## 2004-2008 F-150 Super Crew Bucket Seat Installation



**Step 1. Driver and Passenger Tops/DT&PT:** All the parts of your seat cover are labeled inside. Use the "Seat Cover Piece Identification Chart" to identify the different parts.

Remove the headrests by lifting them up all the way using the push button release on the right side. Next, use gentle upward pressure and depress the semihidden push button release on the left.



**Step 3. Driver & Passenger Tops/DT&PT:** Next, tuck the fabric under the plastic for the headrests. Tuck it under the push button side first.



Step 2. Driver and Passenger Tops/DT&PT: Carefully open the seat cover and slide it on with the extending hook (sticky) Velcro<sup>™</sup> to the front and the hook and loop Velcro<sup>™</sup> (fuzzy) seam next to the console as shown. Line up the seams of the seat cover to the seams of the seat, they should closely match. Line up the holes provided for the headrests.



**Step 4. Driver & Passenger Tops/DT&PT:** Connect the vertical Velcro<sup>™</sup> along the back inside edge starting at the top, working your way down a few inches at a time.



**Step 5. Driver & Passenger Tops/DT&PT:** Continue lining up the seams of the seat cover to the seams of the seat around the top and sides of the seat. Manipulate the material inside the seat cover along the seam from thumb to forefinger along the top corners and down the front. Manipulate it the other way when going around the back corners of the top of the seat.



**Step 7. Driver & Passenger Bottoms/DB&PB:** View from the driver's side next to the console. Remove the seatbelt from its elastic restraint. The seatbelt will stay up without the help of the elastic strap.



**Step 6. Driver & Passenger Tops/DT&PT:** Lastly, tuck the extending hook Velcro<sup>™</sup> into the seat. Gently pull on the Velcro<sup>™</sup> from behind the seat while using one hand in a smoothing action down the front of the seat cover from top to bottom. Use the front hand to follow the Velcro<sup>™</sup>, pin it to the seat (shown), and then press the hook Velcro<sup>™</sup> to the loop Velcro<sup>™</sup> sewn inside the back edge.



Step 8. Driver & Passenger Bottoms/DB&PB: Place the seat cover on with the long hook (sticky) Velcro<sup>™</sup> to the front. Again, the seams of the seat cover should closely match the seams of your seat. Work the fabric inside the seat cover around the front of the seat cover out from forefinger to thumb until you get to the dip in the seat (4" to the right of the hand). Work the material from the dip to the back in the opposite direction towards the middle of the seat.



**Step 9. Driver & Passenger Bottoms/DB&PB:** Route the long hook Velcro<sup>™</sup> under the seat avoiding any seat mechanisms, in front of the metal bar, pressing them to the carpet on the back edge of the seat where shown.



**Step 10.Driver & Passenger Bottoms/DB&PB:** View from the outside edge of the driver's seat bottom. Push the fabric and foam of the seat in and slide the long outside edge hook Velcro<sup>™</sup> into the gap in the metal (above the shiny metal shown in the picture). Fold the Velcro<sup>™</sup> in half lengthwise will help this. Carefully feel under the back of the seat for the Velcro<sup>™</sup>. You will find it below the spring in a gap in the metal. You can use a screwdriver or pencil to fish it out of the gap. This will be the most difficult part of the installation and will take a few tries. Once pulled through the gap press the Velcro<sup>™</sup> to the carpet on the back of the seat at roughly a 45 degree angle.



**Step 11. Driver & Passenger Bottoms/DB&PB:** Tuck the long inside edge hook Velcro<sup>™</sup> down next to the middle bottom and route it through the gap between the seat and seat slide and connect it to the carpet on the back edge. If it sticks to carpet on the inside edge of the seat, pull it back up and cut the fastener down to 4" long. The just press it to the carpet on the side of the seat.



**Step 12. Driver & Passenger Bottoms/DB&PB:** Tuck the back edge of the seat cover into the seat.



**Step 13. Driver & Passenger Bottoms/DB&PB:** Pull back on the fabric of the seat cover and press it onto the carpet on the seat working from one side to the other. You may have to re-adjust the front, left and right side, and back Velcro<sup>™</sup> for the best fit.



**Step 14. Headrests/H:** Slide the cover on with the hook Velcro<sup>™</sup> to the front. You will have to compress the headrest to get it on. The headrest will relax once pulled all the way down.

