

2011-14 F-150 XL & STX 40-20-40 Front Installation Instructions



Step 1. Driver & Passenger Top/DT&PT:

Temporarily remove the headrests by lifting them up all the way. Then, keeping gentle upward pressure, push the release buttons at the same time until the headrest comes out.



Step 2. Driver & Passenger Top/DT&PT:

All the parts of the seat cover are labeled inside. Use the seat cover Piece Identification Chart to ID parts. Carefully open the seat cover, making sure to open the inside edge vertical Velcro™ as shown.



Step 3. Driver & Passenger Top/DT&PT:

Slide the seat cover on with the extending hook (sticky) Velcro™ to the front, and then tuck the fabric under the plastic of the headrests starting with the push button side first as shown. Line up the seams of the seat cover to the seams of your seats along the sides and top, they should closely match. Mate the inside edge vertical Velcro™ (not shown).



Step 4. Driver & Passenger Top/DT&PT:

Tuck the hook Velcro™ into the seat, gently pulling them through to the back. Use one hand in a smoothing action from top to bottom, down the front of the seat cover while gently pulling on the Velcro™ from behind. Then tuck the hook Velcro™ under the back edge, mating them to the loop (fuzzy) Velcro™ sewn inside the back edge.



Step 5. Driver & Passenger Bottom/DB&PB:
Place the seat cover on with the long hook fasteners to the front. Put the seatbelt through the provided opening as shown.



Step 6. Driver & Passenger Bottom/DB&PB:
Turn the inside edge of the seat cover next to the console inside out to help keep the Velcro™ from sticking while you work the rest of the seat cover.



Step 7. Driver & Passenger Bottom/DB&PB:
Tuck the back edge of the seat cover into the seat, but don't fasten it down yet. Line up the seams of the seat cover to the seams of your seats around the sides and front, they should closely match.



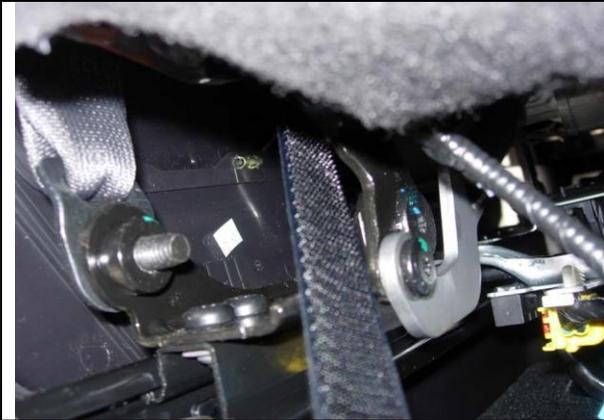
Step 8. Driver & Passenger Bottom/DB&PB:
Then, work the material from the seam inside the seat cover outward (forefinger to thumb). Pulling the seat cover from behind the seat will help hold the cover to the front of the seat bottom.



Step 9. Driver & Passenger Bottom/DB&PB:
Pull the inside edge back, mating the hook fastener to the carpet on the seat. Reach in next to the console and turn the seat cover right side out, mating the Velcro™ on the inside edge to the carpet on the seat.



Step 10. Driver & Passenger Bottom/DB&PB:
Fold the outside edge hook Velcro™ in half, sticking it to itself. Next, slide it down between the seat and the plastic cowlings exactly where shown. Tuck the seat cover behind the plastic cowlings.



Step 11. Driver & Passenger Bottom/DB&PB:
View from under the back of the driver seat. Carefully feel for the Velcro™ under the seat, routing it where shown at an angle to the back.



Step 12. Driver & Passenger Bottom/DB&PB:
Mate the Velcro™ at an angle to the carpet on the back edge of the seat.



Step 13. Driver & Passenger Bottom/DB&PB:
Tuck the outside edge of the seat cover in and back around the corner, mating the hook Velcro™ to the carpet on the seat similar to Step 9, while sliding one hand down the side of the seat cover from front to back, tightening and removing wrinkles.



Step 14. Driver & Passenger Bottom/DB&PB:
Route the long hook Velcro™ under the front of the seat, over the top of the metal framework to the back edge of the seat.



Step 15. Driver & Passenger Bottom/DB&PB:
Mate them to the carpet on the back edge of the seat. Test the seat by moving it in all directions to make sure the seats action is not impeded. Adjust if needed.



Step 16. Driver & Passenger Bottom/DB&PB:
Again, use one hand in a smoothing action from front to back while pulling on the rear part of the seat cover. Mate it to the carpet on the back edge of the seat, starting on one side, moving to the other.



Step 17. Middle Bottom/MB:

Place the cover over the front, tucking it behind the latch, mating the Velcro™ to the carpet in front.



Step 18. Middle Bottom/MB:

Again, use one hand in a smoothing action from front to back, and mate the rear Velcro™. Slide one hand down the side, while mating the Velcro™.



Step 19. Headrest/H:

Slide the cover on with the extending hook Velcro™ to the front, compressing the headrest to help get it on.



Step 20. Headrest/H:

Manipulate the material inside the cover from forefinger to thumb along the sides and top.



Step 21. Headrest/H:

Tuck the hook Velcro™ under the back edge, mating the Velcro™ as shown



Step 22. Middle Headrest/MH:

Slide the cover on while it is on the seat, follow Steps 20 & 21 to complete the installation.



Step 23. Armrest/A:

Open the seat cover, and tuck it behind the seat belt, then tuck the fabric under the plastic for the headrests and seat belt.



Step 24. Armrest/A:

Mate the Velcro behind the seat belt.



Step 25. Armrest/A:

With slight down pressure connect the Velcro™ to the bottom.



Step 26. Armrest/A:

Fasten the Velcro™ side piece.



Step 27. Armrest/A:

Stuff the remaining Velcro™ under the plastic.



Step 28. Armrest/A:

Tuck the front edge Velcro under the back edge and press them together.