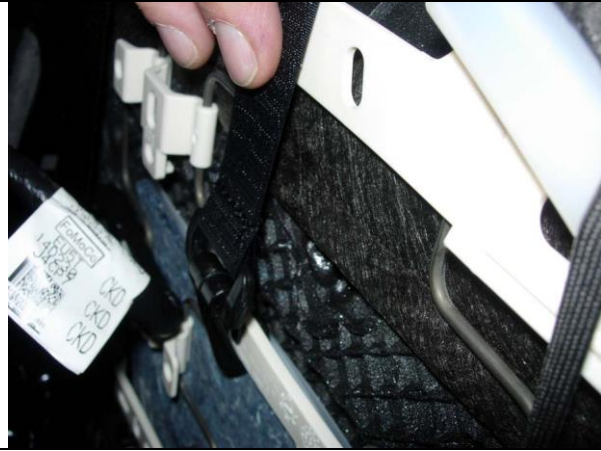
Step 10. Driver & Passenger Bottom/DB&PB:
Same as Step 8, fold the side hook Velcro™ in half lengthwise with the sticky facing in. Slide it down exactly where shown.



Step 11. Driver & Passenger Bottom/DB&PB:
View from behind the seat. Look for the Velcro™ from under the back edge of the seat. Route it thru the gap as shown and connect it to the loop Velcro™ strip in back at an angle.



Step 12. Driver & Passenger Bottom/DB&PB:
Same as Step 12, fold the inside edge Velcro™ next to the console in half lengthwise and feed it thru the gap as shown. Connect it to the loop Velcro™ in back at an angle.



Step 13. Driver & Passenger Bottom/DB&PB:
Sideways view of under the back edge of the seat. Connect the two plastic buckles where shown to the plastic brace, then connect them to the loop Velcro on the back edge. This will hold the seat cover in place.



Step 14. Driver & Passenger Top/DT&PT:
Slide the seat cover on with the abbreviations DT & PT to the front side. Tuck the fabric under the plastic for the headrests. Form the top of the seat cover to the top of the seat and line up the seams on left and right.



Step 15. Driver & Passenger Top/DT&PT:
Recline the backrest, and grab the front of the seat cover as shown, pulling it down hard in the area where the big hook Velcro™ is sewn on.



Step 16. Driver & Passenger Top/DT&PT:
While holding the seat cover tight. First press the two big hook Velcro™ to the fuzzy carpet on the front edge, then press the two small outside Velcro™ to the fuzzy carpet. You may have to reconnect the Velcro™ for the best fit.



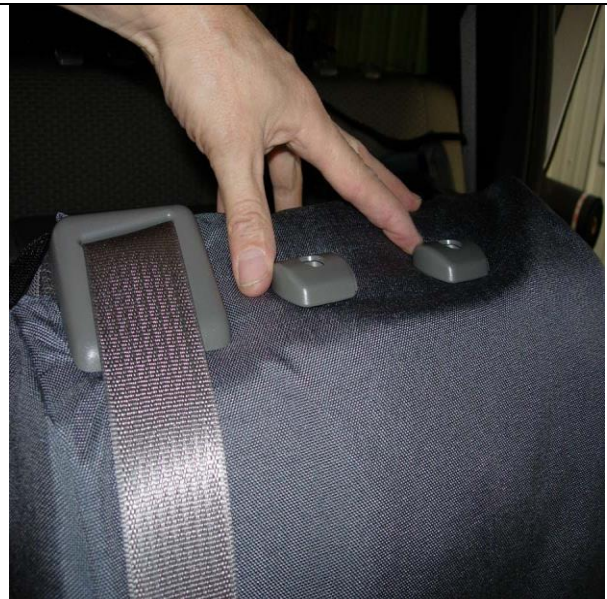
Step 17. Driver & Passenger Top/DT&PT:
Reconnect the elastic under the seat, then pull the seat cover down in back, pressing the hook Velcro™ onto the fuzzy carpet on the back edge of the seat.



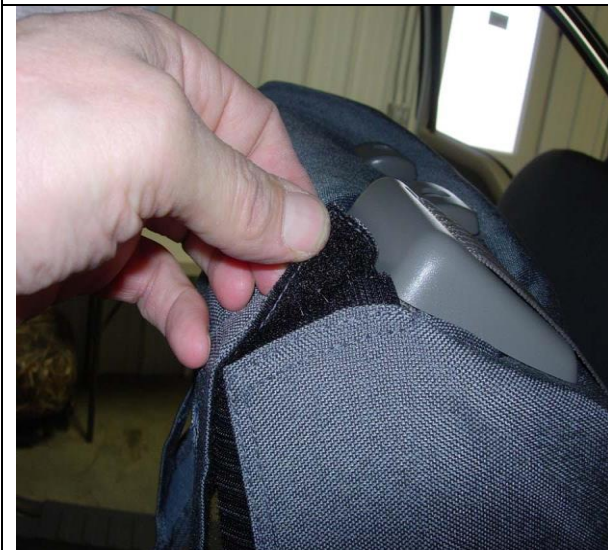
Step 18. Middle Bottom/MB:
Place the cover on with the three extending hook Velcro™ to the back. Line up the seams on the front and sides, then flip up the seat and tuck in the back edge.



Step 19. Middle Bottom/MB:
Press the hook Velcro™ to the fuzzy carpet under the seat as shown.



Step 20. Console/C:
Tuck the fabric under the plastic for the headrests.



Step 21. Console/C:
Super Crew & Super Cab: Connect the Velcro™ behind the shoulder seatbelt.
REGULAR CAB: Does Not have the center shoulder seatbelt.



Step 22. Console/C:
Disconnect the adhesive Velcro™ from the two inside back edge loop Velcro™. With the console down, slide the Velcro thru the gaps in the hinge.



Step 23. Console/C:

Fold the Velcro™ into the storage area and see where they will lay. Prepare these areas with rubbing alcohol by scrubbing the area hard, and wipe it dry while it's still wet. With the adhesive Velcro™ connected to the loop Velcro™, remove the backing from the adhesive, pull it snug and press the adhesive Velcro™ hard into the plastic. See Step 26 for a picture of the rear center Velcro™ connection.



Step 24. Lid/L:

Carefully disconnect the Velcro™, fold the console down and place the lid cover on with the cut-out for the latch in front.



Step 25. Lid/L:

Same as Step 22, slide the two inside Velcro™ thru the gap in the hinge.



Step 26. Lid/L:

Connect the Velcro™ under the lid as shown. Notice the two 1/2" hook Velcro™ connected at an angle to the loop Velcro™.

For video instillation, follow this link:

<https://youtu.be/qE-pDwOQePc>