

2004-2008 F-150 40-20-40 with non-opening armrest



Step 1. Driver & Passenger Bottoms/DB&PB:

Remove the seatbelt from its factory elastic on the insides of both seats. All the parts of the seat cover are labeled inside. Use the Seat Cover Part Identification Chart to ID parts. All the parts are labeled on the inside right corners of the seat cover.



Step 2. Driver & Passenger Bottoms/DB&PB:

Place the seat cover on with the long hook Velcro™ to the front and tuck the back edge of the cover into the seat. Line up the seams of the seat cover to the seams of the seat, they should closely match. Work the material inside the seat cover outward, or from fingers to thumb.



Step 3. Driver & Passenger Bottoms/DB&PB:

Route the long hook Velcro™ under the seat avoiding any seat mechanisms, in front of the metal bar, and press them to the carpet on the back edge of the seat.



Step 4. Driver & Passenger Bottoms/DB&PB:

View from the outside edge of the driver's seat bottom. Push the fabric and foam of the seat in and slide the long outside edge hook Velcro™ into the gap in the metal (above the shiny metal shown in the picture). Fold the Velcro™ in half lengthwise will help this. Carefully feel under the back of the seat for the Velcro™. You will find it below the spring in a gap in the metal. You can use a screwdriver or pencil to fish it out of the gap. This will be the most difficult part of the installation and will take a few tries. Once pulled through the gap press the Velcro™ to the carpet on the back edge of the seat bottom. Folding the Velcro™ in half lengthwise into itself will help stiffen it up and keep it from sticking to the seat.



Step 5. Driver & Passenger Bottoms/DB&PB:

Tuck the long inside edge hook Velcro™ down next to the middle bottom and route it through the gap between the seat and seat slide and mate it to the carpet on the back edge. If it sticks to carpet on the inside edge of the seat, pull it back up and cut the Velcro™ down to 4" and press it to the carpet on the side of the seat.



Step 6. Driver & Passenger Bottoms/DB&PB:

Tuck the back edge of the seat cover into the seat. Pull back hard on the fabric of the seat cover and press it to the carpet on the seat working from one side to the other. You may have to re-adjust the front, left and right side, and back Velcro™ for the best fit.



Step 7. Driver & Passenger Tops/DT&PT:

Temporarily remove the headrests. Slide the seat forward and recline the backrest. Depress the push button releases on the plastic, and gently lift up. One release will be easily visible, the left side button is flush with the plastic and hard to see.



Step 8. Driver & Passenger Tops/DT&PT:

Carefully open the seat cover bottom and side. Place the seat cover on with the hook fasteners to the front and tuck the cover between the seat belt and the seat as shown. Like Step 2, line up the seams of the seat cover to the seams of the seat.



Step 9. Driver & Passenger Tops/DT&PT:

Tuck the fabric under the plastic and connect the Velcro™ behind the plastic seat belt housing.



Step 10. Driver & Passenger Tops/DT&PT:

Using a bear hug method, connect the Velcro™ at the top working your way down a few inches at a time.



Step 11. Driver & Passenger Tops/DT&PT:
Again, line up the seams as in Step 2. fold the backrest forward and tuck the Velcro™ into the seat and connect them to the loop Velcro™ sewn inside the back edge. Do this by gently pulling on the Velcro™ from behind with one hand while using your other hand in a smoothing action down the front from top to bottom.



Step 12. Middle Bottom/MB.
Place the cover over the front edge, line up the seams, pull it back and press the hook Velcro™ to the carpet on the back edge of the seat.



Step 13. Armrest/A:
Place the armrest cover on with the hook Velcro™ to the front. As in Step 2, line up the seams of the armrest cover to the seams of the armrest.



Step 14. Armrest/A:
Move the armrest back and forth and carefully tuck the cover behind the plastic covers of the hinge area. connect the Velcro™ on the back edge as shown.



Step 15. Headrests/H:
Slide the cover on with the hook Velcro™ to the front. Notice how the headrest needs to be compressed to get the cover on. It relaxes back once the cover is pulled on.



Step 16. Headrests/H:
Connect the Velcro™ in back as shown.