# 1994-2002 DODGE ST 40-20-40 Installation Instructions



**Step 1. Driver and Passenger Tops/DT&PT:**All the parts of the seat cover are labeled inside. Use

the seat cover piece identification chart to ID parts. Slide the seat cover on with the extending hook (sticky) Velcro™ to the front. Notice how tight the covers are sliding down. The seat will relax back out once the seat cover is pulled all the way down



Step 2. Driver and Passenger Tops/DT&PT:

Loosen the screw for the lever behind the seat with a Phillips screwdriver.



**Step 3. Driver and Passenger Tops/DT&PT:** 

Form the top of the seat cover to the top of the seat by aligning the seams of the seat cover to the seams of the seat, they should match closely.



Step 4. Driver and Passenger Tops/DT&PT::

Manipulate the material inside the seat cover inwards, from the thumb and middle finger to the pointer finger.



**Step 5. Driver and Passenger Tops/DT&PT:** 

Tuck the Velcro<sup>™</sup> into the front side of the seat, tip the backrest forward. Use one hand in a smoothing action down the front of the seat cover while gently pulling on the Velcro<sup>™</sup> from behind pulling it tight. Lastly, pin the Velcro<sup>™</sup> to the seat with the front hand and press the Velcro<sup>™</sup> together as shown.



Step 6. Driver and Passenger Bottoms/DB&PB:

Temporarily remove the recline levers on the on the outside edge of each seat bottom with a Phillips screwdriver. Place the seat cover on with the long hook Velcro™ to the front.



**Step 7. Driver and Passenger Bottoms/DB&PB**: Tuck in the back edge of the seat cover.



**Step 8. Driver and Passenger Bottoms/DB&PB**: Pull the outside part of the seat cover over the small piece of the seat as shown, line up the hole in the cover for the recline lever and put the lever back on.



**Step 9. Driver and Passenger Bottoms/DB&PB**: Pull the sides of the seat cover around to the back and connect the Velcro™ as shown.



Step 10. Driver and Passenger Bottoms/DB&PB: Route the long hook Velcro™ under the seat and connect it to the loop Velcro™ sewn on the back edge.



**Step 11. Driver and Passenger Bottoms/DB&PB**: View from under the back of the seat bottom. Snap the two plastic buckle over the small metal bar, keeping them about 6-8" apart. This will help keep the seat cover in place.



**Step 12. Driver and Passenger Bottoms/DB&PB**: Pull on the back edge of the cover to tighten it, then press the Velcro<sup>™</sup> together.



Step 13. Driver and Passenger Bottoms/DB&PB:
Route the left and right long hook Velcro™ over the seat slides and connect them as shown forming an "X".
Carefully trim the excess length of Velcro™.



**Step 14. Driver and Passenger Bottoms/DB&PB**: View from under the left front corner of the seat bottom. Push the plastic snap over the metal edge, pull tight and connect the Velcro™, trim the excess.



Step 15. Driver and Passenger Bottoms/DB&PB: Alternate location for connecting the plastic buckle. Connect it to the extrusion under the corner of the seat, pull it tight and press the Velcro™ together, trimming the excess.



Step 16. Middle Bottom/MB:

Slide the driver and passenger seats all the way front and tilt the backrests forward. Remove the seat belts from the factory elastic on the left and right of the middle bottom. Place the seat cover on with the long hook Velcro™ to the front. Feed the seat belts through the webbing sewn to the seat cover on the left and right



## Step 17. Middle Bottom/MB:

Route the long hook Velcro™ under the front of the seat and connect them to the carpet if the seat has it. If no carpet exists loop Velcro™ will be sewn on the back of the seat cover to hook it to. Connect the long side hook Velcro™ on the left and right side of the cover at an angle to the carpet on the back of the seat. Or if you don't have carpet on the seat, connect it to the loop Velcro™. Lastly, pull the rear part of the seat cover back and connect the Velcro™ sewn inside of the seat cover to the carpet on the back edge. If no carpet exists your done.



### 18. Console/C:

With the console in the up position slide the cover over the front. While holding the front with one hand, tuck the cover around the hinge area. Moving it in a sawing motion will help in tucking it in. Now, fold the console down and pull the back edge up to meet the hinge for the lid. Then, slide the two ½"X4" loop Velcro™ in the back into the left and right side of the hinge in a sawing motion while moving the lid back and forth. Pull the material up flush with the opening on the sides and front.



## 19. Console/C:

Fold the Velcro<sup>™</sup> into the cavity, noting the locations of the adhesive Velcro<sup>™</sup>. Prepare the surface of the plastic with rubbing alcohol by scrubbing the surface hard, then wipe it dry while it's still wet. Start on the left and right sides, pull the cover to the back, peel off the backing from the adhesive Velcro<sup>™</sup>, fold it inside the console and press it onto the plastic hard. If it doesn't stick, re-clean the area. Extra Velcro<sup>™</sup> is provided in case you have trouble with them sticking.



## Step 20. Lid/L:

Note: The picture is different, no Velcro<sup>™</sup> on the front near the latch on the new improved lid cover. With the lid in the down position, slide the cover on with the letter "L" to the back. Tilt the lid up and using a sawing motion slide the long Velcro<sup>™</sup> into the left and right side of the hinge. Connect the front to back Velcro<sup>™</sup> first, then the sides. Re-connect the Velcro<sup>™</sup> to tighten the cover as needed. The release button on the side is covered but still operable.