2011-2016 F-250-550 XLT 40-20-40 Seat Installation



Step 1. Headrest/H

All parts of the seat cover are labeled inside. Use the seat cover piece identification chart to ID parts. With the headrests in the down position, slide the headrest covers on with the extending hook (sticky) Velcro to the front.



Step 2. Headrest/H

Release the headrests by gently lifting up, and depress the two push button releases. The pointer finger shows the visible release button, the pinky finger shows the location of the hidden button.



Step 3. Headrest/H

Align the covers left and right, lining up the seams of the seat covers to the seams of the seat, they should match closely. Then, tuck the hook Velcro inside the back edge and mate them to the loop (fuzzy) fastener sewn inside the back edge.



Step 4. Driver & Passenger Top/DT&PT

Slide the seat covers on with the extending hook Velcro to the front. Tuck the seat cover under the plastic for the headrests starting with the push button side as shown.



Step 5. Driver & Passenger Top/DT&PT
Work the seat cover fabric inside the seat cover from thumb to forefinger. Line up the seams of the seat cover to the seams of the seat as in Step 3.



Step 6. Driver & Passenger Top/DT&PTTuck the seat cover behind the plastic on the outside edge.



Step 7. Driver & Passenger Top/DT&PTTuck the hook Velcro into the seat, and fold the backrest forward.



Step 8. Driver & Passenger Top/DT&PT
Use one hand in a smoothing action down the front of the seat cover while gently pulling on the fastener from behind with the other hand. Pin the fastener to the back of the seat, and press the loop fastener to it. Work your way from one side to the other. Reconnect and tighten the Velcro's for the best fit.



Step 9. Driver & Passenger Bottoms/DB&PB
Place the covers on with the long hook Velcro's to the front and route them under the seat.



Step 10. Driver & Passenger Bottoms/DB&PBTuck the seat cover behind the plastic on the outside front corners.



Step 11. Driver & Passenger Bottoms/DB&PB Work the fabric inside the seat cover from forefinger to thumb, or outward, line up the seams like Step 3.



Step 12. Driver & Passenger Bottoms/DB&PB Tuck in the back edge of the seat cover.



Step 13. Driver & Passenger Bottoms/DB&PB

Tuck the long outside edge Velcro in where shown.
folding the Velcro™ in half lengthwise helps it not stick
to the seat, reduces size to 1/2", and makes it stiffer.



Step 14. Driver & Passenger Bottoms/DB&PBFeel for the Velcro under the plastic and slide it free.



Step 15. Driver & Passenger Bottoms/DB&PBRoute the Velcro around the back corner of the seat and mate it to the carpet on the back edge of the seat.



Step 16. Driver & Passenger Bottoms/DB&PB
Pull the inside edge next to the console around to the back and mate it to the carpet on the seat. You may have to release the side Velcro's from the carpet in order to get it back.



Step 17. Driver & Passenger Bottoms/DB&PB
Route the long front Velcro's under the seat as shown, above the metal framework.



Step 18. Driver & Passenger Bottoms/DB&PB Mate the Velcro's to the carpet on the seat.



Step 19. Driver & Passenger Bottoms/DB&PBPull the rear part of the seat cover back while using one hand in a smoothing action from front to back



Slide the headrest cover on with the extending Velcro to the front while it's on the console. Mate the fasteners as in Step 3. Remove headrest as in Step 2.



Step 21. Console/CWith the console up, slide the cover on with the cutouts on top.



Step 22. Console/CTuck the fabric under the plastic of the headrests, and the shoulder seat belt.



Step 23. Console/C Tuck the cover in on the right and left sides.



Step 24. Console/CMate the Velcro along the right side.



Step 25. Console/C
Clean the surface with rubbing alcohol where the Velcro's will lay inside the box.



Step 26. Console/CPull the cover up to the edge and peel off the backing of the adhesive Velcro and push it into the plastic



Step 27. Lid/L
Place the cover on with the letter "L" to the back, pull the cover over all four corners.



Step 28. Lid/L
Feed the Velcro's thru the hinge in back s shown.
Mate the Velcro's under the lid. Re-tighten and readjust to tighten the cover.



Step 29. Middle Bottom/MBPlace the cover on with the long hook Velcro's to the back, and tuck them in.



Step 30. Middle Bottom/MB

Mate the Velcro's to the carpet under the middle bottom. re-adjust for best fit.