

# 1999-2001 F-250 40/20/40 w/Coin holder Installation



## Step 1. Middle Bottom/MB:

All the pieces of the seat cover are marked inside. Refer to the "Seat Cover Piece Identification Chart" to identify pieces. Remove the seat belts from the elastic straps on the sides of the middle seat bottom. Position the front of the seat cover by lining up the seams of the seat cover to the seams of your seat. Keeping the sides of the seat cover turned inside out while you are positioning the front will keep them from attaching prematurely to the carpet on the sides of the seat.



## Step 2. Middle Bottom/MB:

Fold the console part way down and tuck the left rear corner around the back of the seat.



## Step 3. Middle Bottom:

Route the long front hook Velcro™ under the seat and connect them to the carpet on the back edge of the seat. Separate from the carpet, and then re-connect the left and right front hook Velcro™ to the carpet on the sides of the seat. Route the long front Velcro™ under the front of the seat and connect them to the carpet on the back edge of the seat.



## Step 4. Middle Bottom:

Next, pull the right side of the seat cover around to the back and connect it to the carpet as shown. Next, pull the back edge of the seat cover down and mate the hook Velcro™ to the carpet on the back edge of the seat. Lastly, feed the seat belts through the elastic restraints sewn on the left and right side of the seat cover.



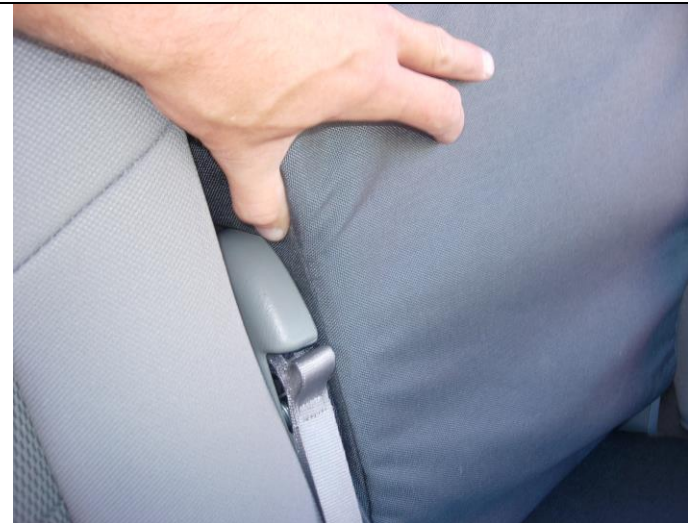
**Step 5. Console/C:**

Slide the cover over the console while it's in the up position as shown, tuck the left side behind the plastic.



**Step 6. Console/C:**

Next, tuck the right side behind the plastic by pulling down on the front and back.



**Step 7. Console:**

Tuck the right side of the seat cover behind the plastic in front of the console.



**Step 8. Console:**

Fold the console down and pull the right side of the seat cover around to the back and connect the Velcro™ as shown.



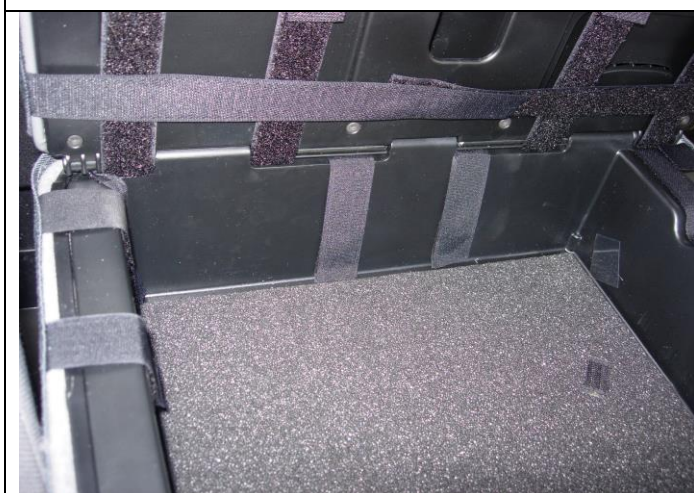
**Step 9. Console:**

With the lid almost closed, slide the two loop Velcro™ into the opening in the hinge where shown. Next, slide the outside edge Velcro™ into the left and right side of the hinge using a sawing motion while moving the lid up and down.



**Step 10. Console:**

Fold the Velcro™ into the plastic box of the console and note the areas where they will lay. Clean those areas on the plastic with rubbing alcohol. Do this by scrubbing hard with an alcohol soaked cloth and wipe them dry while they are still wet to remove the entire residue. DO NOT use any Armorall type products to clean the console interior. If it has an upholstery product on it use dish washing detergent with water to scrub it off, followed by the alcohol cleaning process again.



**Step 11. Console:**

Make sure the material of the seat cover is pulled up to the edge of the console on left and right, but not between the console and lid (see the left side of the photo). Pull the back edge of the cover up to the hinge in back. With the seat cover in position, peel the plastic off of the adhesive hook Velcro™ and touch it to the plastic. Push the adhesive hook Velcro™ very hard into the plastic. If the adhesive hook Velcro™ is not sticking, stop and re-clean the areas. Connect the un marked extra piece of material with the Velcro™ sewn to it to the back of the console, then to the middle seat bottom. This will keep items on the middle seat when the console is folded down.



**Step 12. Lid/L:**

Place the lid cover on with the notch out for the coin holder in front. As in step 9, slide the loop Velcro™ into the hinge. Moving the lid up and down will help to squeeze them through. Connect the Velcro™ under the lid. Re-connect the Velcro™ to tighten the cover for a perfect snug fit.



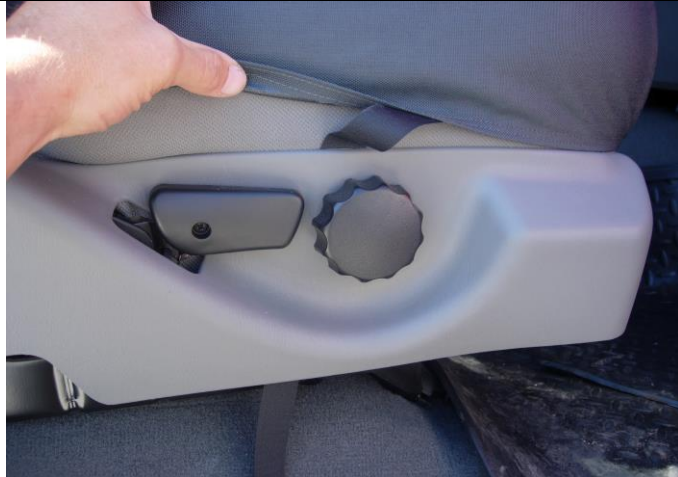
**Step 13. Driver and Passenger Bottoms:**

Place the seat cover on with the long hook Velcro™ to the front. Work the material from the seam inside the seat cover from inside (forefinger) to out (thumb). It takes a little doing, but this will produce a wrinkle free seam.



**Step 14. Driver and Passenger Bottoms:**

Optional: Temporarily loosen the Phillips screw in the plastic below the recline lever. This will make the routing of the outside edge hook Velcro™ between the seat and the plastic easier.



**Step 15. Driver and Passenger Bottoms:**

Steps 15 and 16 will be difficult for seats with manual controls. For vehicles with electric controls: Use the controls to lift the seat up all the way, giving yourself more clearance. Slide the long outside edge hook Velcro™ between the seat and plastic cowling. Note: The location is between lumbar knob and the recline lever and it comes out of the bottom of the plastic. It is helpful to fold the hook Velcro™ in half lengthwise into itself. This will help to keep it from sticking to your seats upholstery and make it a little stiffer to poke through.



**Step 16. Driver and Passenger Bottoms:**

View from under the passenger bottom on the outside looking up. Note: Vehicles with electric controls do not have seat slides and are much easier to route. For manual controls, move the seat back and forth to locate the seat slide. The Velcro™ needs to route between the seat slide and the seat so the seat can move freely back and forth. Do this by sliding your fingers behind the plastic as shown pushing the Velcro™ up until you get above the seat slide. Then, push the Velcro™ in above the seat slide between the seat fabric and the slide. Push in a little at a time until you can feel the Velcro™ from underneath the seat. Route the Velcro™ at an angle, avoiding any seat mechanisms and mate it to the carpet on the back edge of the seat. Route the outside edge short rear hook Velcro™ around the back corner of the seat and connect it to the carpet on the back edge of the seat.



**Step 17. Driver and Passenger Bottoms:**

Pull the rear edge of the seat cover back and lightly connect the hook Velcro™ sewn on the inside to the carpet on the back edge of the seat, but not all the way. Make sure the position of the seat cover is correct by lining up the seams of the seat cover to the seams of your seats upholstery.



**Step 18. Driver and Passenger Bottoms:**

View from behind the passenger seat. Pull the inside flap of the seat cover around to the back and connect it to the carpet on the back of the seat.



**Step 19. Driver and Passenger Bottoms:**

View from the passenger side. Slide the seat forward. Tuck the long inside hook Velcro™ between the seats and route it between the seat slide and the seat. Do this by feeling down between the seats about 6-8" in front of the seat belt for the gap between the seat and the slide. Push it in a little at a time and feel for it under the seat. Route it to the carpet on the back edge of the seat at an angle avoiding any seat mechanisms. Lastly, pull the back edge down and connect it to the carpet on the back edge of the seat bottom. Gently move the seats back and forth to make sure the seats action is not impeded. If so, move the fastener around the obstruction.



**Step 20. Driver and Passenger Tops:**

Slide the seat cover on with the long hook Velcro™ to the front as shown. Work the seat cover on from top to bottom fitting it around the integral headrest. Pull each side of the seat cover down a little at a time. Use your hand in a smoothing action from top to bottom while gently pulling on the hook Velcro™ from behind the seat. Lastly, tilt the backrest forward and mate the hook Velcro™ to the loop Velcro™ sewn inside the back edge working from one side to the other.