

## 2003-2007 Suburban Bucket Seat Installation



### Step 1. Driver and Passenger Tops/DT & PT:

Temporarily remove the headrests by lifting it up all the way and inserting a heavy paper clip into the holes in the plastic as shown. Do this one at a time, gently lifting up and holding pressure until the headrest releases. The pieces of the seat cover are labeled inside. Use the "Seat Cover Piece Identification Chart" to identify the pieces of the seat cover.



### Step 2. Driver and Passenger Tops:

Open the sides and bottom of the seat cover. Slide the seat cover over the armrest and tuck the fabric behind it.



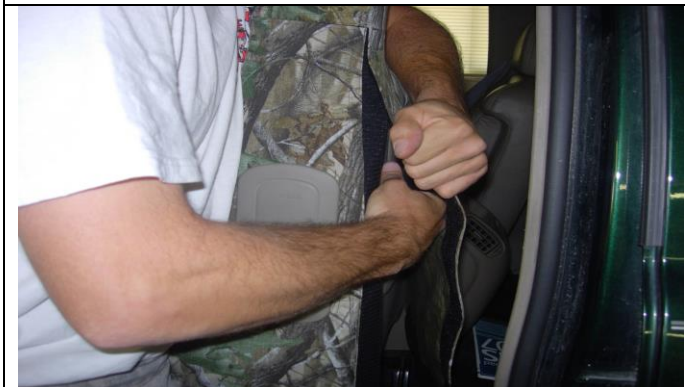
### Step 3. Driver and Passenger Tops:

Carefully tuck the fabric of the seat cover behind the plastic for the seat belt using something thin like a feeler gauge or screwdriver.



### Step 4. Driver and Passenger Tops:

Seats with Side Impact Airbags, tuck the fabric of the seat cover behind the rubberized rectangular airbag cover on the outside edge of the Driver & Passenger shown in Step 5. Connect the horizontal Velcro™ as shown.



### Step 5.

#### Driver and Passenger Tops:

Slide the seat forward, tilt the backrest ahead and connect the vertical Velcro™ on the outside edge, starting at the top



### Step 6.

#### Driver and Passenger Tops:

Tuck the seat cover under the plastic for the headrests.



using a bear hug method.



**Step 7. Driver and Passenger Tops:**

Tuck the long hook Velcro™ into the seat.



**Step 8. Driver and Passenger Tops:**

Gently pull the Velcro™ from behind the seat with one hand and use your other hand in a smoothing motion from top to bottom to tighten the seat cover, then connect the Velcro™.



**Step 9. Driver and Passenger Armrests/DA & PA:**

Slide the armrest cover on with the cut out for the hinge bolt on the inside. This will be difficult as they are sewn to fit very snug to help avoid shifting.



**Step 10. Driver and Passenger Armrests:**

Connect the Velcro™ behind the armrest. This will also be a difficult maneuver because it is so snug and there isn't much room behind the armrest.



**Step 11. Headrests/H:**

Compress the headrest and slide the covers on with the hook Velcro™ to front. Use the corner of a table, or do it with the headrest still in the seat.



**Step 12. Headrests:**

Tuck the hook Velcro™ inside the back edge and press them to the loop Velcro™ sewn under the back edge.





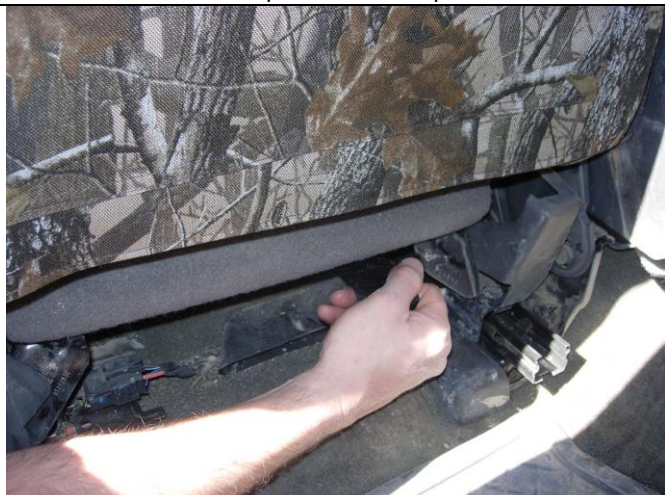
**Step 15. Driver and Passenger Bottoms/DB & PB:**

Place the seat cover bottoms on with the long hook Velcro™ to the front. For vehicles with electric seat controls, tuck the cover behind the plastic cowling starting in back, then do the front. It should look like the picture once in place.



**Step 16. Driver and Passenger Bottoms:**

Use your thumbs to work the seat cover fabrics on the inside of the cover, out. Try to match the seams of the seat cover to the seams of your seat for the best possible fit.



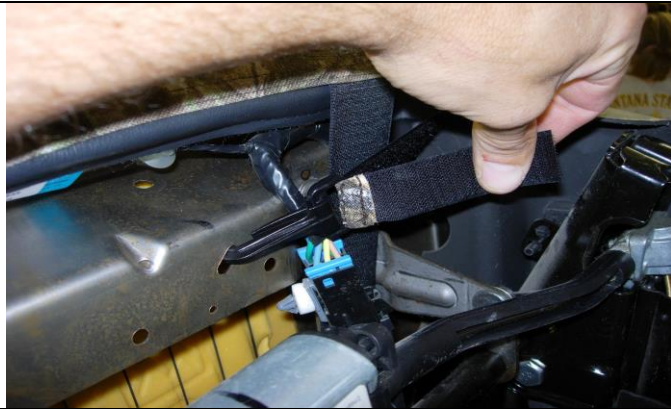
**Step 17. Driver and Passenger Bottoms:**

If you have electric seats be sure to lift the seat up as high as it will go. This will pull everything away from your seat and free up some space. With the seat cover pulled back into position, route the long hook Velcro™ under the seat, avoiding any seat mechanisms, and press them to the carpet located on the back edge of the seat.



**Step 18. Driver and Passenger Bottoms:**

Route the long outside hook Velcro™ exactly where shown (above the recline lever). Do this by sliding the hook fastener up between the plastic and the seat. The Velcro™ will be under the seat in a one inch gap between the seat slide and the main frame of the seat. Carefully feel for the Velcro™ under the seat and pull it to the back of the seat avoiding any seat mechanisms and press it to the carpet on the back edge of the seat bottom at roughly a 45 degree angle.



**Step 19. Driver and Passenger Bottoms:**

View of under the front of the driver's seat. Push the plastic hook into the oblong hole, pull it tight, and mate the Velcro™. If no hole exists, see step 20.



**Step 20. Driver and Passenger Bottoms:**

View of under the front of the driver's seat. Push the plastic hook over the seat brace as shown, pull it tight, connect the Velcro™, and trim off the excess with a scissor.



**Step 21. Lid/L:**

Place the lid cover on with the cut-out for the push button release on the front left side (thumb).



**Step 22. Lid:**

Connect the Velcro™ on the underside of the lid. Clean the area shown under the short side Velcro™ (pointer finger) with rubbing alcohol. Remove the plastic backing from the adhesive hook Velcro™ and stick it to the plastic.

For video instruction, follow this link:

[https://youtu.be/48WYcy71\\_7M](https://youtu.be/48WYcy71_7M)