

2004-2010 F250-550 XL Bench w/ Armrest Installation



Step 1. Bottom/B:

All the parts of the seat cover are labeled on the inside right front corner of each part. Use the Seat Cover Part ID Chart to ID parts. Slide the seat cover on with the long hook (sticky) Velcro™ to the front. Feed the seatbelts thru the provided openings. Poke the recline lever on the driver side thru the provided opening.



Step 2. Bottom/B:

Line up the seams of the seat cover to the seams of your seat along the sides and front of the seat, they should match closely. Pull the left and right corners around to the back and press the hook Velcro™ sewn inside the seat cover to the carpet fuzz on the back corner of the seat as shown.



Step 3. Bottom/B:

Route the long side hook Velcro™ where shown, over the seat slide and routing at an angle to the back edge.
Super Crew & Super Cab: Press the Velcro™ to the carpet fuzz on the back edge.
Regular cab: Press the side hook Velcro™ to the loop Velcro sewn on the back edge.



Step 4. Bottom/B:

Super Crew & Super Cab: Route the long hook Velcro™ under the front of the seat to the back edge and press it into the carpet fuzz on the back edge of the seat as shown.
Regular cab: Connect the front hook Velcro™ to the loop Velcro™ sewn on the top side of the back edge.



Step 5. Bottom/B:

Super Crew & Super Cab: Press the hook Velcro™ sewn inside the back edge to the fuzzy carpet on the back edge of the seat.

Regular cab: Connect the plastic hooks with hook Velcro™ sewn to them, under the back edge of the seat to the frame, then press them onto the loop Velcro™ sewn on the back edge. This will anchor the seat bottom and keep it in place. Trim the excess Velcro™.



Step 6. Armrest/A:

Slide the armrest cover on with the extending hook Velcro™ to the front. Tuck the seat cover under the plastic molding for the drink holders on the top of the armrest. Line up the seams of the armrest cover to the seams of the armrest, they should match closely. Tuck the hook Velcro™ in under the armrest and fold the armrest down.



Step 7. Step 6. Armrest/A:

Pull the Velcro™ up the backside, connecting it to the loop Velcro™ sewn inside the back edge.



Step 8. Top/T:

Open the seat cover bottom edge and armrest cavity. Slide the seat cover on with the opening to the front, then fold the armrest down and poke it through the seat cover.



Step 9. Top/T:
Form the top of the seat cover to the top of the seat. Work the fabric inside the seat cover from thumb to forefinger around the top of the seat cover.



Step 10. Top/T:
Line up the armrest cavity, and press the hook Velcro™ sewn inside the seat cover on the top left and right corners to the fuzzy carpet at the back of the cavity.



Step 11. Top/T:
Tuck the bottom part of the armrest cavity in under the armrest.



Step 12. Top/T:
Tuck the seat cover behind the hinge for the armrest on the left and right sides.



Step 13. Top/T:
Fold the armrest down and pull up on the hook Velcro™ you just tucked in. Press the loop Velcro™ (shown) onto the front hook Velcro™.



Step 14. Top/T:
Tuck the hook Velcro™ in and fold the seat forward. Gently pull on the Velcro™ from behind the seat while you slide the other hand down the front of the seat cover, tightening it up. Use the front hand to press the Velcro™ to the seat holding it tight, then press the loop velcro™ to it.