

2014-2021 Tundra 40-20-40 OC Seat Installation



Step 1. Headrest/H:

All the parts of the seat covers are labeled inside the cover on the inside right front edge. Use the Seat Cover Part ID Chart to identify the parts. Slide the headrest cover on while the headrest is still on the seat with the extending hook (sticky) Velcro™ to the front.



Step 2. Headrest/H:

Recline the backrests and remove the headrests by lifting up and pressing the push button release. Line up the seams of the cover to the seams of the headrest on the sides, they should match closely. Tuck the hook Velcro™ under the back edge and connect it to the loop Velcro™ sewn inside the back edge as shown.



Step 3. Seat Preparation:

Picture of the backside of the seat at the bottom. Feel for the elastic that's connected to the carpeted panel under the seat. Push it forward to release it from the white plastic piece. There are two per seat.



Step 4. Driver & Passenger Bottom/DB&PB:

Slide the seat covers on with the long hook Velcro™ to the front as shown.



Step 5. Driver & Passenger Bottom/DB&PB:
Tuck the seat belt through the provided opening.



Step 6. Driver & Passenger Bottom/DB&PB:
Tuck the seat cover behind the plastic cowl on the outside edge, but leave the Velcro™ out.



Step 7. Driver & Passenger Bottom/DB&PB:
Tuck the back edge of the seat cover into the seat. From behind the seat, pull the seat cover back to conform the front of the seat cover to the seat.



Step 8. Driver & Passenger Bottom/DB&PB:
Line up the seams of the seat cover to the seams of the seat, they should match closely.



Step 9. Driver & Passenger Bottom/DB&PB:
If you have electric seats be sure to lift the seat up as high as it will go. This will pull everything away from your seat and free up some space. Fold the long front hook Velcro™ in half lengthwise with the sticky side in



Step 10. Driver & Passenger Bottom/DB&PB:
Poke the Velcro through to the backside, keeping it as close to the seat as possible. Make sure the Velcro is above any wires or bars. Connect them to the loop Velcro™ sewn on the back edge. Connect them by using one hand in a smoothing action from front to back while pulling on the back edge of the seat cover to tighten it up, then press the Velcro™ together.



Step 11. Driver & Passenger Bottom/DB&PB:
View from the backside of the seat. Clip the plastic buckle sewn to the hook Velcro™ under the back edge of the seat where shown, and press it onto the loop Velcro™ sewn on the back edge. This will anchor the seat bottom in place.



Step 12. Driver & Passenger Bottom/DB&PB:
As in Step 9, fold the outside edge Velcro™ in half lengthwise and slide it behind the plastic cowl where shown.



Step 13. Driver & Passenger Bottom/DB&PB:
Feel for it behind the cowl and pull it down.



Step 14. Driver & Passenger Bottom/DB&PB:
Curl the Velcro™ around your finger two times.



Step 15. Driver & Passenger Bottom/DB&PB:
The result is the Velcro™ will be slightly curled. Route the Velcro™ back up behind the cowl with the curl pointing under the seat.



Step 16. Driver & Passenger Bottom/DB&PB:
Use the curled Velcro™ to route the Velcro™ through the gap between the seat slide and seat. Carefully feel for it in the gap while moving it with the other hand.



Step 17. Driver & Passenger Bottom/DB&PB:
Route the outside edge Velcro™ above, or to the seat side of the yellow tube, making sure to NOT pin the yellow tube to the seat.



Step 18. Driver & Passenger Bottom/DB&PB:
Same as Step 12, fold the inside edge Velcro™ in half and poke it down next to the console, poking it under the seat in the gap between the seat and seat slide.



Step 19. Driver & Passenger Bottom/DB&PB:
Same as Step 16, feel for the Velcro™ in the gap while moving it with the other hand.



Step 20. Driver & Passenger Bottom/DB&PB:
Route both side Velcro™ to the back edge and press them to the Loop Velcro™ sewn on the back edge in a roughly 45 degree angle forming an "X" as shown.



Step 21. Driver & Passenger Bottom/DB&PB:
View from the front outside corner of the passenger seat bottom. The driver seat cover also has this buckle. Disconnect the Velcro™ on the buckle.



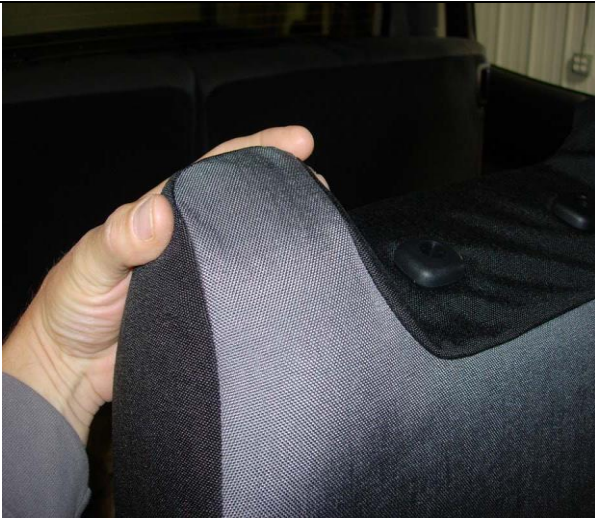
Step 22. Driver & Passenger Bottom/DB&PB:
View from under the front of the driver's seat showing where to hook the buckle. Clip the plastic buckle where shown, pull it tight and press the Velcro™ together, carefully trimming the excess.



Step 23. Driver & Passenger Top/DT&PT:
Provisions are made for the side impact airbags. It is critical to get the covers on the correct side.
The covers are marked on the inside front right "DT & PT" for Driver & Passenger Tops. Also note, the Driver Top has our Headwaters Seat Cover label on the backside.
Slide the seat cover on with the extending hook Velcro™ to the front.



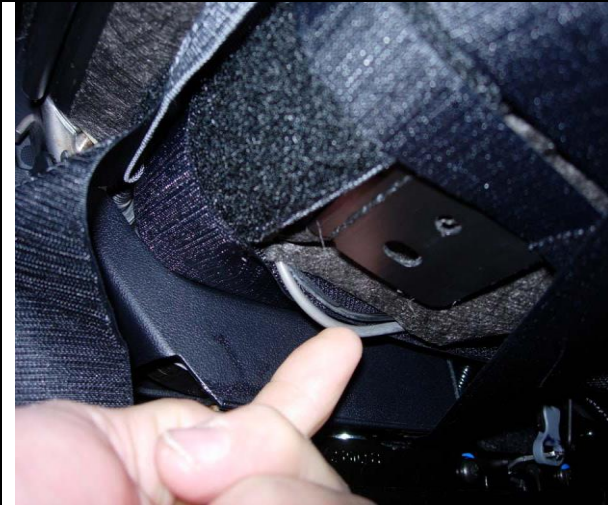
Step 24. Driver & Passenger Top/DT&PT:
Tuck the seat cover under the plastic for the headrests, starting with the push button side.



Step 25. Driver & Passenger Top/DT&PT:
Form the top corners of the seat cover to the seat by pulling down on the bottom edge of the seat cover.



Step 26. Driver & Passenger Top/DT&PT:
Tuck in the front edge.



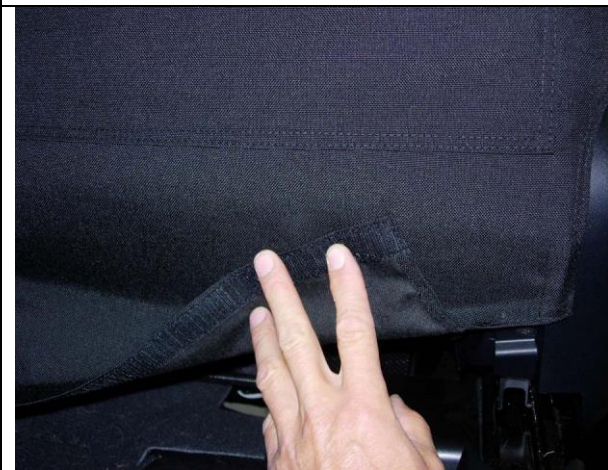
Step 27. Driver & Passenger Top/DT&PT:

Make sure the both metal bars on left and right are exposed and not covered up by Velcro™ from the seat cover bottom.



Step 28. Driver & Passenger Top/DT&PT:

Fold the long front hook Velcro™ in half from the Driver and Passenger Top and feed it through the metal bar shown in Step 27, pull the cover down hard, then press it to the loop Velcro sewn inside. Check the front side of the seat cover for positioning and or wrinkles. Tighten the front side of the seat cover by pulling up slack in cover, then re-connect the Velcro™.



Step 29. Driver & Passenger Top/DT&PT:

Lastly, reconnect the elastic from Step 3. You may have to move some Velcro out of the way in order to expose the. Pull down on the back edge down and press the hook Velcro™ sewn inside the seat cover to the fuzzy carpet on the backside.



Step 30. Middle Bottom/MB:

Tilt the seat bottom up and feed the release strap through the provided opening in back.



Step 31. Middle Bottom/MB:

Press the hook Velcro™ to the carpet on the underside of the seat as shown. For seat bottoms without carpet fuzz, connect the hook and loop Velcro™ under the seat.



Step 32. Console/C:

Temporarily remove the headrest by depressing the push button release and gently lifting up. Tuck the fabric of the console cover under the plastic for the headrests and the seatbelt.



Step 33. Console/C:

Mate the Velcro™ behind the seatbelt box and tuck the fabric under the plastic.



Step 34. Console/C:

Tuck the bottom left and right sides of the cover in behind the plastic of the hinge area.



Step 35. Console/C:

Open the lid and slide the two rear loop Velcro™ into the hinge area by lifting the lid up and down, using a sawing motion to slide them in.



Step 36. Console/C:

Note the areas where the Velcro™ will lay inside the console. Clean the areas with rubbing alcohol, scrubbing hard and wiping it dry while it's still wet, don't let it air dry.



Step 37. Console/C:

Dry fit the Velcro™ to the inside of the box, making sure the adhesive hook Velcro™ are on the inside of the box and not on the top lip, trim them if necessary. Peel off the backing from the adhesive hook and stick it to the inside of the box pushing hard. If they are not sticking, stop and re-cleans the areas.



Step 38. Lid/L:

Place the lid cover on with the letter "L" on the inside of the cover to the back. Slide the Velcro™ into the hinge area using the same sawing motion as in step 24. Connect the front to back Velcro™ first, then the side to side ones. Re-tighten The Velcro™ as tight as you can get them.



Step 39. Middle Headrest/MH:

First, slide the cover over the front of the headrest with the extending hook Velcro™ to the front. Then mate them to the loop Velcro™ sewn inside the back edge.

Congratulations, you're done!