

2004-08 F-150 Regular & Super Cab 40-20-40 W/Opening Console Install



Step 1. Driver and Passenger Tops/DT&PT:

All the parts of your seat cover are labeled inside. Use the "Seat Cover Piece Identification Chart" to identify the different parts.

Remove the headrests by lifting them up all the way using the push button release on the right side. Next, use gentle upward pressure and depress the semi-hidden push button release on the left.



Step 2. Driver and Passenger Tops/DT&PT:

Carefully open the seat cover top and tuck it behind the seatbelt and wrap it around the inside. Line up the seams of the seat cover to the seams of the seat, they should closely match. Next, tuck the fabric under the plastic for the headrests, then under the plastic housing for the shoulder mounted seatbelt.



Step 3. Driver & Passenger Tops/DT&PT:

Connect the Velcro™ behind the plastic housing and tuck the fabric in.



Step 4. Driver & Passenger Tops/DT&PT:

Using a bear hug method, connect the Velcro™ at the top working your way down a few inches at a time



Step 5. Driver & Passenger Tops/DT&PT:

Continue working your way to the bottom. The fabric should meet with very little Velcro™ showing. Run your fingers down the seam to help the Velcro™ attach. You may have to re-connect the Velcro™ a few times to achieve the best fit.



Step 6. Driver & Passenger Tops/DT&PT:

Again, line up the seams as in Step 2. fold the backrest forward and tuck the Velcro™ into the seat and connect them to the loop Velcro™ sewn inside the back edge. Do this by gently pulling on the Velcro™ from behind with one hand while using your other hand in a smoothing action down the front from top to bottom.



Step 7. Driver & Passenger Bottoms/DB&PB:

View from the driver's side next to the console. Remove the seatbelt from its elastic restraint. The seatbelt is stiff enough to stay up without the help of the elastic.



Step 8. Driver & Passenger Bottoms/DB&PB:

Place the seat cover on with the long hook (sticky) Velcro™ to the front. Again, the seams of the seat cover should closely match the seams of your seat. Pay special attention to lining up the front edge. Work the fabric inside the seat cover around the front of the seat cover out from forefinger to thumb.



Step 9. Driver & Passenger Bottoms/DB&PB:

Route the long hook Velcro™ under the seat by folding them in half lengthwise with the sticky going inward. This will stiffen them up and allow you to route them much easier. Press the Velcro™ to the carpet on the back edge of the seat where shown.



Step 10. Driver & Passenger Bottoms/DB&PB:

View from the outside edge of the driver's seat bottom. Push the fabric and foam of the seat in and slide the long outside edge hook Velcro™ into the gap in the metal (above the shiny metal shown in the picture). Fold the Velcro™ in half lengthwise will help this. Carefully feel under the back of the seat for the fastener. You will find it below the spring in a gap in the metal. You can use a screwdriver or pencil to fish it out of the gap. This will be the most difficult part of the installation and will take a few tries. Once pulled through the gap mate the Velcro™ to the carpet on the back of the seat.



Step 11. Driver & Passenger Bottoms/DB&PB:

Tuck the long inside edge hook Velcro™ down next to the middle bottom and route it through the gap between the seat and seat slide and mate it to the carpet on the back edge. If it sticks to carpet on the inside edge of the seat, pull it back up and cut the Velcro™ down to 4" and press it to the carpet on the side of the seat.



Step 12. Driver & Passenger Bottoms/DB&PB:

Tuck the back edge of the seat cover into the seat.



Step 13. Driver & Passenger Bottoms/DB&PB:
Pull back hard on the fabric of the seat cover and press it to the carpet on the seat working from one side to the other. You may have to re-adjust the front, left and right side, and back Velcro™ for the best fit.



Step 14. Middle Bottom/MB:
Slide the driver and passenger seats front and tilt the backrests forward. Working from behind the console, slide the cover over the front of the middle seat, keeping the sides and back edge turned inside-out.



Step 15. Middle Bottom/MB:
Tuck one side of the back edge of the seat cover in and mate it to the carpet on the back edge of the seat, forming the seat cover around the back corner of the seat. Tuck the other side in and mate it to the carpet. Next, push the sides of the cover down and press the hook Velcro™ to the carpet. Lastly, route the long hook Velcro™ on the front right, under the front of the seat to the loop Velcro™ sewn inside the seat cover on the left front.



Step 16. Console/C:
Slide the cover on with the console in the up position. The fabric behind the plastic on the left and right sides.



Step 17. Console/C:
Fold the console down and tuck the fabric behind the plastic on the left and right sides in back. The fabric should meet with the lid when pulled up into position.



Step 18. Console/C:
Slide the two 1\"X3\" loop Velcro™ in back into the hinge in back using a sawing motion while moving the lid forward and back.



Step 19. Console/C:

Fold the Velcro™ into the console box. Note the areas where they will lay. Prepare the surface of the plastic where the Velcro™ will lay using rubbing alcohol. Do a dry fitting by folding the fastener with the adhesive still attached into the box. Stick the adhesive hook to the inside of the box, not the top edge, trim if necessary. Lastly, peel the adhesive backing off and adhere the adhesive Velcro™ to the plastic using firm pressure from your thumb or fingers. If the adhesive is not sticking, re-clean the areas.



Step 20. Headrests/H:

Slide the cover on with the hook Velcro™ to the front. You will have to compress the headrest to get it on. The headrest will relax once pulled all the way down. Mate the hook Velcro™ to the loop Velcro™ in back. Hint: installing the headrest back into the seat will help hold it while pulling the cover down. Then, pop the headrest back out to fasten the Velcro™.



Step 22. Lid/L:

Place the lid cover on with the "L" marked inside to the back (hinge area). Hold the cover with one hand and open the lid. Connect the left and right Velcro™ behind the latch first. Next, fasten the front to back (top to bottom) Velcro™, sawing the back ones into the hinge same as in step 18. Connect the remaining Velcro™. Reconnect and tighten the Velcro™ for the best fit.



Congratulations, you're done!!!!!!!!!!!!!!!!!!!!!!

Once properly installed the seat covers should look great, stay put, and give you several years of use.