2007-2013 Tundra 40-20-40 Installation



Step 1. Driver & Passenger Top/DT&PT: Temporarily remove the elastic straps from the underside of the seat.



Step 3. Driver & Passenger Top/DT&PT: Temporarily remove the headrests by gently lifting up while depressing the push button release as shown.



Step 2. Driver & Passenger Top/DT&PT: The elastic straps are connected to the seat bottom by the white plastic hooks shown in the photo.



Step 4. Driver & Passenger Bottoms/DB&PB: All the parts of the seat cover are labeled inside. Use the seat cover piece identification chart to ID parts.

Place the seat cover on with the long hook (sticky) Velcro[™] to the front. Driver only: open the outside edge Velcro[™] by the lumbar knob. Note: Work Truck does NOT have a lumbar adjustment knob.



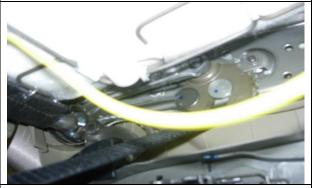
Step 5. Driver & Passenger Bottoms/DB&PB: If you have electric seats be sure to lift the seat up as high as it will go. This will pull everything away from your seat and free up some space. Tuck the fabric behind the plastic cowling in front.



Step 6. Driver's Bottom/DB: Connect the Velcro[™] under the lumbar knob.



Step 7. Driver & Passenger Bottoms/DB&PB: Continue tucking the fabric behind the plastic cowling. Tuck the back edge of the seat cover into the seat. Line up the seams of the seat cover should to the seams of your seat, they should closely match.



Step 9. Driver & Passenger Bottoms/DB&PB: Use caution while reaching under the seat to avoid being cut by sharp metal framework. Route the outside edge hook Velcro[™] through the gap where shown and mate it to the rear loop (fuzzy) Velcro[™] sewn to the back edge of the seat cover.



Step 11. Driver & Passenger Bottoms/DB&PB: View from behind the driver's underside, next to the center console. Route the inside edge hook Velcro[™] where shown through the gap, just above the metal frame, mating it to the rear loop Velcro[™]. Route the long hook Velcro[™] under the front of the seat, to the loop Velcro[™] in back, being sure to route them avoiding any seat mechanisms under the seat. Folding them in half lengthwise with the sticky part facing in stiffens them up and makes them easier to route.



Step 8. Driver & Passenger Bottoms/DB&PB: View from the outside edge of the driver seat. Use your fingers to push the seat cushion away from the plastic cowling. Route the long outside edge hook Velcro[™] exactly where shown in front of the plastic nub shown inside the cowling.



Step 10. Driver &Passenger Bottoms/DB&PB: Route the long inside edge hook Velcro[™] where shown between the seat and the plastic cowling.



Step 12. Driver & Passenger Bottoms/DB&PB: Clip the short hook Velcro[™] with the buckle sewn to it where shown under the back of the seat, and then mate it to the rear loop Velcro[™]. Trim the excess length of all the Velcro[™]. Some repositioning of the seat cover and Velcro[™] may be needed to provide the best fit. Remember the seams of your seat should closely line up with the seams of the seat cover.



Step 13. Driver & Passenger Top/DT&PT: Slide the seat cover on with the extending hook Velcro[™] to the front. Pull the cover down into position as shown, tucking the fabric behind the plastic on the sides. Again, the seams of the seat cover should closely line up with the seams of your seat.



Step 14. Driver & Passenger Top/DT&PT: Tuck the fabric of the seat cover under the plastic for the headrests starting with the push button release side first.



Step 15. Driver & Passenger Tops/DT&PT: Tuck the Velcro[™] into the seat. Pull on the fabric not the Velcro[™] from behind the seat while using your other hand in a smoothing action from top to bottom, smoothing and tightening the seat cover.



Step 16. Driver & Passenger Tops/DT&PT: Route the long hook Velcro[™] under the seat to the metal bar supporting the seats foam 7-8" in from the back edge. Route them over the top of the bar, then back to the loop Velcro[™] sewn on the seat cover. You may have to smooth and re-fasten more than once.



Step 18. Driver & Passenger Bottoms/DB&PB: Re-connect the elastic straps from the carpeted back panel to the plastic hooks under the seat.



Step 19. Driver & Passenger Bottoms/DB&PB: Lastly, mate the hook Velcro[™] to the carpeted flap, starting on the inside next to the center console, working your way out.



Step 18. Headrests/H: Slide the headrest covers on with the extending hook Velcro[™] to the front. Connect them to the loop Velcro[™] sewn inside the back edge.



Step 20. Middle Bottom/MB: Press the hook Velcro[™] to the carpet on the underside of the seat as shown.



Step 19. Middle Bottom/MB: Tilt the seat bottom up and feed the release strap through the provided opening in back.



Step 21. Console/C: Temporarily remove the headrest by depressing the push button release and gently lifting up. Tuck the fabric of the console cover under the plastic for the headrests and the seatbelt.



Step 22. Console/C: Mate the Velcro[™] behind the seatbelt box and tuck the fabric under the plastic.



Step 23. Console/C: Tuck the bottom left and right sides of the cover in behind the plastic of the hinge area.



Step 24. Console/C: Open the lid and slide the two rear loop Velcro[™] into the hinge area by lifting the lid up and down, using a sawing motion to slide them in.



Step 26. Console/C:

Dry fit the Velcro[™] to the inside of the box, making sure the adhesive hook Velcro[™] are on the inside of the box and not on the top lip, trim them if necessary. Peel off the backing from the adhesive hook and stick it to the inside of the box pushing hard. If they are not sticking, stop and re-cleans the areas.



Step 28. Middle Headrest/MH: First, slide the cover over the front of the headrest with the extending hook Velcro[™] to the front, then connect them to the loop Velcro[™] sewn inside the back edge.



Step 25. Console/C: Note the areas where the Velcro[™] will lay inside the console. Clean the areas with rubbing alcohol, scrubbing hard and wiping it dry while it's still wet, don't let it air dry.



Step 27. Lid/L:

Place the lid cover on with the letter "L" on the inside of the cover to the back. Slide the Velcro[™] into the hinge area using the same sawing motion as in step 24. Connect the front to back Velcro[™] first, then the side to side ones. Re-tighten The Velcro[™] as tight as you can get them.



Congratulations, you're done. It does take some effort to get them on, but once they're in place they will give you several years of use and stay put until you want to remove them. Thanks for the business!! Paul

For video instructions, visit this link: <u>https://youtu.be/nAZxiJ_dJCA</u>