

# 1997-2000 F-150 Bench Bottom/40-60 Backrest Installation



**Step 1. Driver & Passenger Top/DT&PT:**  
All the parts of your seat cover are labeled inside. Use the seat cover piece identification chart to ID parts. Slide the seat covers top on with the extending hook (sticky) Velcro™ to the front.



**Step 2. Driver & Passenger Top/DT&PT:**  
Pull the seat cover down into position using both hands to form the seat cover around the integral headrests. Poke the seat release lever through the provided opening.



**Step 3. Driver & Passenger Top/DT&PT:**  
View of the integral headrest. Work the material from the seam, inside the seat cover towards the middle (pointer finger). Do this all the way around the backrests in the front and back of the seat. This will help provide a wrinkle free seam.



**Step 4. Driver & Passenger Top/DT&PT:**  
Tip the backrest forward and tuck the hook Velcro™ into the seat. Then, use one hand in a smoothing action down the front of the seat cover while gently pulling on the fastener from behind. Next, follow the Velcro™ to the backside with the front hand (shown), pinning it to the back edge, and then press it to the loop (fuzzy) Velcro™ sewn inside the back edge.



**Step 5. Bottom/B:**  
Place the seat cover on with the long extending hook Velcro™ to the front. Feed the seatbelts through the provided openings, stuffing the large female ends through one at time.



**Step 6. Bottom/B:**  
Pull the left and right side of the seat cover back and mate the hook Velcro™ to the carpet on the back edge of the seat bottom while sliding one hand down the side of the seat.





**Step 7. Bottom/B:**

Work the fabric inside the seat cover as in Step 3, except this time work the fabric to the outside (from pointer finger to thumb) around the sides and front of the seat bottom.



**Step 8. Bottom/B:**

Route the two long outside edge hook Velcro™ where shown, over the seat slides at an angle to the back edge of the seat bottom. Be sure to avoid the seat slide mechanisms.



**Step 9. Bottom/B:**

Press the side hook Velcro™ at an angle as shown to the fuzzy carpet on the back edge of the seat. Do this while sliding one hand down the side of the seat bottom from front to back to help tighten the seat cover.



**Step 10. Bottom/B:**

Route the long hook Velcro™ over the seat slide bar as shown.



**Step 11. Bottom/B:**

Press the hook Velcro™ to the carpet on the back edge of the seat.



**Step 12. Bottom/B:**

Lastly, tuck in the back edge of the seat cover, pulling it back hard and mate it to the carpet on the back edge of the seat. Some models have plastic drink holders in front. Slide them up off and remove the studs with an Allen wrench. Then, probe for the holes with a pin, and cut a small "X" for each in the cover. Don't worry, the cover won't unravel. Replace the studs and slide the drink holders back on.