2001-2003 F-150 Super Crew Bucket Installation



Step 1.Recline the backrests and temporarily remove the headrests by depressing the push button release and gently lifting up.



Step 2. Headrests/H:
All the parts of the seat cover are labeled inside. Use the seat cover piece identification chart to ID parts.
Slide the headrest cover on with the extending hook (sticky) Velcro™ to the front. Slide it over one side as shown.



Step 3. Headrests/H:
Compress the headrest to and pull it all the way on.
Don't worry, the headrest foam will relax to its original shape once the cover is pulled all the way down.



Line up the seams of the seat cover to the seams of you headrests, they should match closely. Manipulate the seat cover material outward on the left and right side from forefinger to thumb.



Step 5. Headrests/H:
Tuck the hook Velcro™ under the back edge and mate it to the loop (fuzzy) Velcro™ sewn inside the back edge.



Step 6. Driver & Passenger Top/DT&PT: Slide the seat cover tops on with the extending hook $Velcro^{TM}$ to the front.



Step 7. Driver & Passenger Top/DT&PT:Tuck the seat cover under the plastic for the headrests, starting on the push button side first.



Step 8. Driver & Passenger Top/DT&PT:
Align the cut-out for the seat release. As in Step 4, line up the seams of the seat cover to the seams of your seat, they should match closely.



Step 9. Driver & Passenger Top/DT&PT:

Tuck the Velcro into the seat and fold the backrest forward. Gently pull on the Velcro from behind the seat with one hand while using your other hand in a smoothing action down the front of the seat from top to bottom. Pin the Velcro to the seat with one hand, and then use the other hand to press the Velcro™ together.



Step 10. Driver & Passenger Bottom/DB&PB:

Place the seat covers on with the long hook Velcro[™] to the front. Tuck in the front corner behind the plastic cowling, pull the seat cover back and begin to line up the seams of the seat cover to the seams of the seat.



Step 11. Driver & Passenger Bottom/DB&PB:Fold the backrest forward, and tuck the seat cover into

the seat.



Step 12. Driver & Passenger Bottom/DB&PB:
Route the long hook Velcro™ under the front of the seat and mate it to the carpet on the back edge of the



Step 13. Driver & Passenger Bottom/DB&PB:
Tuck the long side hook Velcro™ between the seat and the plastic, feel for it under the seat, mating it to the carpet on the back edge of the seat bottom.



Step 14. Driver & Passenger Bottom/DB&PB: Use your finger to pry the plastic away from the seat, and stuff the side Velcro™ in between the seat and plastic.



Step 15. Driver & Passenger Bottom/DB&PB:
Route all side hook Velcro™ to the carpet on the seat.
Carefully slide the seat back and forth, making sure the Velcro™ clears the seat slides.



Step 16. Driver & Passenger Bottom/DB&PB:Pull the inside edge piece of material around to the back and mate it to the carpet on the seat as shown.



Step 17. Driver & Passenger Bottom/DB&PB:
Pull back on the seat cover and mate the hook Velcro™
to the carpet on the seat. Adjust it left or right for
best fit.



Step 18. Lid/L: Connect the Velcro under the lid as shown.