

## 1998-2002 Dodge 40-20-40 integral seatbelt Installation



### Step 1. Driver and Passenger Bottoms/DB & PB:

Temporarily remove the outside edge plastic panel by removing the T-20 screws from the recline levers on the outsides of both seats. Next, Remove the Phillips screw shown behind the recline lever.



### Step 2. Driver and Passenger Bottoms:

Remove the screw from behind the seat as shown. The seat cover is labeled inside; refer to the "Seat Cover Piece Identification Chart" to identify the different pieces of the seat cover.



### Step 3. Driver and Passenger Bottoms:

Remove the screw in the front of the plastic panel.



### Step 4. Driver and Passenger Bottoms:

Remove the #18 nut holding the seat belt.



### Step 5 Driver and Passenger Tops/DT & PT:

Carefully pop this square rubber plug out using a flat screwdriver. Remove the screw using a # 25 Torx bit.



### Step 6. Driver and Passenger Tops:

Be sure to put the keeper washer back on the screw.





**Step 7. Driver and Passenger Bottoms:**  
Place the seat cover on with the long hook Velcro™ to the front and tuck in the back edge. Route the Velcro™ under the seat and connect them to the carpet on the back edge of the seat.



**Step 8. Driver and Passenger Bottoms:**  
Feed the long side hook Velcro™ where shown and route to the back edge of the seat, connecting it to the carpet on the back edge of the seat. Route the inside Velcro™ similarly to the carpet on the back of the seat.



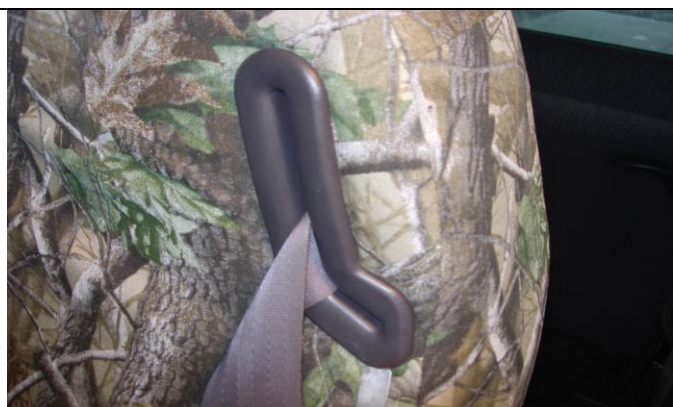
**Step 9. Driver and Passenger Bottoms:**  
View from under the front of the driver's seat. Attach the plastic hook on the left and right side to the seat edge or one of the holes in the metal plate, then mating the Velcro™ and trim off the excess.



**Step 10. Driver and Passenger Bottoms:**  
Press the hook Velcro™ sewn inside the back edge of the seat cover to the carpet on the back of the seat.

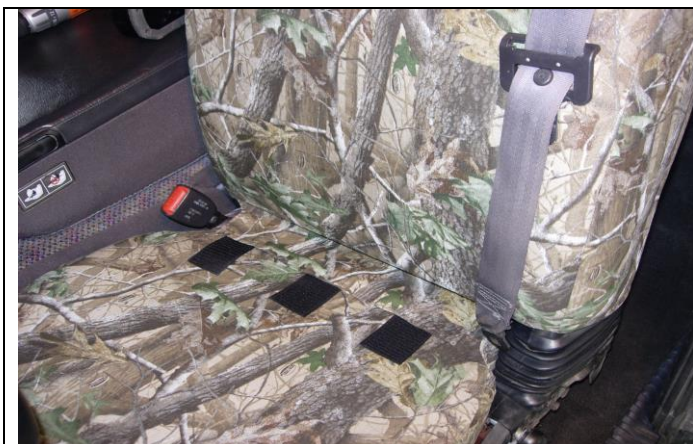


**Step 11. Driver and Passenger Tops:**  
Slide the seat cover on with the long hook Velcro™ to the front. Feed the seat belt through the provided opening.



**Step 12. Driver and Passenger Tops:**  
Pull the cover down all the way on the left and right. Tuck the fabric behind the plastic for the seatbelt.





**Step 13. Driver and Passenger Tops:**

Tuck the hook Velcro™ into the seat and connect them to the loop Velcro™ sewn inside the back edge.



**Step 14. Driver and Passenger Tops:**

Put the grab handle back on the seat, bolt the seatbelt back on and attach the plastic cowl.



**Step 15. Console/C:**

Empty the contents of the console but don't clean it with any kind of auto protectant yet. Give yourself plenty of room and recline the driver seat and slide the passenger seat forward. With the console in the up position slide the cover over the front. Hold the front of the cover with one hand and tuck the fabric around the hinge area. Moving it in a sawing motion will help in tucking it in. Now, fold the console down mate the hook Velcro™ to the carpet on the back edge leaving a ¼" gap for the hinge below the lid. Then, slide the two ½"X4" loop Velcro™ in the back into the left and right side of the hinge in a sawing motion while moving the lid back and forth. Pull the material up flush with the opening. Make sure none of the seat cover material is riding up over the lip. You don't want any material to come between the console and the lid or won't latch properly.



**Step 16. Console:**

Note the areas where the Velcro™ are installed. Clean the areas with rubbing alcohol and a paper towel. Do this by applying a liberal amount of rubbing alcohol to the towel and scrubbing the plastic hard and then quickly wiping it dry, don't let it air dry. Make sure the cover is positioned correctly before attaching any adhesive tabs. Put the 1"X1" adhesive hook Velcro™ at the end of the loop Velcro™ and peel off the backing. Fold it to the inside of the cavity and press down hard. All Velcro™ should be on the inside of the plastic box and not on top. Start at the front and work your way to the back. Avoid putting too much tension on the straps; the adhesive hook tabs have only the strength to hold about 8-10 pounds of side ways pressure.



**Step 17. Lid/L:**

With the lid in the down position, position the cover with the "L" marked inside to the back. Tilt the lid up and using a sawing motion slide the Velcro™ into the hinge. Connect them to the corresponding Velcro™ in front. Next connect the side to side Velcro™ next. The release button on the side is covered but still operable. I have eliminated the two Velcro™ on the left and right side of the hinge to help the lid close more easily.



**Step 18. Middle Bottom/MB:**

Slide the driver and passenger seats all the way to the front and tilt the backrests forward. On quad cabs work from the back seat area. Slide the cover on turning the front and sides inside out to help keep the hook Velcro™ from sticking prematurely to the carpet. Once the front is pulled down into position mate the Velcro™ sewn inside the front edge to the carpet on the front of the seat.



**Step 19. Middle Bottom:**

Pull the left and right sides of the seat cover around to the back and connect the hook Velcro™ to the carpet on the side and back of the seat. You may have to separate the front left and right hook Velcro™ from the carpet and pull out slack



**Step 20. Middle Bottom:**

Pull the seat cover back and connect the hook Velcro™ sewn inside the back edge to the carpet on the seat above the plastic pull-out drink holders.