<u> 1997-2000 F-250-550 Bench 50-50 Top with Integral Headrests Installation</u>



Step 1. Bottom/B:

All three parts of the seat cover are labeled inside. Use the seat cover part ID chart to identify the parts. Place the seat cover on with the long hook (sticky) $Velcro^{TM}$ to the front.



Step 2. Bottom/B:

Flip one backrest forward and pull the seat cover over the back corner one side, then the other side.



Step 3. Bottom/B:

Line up the seams of the seat cover to the seams on the seat on the front and sides, they should match closely. Pull the farthest back hook Velcro™ around the back corner and press it to the fuzzy carpet on the back edge of the seat.



Step 4. Bottom/B:

Route the farthest front side hook VelcroTM between the seat and the seat slide as shown. Use one hand in a smoothing action down the side, tightening the seat cover, then connect the VelcroTM. Reconnect the back one to remove slack created.



Step 5. Bottom/B: Connect the outside 2" wide Velcro™ where shown.



Step 6. Bottom/B: If you don't remove the seat, folding the Velcro $^{\text{TM}}$ in half lengthwise into itself will help stiffen them up and be easier to route under the seat.



Step 7. Bottom/B: Using a side cutter, clip off the safety catch from the plastic buckle on the right and left.



Step 8. Bottom/B:Next, clip off the front of the hook as shown.



Step 9. Bottom/B:
Push the hook into the hole in the metal pan under
the outside edge, then connect the Velcro™, trimming
the excess.



Step 10. Bottom/B: Route the long hook Velcro™ under the seat to the back edge, making sure to route them between the seat and the seat slide wire as to not impede it.



Step 11. Bottom/B:

Pull the back edge down and tight, pressing the $Velcro^{TM}$ to the fuzzy carpet on the back edge of the seat.



Step 12. Bottom/B:

Loosen the Phillips screws on top and bottom of the side seat release latch.



Step 13. Driver & Passenger Top/DT&PT:
Slide the seat cover on with the extending hook
Velcro™ to the front.



Step 14. Driver & Passenger Top/DT&PT:

Form the seat cover to the top of the seat and line up the seams of the seat cover to the seams of the seat, same as Step 3.



Step 15. Driver & Passenger Top/DT&PT: Tighten the screws for the side latch.



Step 16. Driver & Passenger Top/DT&PT: Tuck in the front of the seat cover and fold the backrest forward.



Step 17. Driver & Passenger Top/DT&PT: Pull the Velcro™ thru to the backside.



Step 18. Driver & Passenger Top/DT&PT:
Use one hand in a smoothing action down the front of the seat cover while gently pulling on the Velcro from behind, then connect the Velcro™.