

## 2000-2004 Tundra Bucket Seat Installation



**Step 1. Driver's seat bottom with manual controls:**  
Hold one hand below the lumbar knob (so you can catch the pin) and pop the keeper pin off with the other hand. See Step 2 for view of the back of the knob.



**Step 2. Driver's seat bottom with manual controls:**  
Slide the keeper back onto the lumbar knob and set it aside.



**Step 3. Driver & Passenger Top:**  
Recline the backrest slightly and temporarily remove the headrests by depressing the push button release while gently lifting up with even pressure.



**Step 4. Driver & Passenger Top/DT&PT:**  
All the parts of the seat cover are labeled inside. Use the Seat Cover Part Identification chart to ID the parts.  
Carefully open the seat cover Velcro™ as shown.



**Step 5. Driver & Passenger Top/DT&PT:**  
Slide the seat cover on with the extending hook (sticky) Velcro™ to the front and the cut-out for the armrest to the inside. Tuck the fabric under the plastic for the headrests starting with the push button release first as shown.



**Step 6. Driver & Passenger Top/DT&PT:**  
Line up the seams of the seat cover to the seams of the seat, they should match closely. Work the fabric from the seam inside the seat cover from thumb to forefinger from the top corners and down the front side. Work the fabric the other way around the top of the backrest.



**Step 7. Driver & Passenger Top/DT&PT:**  
Connect the Velcro™ behind the armrest.



**Step 8. Driver & Passenger Top/DT&PT:**  
Mate the vertical Velcro™ behind the armrest.



**Step 9. Driver & Passenger Top/DT&PT:**  
Next, tuck in the extending hook Velcro™ and fold the backrest forward.



**Step 10. Driver & Passenger Top/DT&PT:**  
Gently pull on the hook Velcro™ from the back of the seat with one hand, using the other hand in a smoothing action down the front of the seat from top to bottom to tighten the seat cover. Follow the Velcro™ through to the backside, pinning it to the back of the seat (shown), then connect the Velcro™



**Step 11. Driver & Passenger Bottom/DB&PB:**  
Slide the seat covers on with the long hook Velcro™ to the front. Manual controls, align the hole for the lumbar knob and push the knob back on.



**Step 12. Driver Bottom/DB:**  
For Leather Driver seat only with electric controls. Line up the opening for the electric controls, tuck the fabric behind the plastic cowling starting on the front, then the back.



**Step 13. Driver & Passenger Bottom/DB&PB:**  
Tuck the back edge of the seat cover into the seat and pull the outside back edge around the corner as shown.



**Step 14. Driver & Passenger Bottom/DB&PB:**  
Then, as in Step 6, line up the seams of the seat cover to the seams of the seat bottom, they should closely match. Work the fabric from the seam inside the seat cover from forefinger to thumb, all the way around the seat bottom.



**Step 15. Driver & Passenger Bottom/DB&PB:**  
Route the three long hook Velcro™ under the front of the seat and press them to the loop Velcro™ sewn on the back edge. As in Step 10, gently pull on the Velcro™ from the back of the seat with one hand, using the other hand in a smoothing action from front to back, then connect the Velcro™. Route the inside edge hook Velcro™ between the floor and the seat slide at a 45 degree angle and press it onto the rear loop Velcro™- as shown.



**Step 16. Driver & Passenger Bottom/DB&PB:**  
Slide the outside edge hook Velcro™ up between the plastic and the seat fabric as shown. Then, carefully feel for the Velcro™ under the seat, routing it at an angle and connecting it to the loop Velcro™ in back.



**Step 17. Driver & Passenger Bottom/DB&PB:**  
Fasten two plastic buckles per seat bottom to the metal bar under the back edge of the seat, and then connect the Velcro™ to the loop Velcro™, trimming the excess. This will anchor the seat cover in place.



**Step 18. Headrests/H:**  
Slide the cover on with the extending hook Velcro™ to the front. Again, line up the seams of the cover to the headrest seam. Tuck the hook Velcro™ under the back edge and connect the Velcro™.



**Step 19. Driver & Passenger Armrests/DA&PA:**  
Recline the backrests and slide the armrest covers on with the cut-out to the inside.



**Step 20. Driver & Passenger Armrests/DA&PA:**  
Pull the armrest cover around the backside of the armrest, then line up the seams.



**Step 21. Driver & Passenger Armrests/DA&PA:**  
Mate the Velcro™ at the back of the armrest.



**Step 22. Driver & Passenger Armrests/DA&PA:**  
Finished should look like this.



**Step 23. Lid/L:**  
Carefully separate the Velcro™ and place the lid cover on as shown with the letter "L" to the back.



**Step 23. Lid/L:**  
Connect the Velcro™ under the lid as shown. Re-adjust and re-tighten for the best fit.