

1999-09 F-250-550 XLT & 2002-08 XL 40/20/40 Install



Step 1. Lid/L:

All the pieces of the seat cover are marked inside. Refer to the "Seat Cover Piece Identification Chart" to identify pieces. Place the lid cover on with the four loop (fuzzy) straps to the back (hinge) and tuck the cover behind the latch in front. Mate the side to side Velcro™ first. Then, slide the two outside edge loop Velcro™ into the hinge in back using a sawing motion and then mate them to the long outside edge hook (sticky) Velcro™ on the front. Lastly, slide the two remaining loop Velcro™ into the hinge where shown and mate them to the corresponding hook Velcro™ on the front edge. Reposition the Velcro™ for the best fit

Step 2. Middle Bottom/MB:

Remove the seat belts from the elastic straps on the sides of the middle seat bottom. Position the front of the seat cover by lining up the seams of the seat cover to the seams of your seat. Keeping the sides of the seat cover turned inside out while you are positioning the front will keep them from attaching prematurely to the carpet on the sides of the seat.



Step 3. Middle Bottom:

Fold the console part way down and tuck the left rear corner around the back of the seat.

Step 4. Middle Bottom:

Route the long front hook Velcro™ under the seat and press them onto the carpet on the back edge of the seat. Separate from the carpet, and then re-connect the left and right front hook Velcro™ to the carpet on the sides of the seat.



Step 5. Middle Bottom:

Next, pull the right rear side of the seat cover around to the back and connect it to the carpet as shown. Next, pull the back edge of the seat cover down and mate the hook Velcro™ to the carpet on the back edge of the seat. Lastly, feed the seat belts through the elastic restraints sewn on the left and right side of the seat cover.



Step 6. Console/C:

Slide the cover over the console while it's in the up position with the cup holders in front, and then fold it down.



Step 7. Console:

Tuck the sides of the seat cover behind the plastic for the hinges on the left and right side.



Step 8. Console:

Fold the console down and pull the right side of the seat cover around to the back and connect the hook Velcro™ to the loop Velcro™ sewn on the back as shown.



Step 9. Console:

Slide the rear outside edge Velcro™ into the left and right side of the hinge in a sawing motion as in step 1. As in step 1, feed the center loop Velcro™ into the hinge and gently pull them through.



Step 10. Console:

Fold the Velcro™ into the plastic box of the console and note the areas where they will lay. Clean those areas on the plastic with rubbing alcohol. Do this by scrubbing hard with an alcohol soaked cloth and wipe them dry while they are still wet to remove the entire residue. DO NOT use any Armorall type products to clean the console interior. If it has an upholstery product on it use dish washing detergent with water to scrub it off, followed by the alcohol cleaning process again.



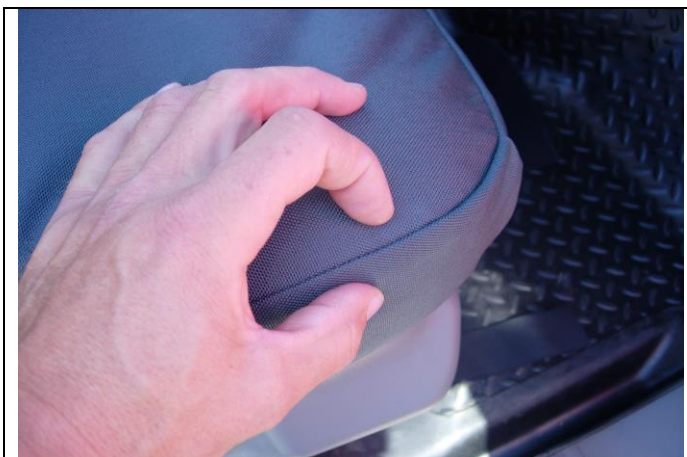
Step 11. Console:

Make sure the material of the seat cover is pulled up to the edge of the console on left and right, but not between the console and lid (see the left side of the photo). Pull the back edge of the cover up to the hinge in back. With the seat cover in position, peel the plastic off of the adhesive hook and touch it to the plastic. Push the adhesive hook Velcro™ very hard into the plastic. If the adhesive hook Velcro™ is not sticking, stop and re-clean the areas.



Step 12. Console & MB connecting piece:

Once the middle bottom and console are installed, stick the extra piece of material to the middle bottom, then to the back of console. This will keep articles on the middle seat bottom when the armrest is folded down.



Step 13. Driver and Passenger Bottoms:

Place the seat cover on with the long hook straps to the front. Work the material from the seam inside the seat cover from inside (forefinger) to out (thumb). It takes a little doing, but this will produce a wrinkle free seam.



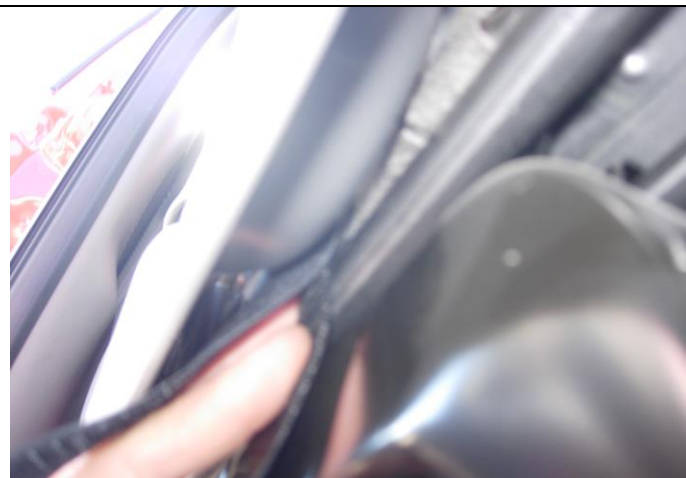
Step 14. Driver and Passenger Bottoms:

Optional: Temporarily loosen the Phillips screw in the plastic below the recline lever. This will make the routing of the outside edge hook strap between the seat and the plastic easier.



Step 15. Driver and Passenger Bottoms:

Steps 15 and 16 will be difficult for seats with manual controls. For vehicles with electric controls: Use the controls to lift the seat up all the way, giving yourself more clearance. Slide the long outside edge hook strap between the seat and plastic cowling. Note: The location is between lumbar knob and the recline lever and it comes out of the bottom of the plastic. It is helpful to cover 8" of the end of the hook fastener with packing or masking tape. This will help to keep it from sticking to your seats upholstery and make it a little stiffer.



Step 16. Driver and Passenger Bottoms:

View from under the passenger bottom on the outside looking up. Note: Vehicles with electric controls do not have seat slides and are much easier to route. For manual controls, move the seat back and forth to locate the seat slide. The fastener needs to route between the seat slide and the seat so the seat can move freely back and forth. Do this by sliding your fingers behind the plastic as shown pushing the fastener up until you get above the seat slide. Then, push the fastener in above the seat slide between the seat fabric and the slide. Push in a little at a time until you can feel the fastener from underneath the seat. Route the fastener at an angle, avoiding any seat mechanisms and mate it to the carpet on the back edge of the seat. Route the outside edge short rear hook strap around the back corner of the seat and mate it to the carpet on the back edge of the seat.



Step 17. Driver and Passenger Bottoms:

Pull the back edge of the seat cover down and mate the hook fastener sewn on the inside to the carpet on the back edge of the seat. Make sure the position of the seat cover is correct by lining up the seams of the seat cover to the seams of your seats upholstery.



Step 18. Driver and Passenger Bottoms:

View from behind the passenger seat. Pull the inside flap of the seat cover around to the back and mate it to the carpet on the back of the seat.



Step 19. Driver and Passenger Bottoms:

View from the passenger side. Slide the seat forward. Tuck the long inside hook strap between the seats and route it between the seat slide and the seat. Do this by feeling down between the seats about 6-8" in front of the seat belt for the gap between the seat and the slide. Push it in a little at a time and feel for it under the seat. Route it to the carpet on the back edge of the seat at an angle avoiding any seat mechanisms. Gently move the seats back and forth to make sure the seats action is not impeded. If so, move the fastener around the obstruction.



Step 20. Driver and Passenger Tops:

Slide the seat cover on with the long hook straps to the front as shown. Work the seat cover on from top to bottom fitting it around the integral headrest. Pull each side of the seat cover down a little at a time. Use your hand in a smoothing action from top to bottom while gently pulling on the fasteners from behind the seat. Lastly, tilt the backrest forward and mate the hook fasteners to the loop strip sewn inside the back edge working from one side to the other.