

## 2001-07 F-250-450 Super Cab 40/20/40 w/ integral seatbelt Installation



**Step 1. Driver and Passenger Tops/DT & PT:**  
Temporarily remove the headrests by lifting them up all the way. Then with slight upward pressure, simultaneously depress the two push button releases until the headrest comes out. One push button release is easily seen (pointer finger), and one is slightly hidden (pinkie).



**Step 2. Driver and Passenger Tops:**  
The pieces of the seat cover are labeled inside. Use the "Seat Cover Piece Identification Chart" to identify the parts of your seat cover. Slide the seat cover on with the extending hook (sticky) Velcro™ to the front and tuck it behind the shoulder mounted seatbelt.



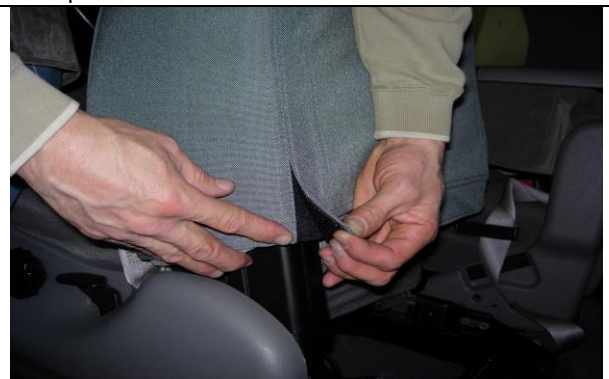
**Step 3. Driver and Passenger Tops:**  
Tuck the fabric under the plastic for the headrests and the shoulder mounted seatbelt.



**Step 4. Driver and Passenger Tops:**  
Connect the Velcro™ behind the plastic seatbelt box on top of the seat.



**Step 5. Driver and Passenger Tops:**  
Connect the vertical Velcro™ using a bear-hug method starting on top.



**Step 6. Driver and Passenger Tops:**  
Work your way down to the bottom a few inches at a time using some downward force on both pieces. This may take a few tries to get the seam lined up and remove any wrinkles on the outside edge.



**Step 7. Driver and Passenger Tops:**

Line up the seams of the seat cover to the seams of the seat, they should match closely. Use one hand in a smoothing action in front from top to bottom, while gently pulling on the Velcro™ from the back, taking up slack. Then, tuck the hook Velcro™ into the seat.



**Step 8. Driver and Passenger Tops:**

Use the front hand to hold the hook Velcro™ to the seat, and then press the loop Velcro™ together with the other hand. You may have to re-connect the Velcro™ couple times to get the best fit.



**Step 9. Driver and Passenger Bottoms/DB & PB:**

Place the seat covers on with the long hook Velcro™ to the front. Tuck the back edge of the seat cover in.



**Step 10. Driver and Passenger Bottoms:**

Work the fabric inside the seat cover towards the outside edge (from forefinger to thumb), and line up the seams as in Step 7.



**Step 11. Driver and Passenger Bottoms:**

Route the long hook Velcro™ under the front of the seat and press them to the carpet on the back edge of the seat. For seats with electric controls, lift the seat up. Be sure to route the Velcro™ between the seat and the moving metal framework (shown) allowing the seat to move freely. Use caution reaching under the seat to avoid sharp metal edges.



**Step 12. Driver and Passenger Bottoms:**

Tuck the two long inside edge hook Velcro™ down and under the seat. Route them carefully to the back edge of the seat and press them to the carpet on the seat. Some re-positioning of the Velcro™ may be needed for the best fit.



**Step 13. Driver and Passenger Bottoms:**  
Route the front long outside edge hook Velcro™ where shown, avoiding the seats mechanisms, and press it to the carpet on the back edge of the seat.



**Step 14. Driver and Passenger Bottoms:**  
Tuck the outside edge rear hook Velcro™ into the seat, avoiding mechanisms, and mate it to the carpet on the back edge of the seat. Note the correct angles and positions of the Velcro™.



**Step 15. Driver and Passenger Bottoms:**  
Lastly, pull on the back edge of the seat cover with one hand and use the other hand in a smoothing action from front to back, taking up the slack in the seat cover, and then press the Velcro™ to the carpet on the back edge of the seat as shown.



**Step 16. Headrests/H:**  
Open the headrest cover and slide it on one side with the extending hook Velcro™ to the front. Form it to the corner as close as you can. The seams of the cover should closely match the seams of your headrest.



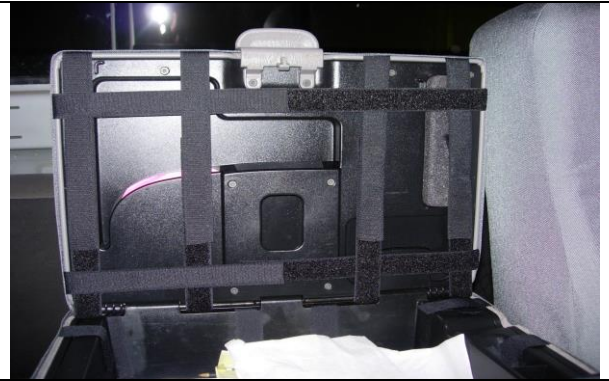
**Step 17. Headrests:**  
Compress the headrest against a table and pull the other side down. The headrest will spring back into shape once the headrest cover is in position.



**Step 18. Headrests:**  
Work the fabric inside the headrest cover outward (from forefinger to thumb), and line up the seams of the seat cover same as Step 7.



**Step 19. Headrests:**  
Connect the small side Velcro™ first, and then connect the Velcro™ between the metal posts.



**Step 20. Lid/L:**  
Place the cover on with the "L" printed inside the cover to the back. Slide the left and right back edge Velcro™ into the hinge using a sawing motion while moving the lid, then connect them to the corresponding Velcro™ in front. While moving the lid, slide the two rear center Velcro™ into the hinge. Next, connect the side to side Velcro™, then the middle front to back Velcro™ last.



**Step 21. Middle Bottom/MB:**  
Remove the seatbelts from their elastic restraints, slide the driver and passenger seats all the way forward. Place the seat cover on with the long extending hook Velcro™ to the front.



**Step 22. Middle Bottom:**  
Again, line up the seams of the seat cover along the left and right front same as in Step 7, then tuck it over the back corner as shown, but don't press the Velcro™ down just yet.



**Step 23. Middle Bottom:**  
Pull the right rear part of the seat cover back and press the hook Velcro™ to the carpet on the seat.

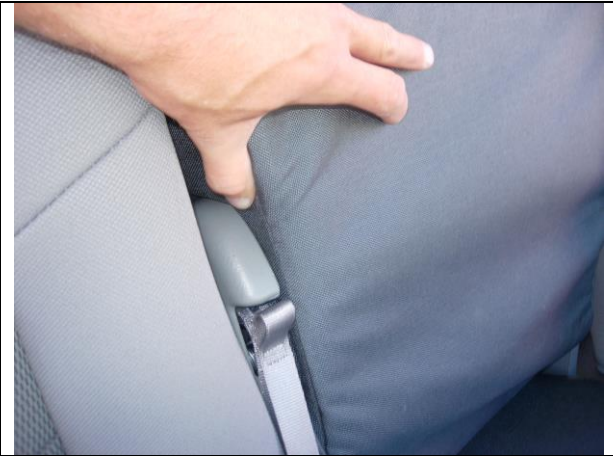


**Step 24. Middle Bottom:**  
Route the front hook Velcro™ under the seat and Velcro™ press them to the carpet on the back of seat. Pull the back edge down and press it to the carpet.



**Step 25. Console/C:**

Slide the cover on with the console in the up position. Fold it down and manipulate the material on top away from the cut-out for the beverage holders.



**Step 26. Console:**

Tilt the console up and tuck the fabric behind the plastic on the left and right sides.



**Step 27. Console:**

Fold the console down and pull the right side around to the back and connect the Velcro™ as shown. Slide the two left and right ½" wide X 4" long rear Velcro™ the hinge using a sawing motion while moving the lid. Slide the two rear center Velcro™ into the hinge while moving the lid. Note the areas where the Velcro™ will lay inside the console. Clean the surface of the plastic in those areas with rubbing alcohol by scrubbing hard, and then wiping it dry, don't air dry.



**Step 28. Console:**

Do a "dry fit" before applying the adhesive hook. Place it to the vertical or side walls of the plastic box and not on the horizontal or top lip. Keep the adhesive hook on the loop Velcro™, peel off the backing, fold it into the box and stick it to the plastic. Press it hard and evenly. If the first one is not sticking, stop and re-clean the areas.