2004-08 F-150 Super Crew 40-20-40 W/Opening Console Installation



Step 1. Driver and Passenger Tops/DT&PT:

All the parts of your seat cover are labeled inside. Use the "Seat Cover Piece Identification Chart" to identify the different parts.

Remove the headrests by lifting them up all the way using the push button release on the right side. Next, use gentle upward pressure and depress the semihidden push button release on the left.



Step 2. Driver and Passenger Tops/DT&PT:

Carefully open the seat cover and slide it on with the extending hook (sticky) Velcro™ to the front and the hook and loop (fuzzy) seam next to the console as shown. Line up the seams of the seat cover to the seams of the seat, they should closely match. Line up the holes provided for the headrests.



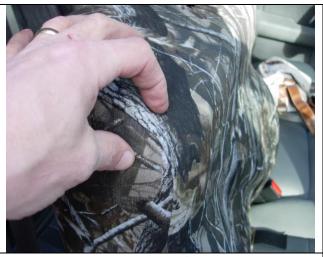
Step 3. Driver & Passenger Tops/DT&PT:

Next, tuck the fabric under the plastic for the headrests. Tuck it under the push button side first.



Step 4. Driver & Passenger Tops/DT&PT:

Mate the vertical Velcro[™] along the back inside edge starting at the top, working your way down a few inches at a time.



Step 5. Driver & Passenger Tops/DT&PT:

Continue lining up the seams of the seat cover to the seams of the seat around the top and sides of the seat. Manipulate the material inside the seat cover along the seam from thumb to forefinger along the top corners and down the front. Manipulate it the other way when going around the back corners of the top of the seat.



Step 6. Driver & Passenger Tops/DT&PT:

Lastly, tuck the extending hook Velcro™ into the seat. Gently pull on the Velcro™ from behind the seat while using one hand in a smoothing action down the front of the seat cover from top to bottom. Use the front hand to follow the Velcro™ and pin it to the seat (shown), and then mate the hook Velcro™ to the loop Velcro™ sewn inside the back edge.



Step 7. Driver & Passenger Bottoms/DB&PB:

View from the driver's side next to the console. Remove the seatbelt from its elastic restraint. The seatbelt will stay up without the help of the elastic strap.



Step 8. Driver & Passenger Bottoms/DB&PB:

Place the seat cover on with the long hook (sticky)

Velcro™ to the front. Again, the seams of the seat
cover should closely match the seams of your seat.

Work the fabric inside the seat cover around the front
of the seat cover out from forefinger to thumb until
you get to the dip in the seat (4" to the right of the
hand). Work the material from the dip to the back in
the opposite direction towards the middle of the seat.



Step 9. Driver & Passenger Bottoms/DB&PB:
Route the long hook Velcro™ under the seat avoiding any seat mechanisms, in front of the metal bar, mating them to the carpet on the back edge of the seat where shown.



Step 10.Driver & Passenger Bottoms/DB&PB:
View from the outside edge of the driver's seat
bottom. Push the fabric and foam of the seat in and
slide the long outside edge hook Velcro™ into the gap
in the metal (above the shiny metal shown in the
picture). Fold the Velcro™ in half lengthwise will help
this. Carefully feel under the back of the seat for the
Velcro™. You will find it below the spring in a gap in
the metal. You can use a screwdriver or pencil to fish
it out of the gap. This will be the most difficult part of
the installation and will take a few tries. Once pulled
through the gap mate the Velcro™ to the carpet on
the back of the seat.



Step 11. Driver & Passenger Bottoms/DB&PB:

Tuck the long inside edge hook Velcro™ down next to the middle bottom and route it through the gap between the seat and seat slide and mate it to the carpet on the back edge. If it sticks to carpet on the inside edge of the seat and is too difficult to do, pull it back up and cut the Velcro™ down to 4 inches and mate it to the carpet on the side of the seat.



Step 12. Driver & Passenger Bottoms/DB&PB: Tuck the back edge of the seat cover into the seat.



Step 13. Driver & Passenger Bottoms/DB&PB:

From behind the seat, pull back on the fabric of the seat cover and press the Velcro™ onto the carpet on the seat working from one side to the other. You may have to readjust the front, left and right side, and Velcro™ for the best fit.



Step 14. Middle Bottom/MB:

Slide the driver and passenger seats front and tilt the backrests forward. Working from behind the console, slide the cover over the front of the middle seat, keeping the sides and back edge turned inside-out.



Step 15. Middle Bottom/MB:

Tuck one side of the back edge of the seat cover in and mate it to the carpet on the back edge of the seat, forming the seat cover around the back corner of the seat. Tuck the other side in and mate it to the carpet. Next, push the sides of the cover down and mate the hook Velcro™ to the carpet. Lastly, route the long hook Velcro™ on the front right, under the front of the seat to the loop Velcro™ sewn inside the seat cover on the left front.



Step 16. Console/C:

Slide the cover on with the console in the up position. The fabric behind the plastic on the left and right sides.



Step 17. Console/C:

Fold the console down and tuck the fabric behind the plastic on the left and right sides in back. The fabric should meet with the lid when pulled up into position.



Step 18. Console/C:

Slide the two 1"X3" loop Velcro™ in back into the hinge in back using a sawing motion while moving the lid forward and back.



Step 19. Console/C:

Fold the Velcro™ into the console box. Note the areas where they will lay. Prepare the surface of the plastic where the fasteners will lay using rubbing alcohol. Peel the backing off and press the adhesive Velcro™ to the plastic using firm pressure from your thumb or fingers. If the adhesive is not sticking, re-clean the areas.



Step 20. Headrests/H:

Slide the cover on with the hook straps to the front. You will have to compress the headrest to get it on. The headrest will relax once pulled all the way down. Mate the hook Velcro™ to the loop Velcro™ in back once the seams are aligned as in Steps 2, 5, and 8.



Step 21. Lid/L:

Place the lid cover on with the "L" marked inside to the back (hinge area). Hold the cover with one hand and open the lid. Connect the left and right Velcro™ behind the latch first. Next, fasten the front to back (top to bottom) Velcro™, sawing the back ones into the hinge same as in step 18. Connect the remaining Velcro™. Reconnect and tighten the Velcro™ for the best fit.



Congratulations, you're done.

They'll take a good effort to get them on, but once installed they will stay in place and give you several years of use, no matter how rough on them you are.