

## 1992-98 F-150-550 Bench w/ headrests Installation



**Step 1. Bottom/B:**  
Remove this screw from the plastic on both sides.



**Step 2. Bottom:**  
Tip the seat forward, lift the upholstery and remove this screw.



**Step 3. Bottom:**  
Remove this 5/16" stud bolt on both sides. Wipe off any grease or dirt on the metal arms after removing it from the bottom.



**Step 4. Bottom:**  
Temporarily remove the plastic cup holders if it has them, by lifting up. Use a # 25 Torx bit to temporarily remove the bolts. Once the bottom cover is installed, cut a small X where each hole is, and then put the bolts back in.



**Step 5. Top:**  
Temporarily remove the headrests by pushing the material down to expose this clip. Lift the headrests up all the way and keep gentle upward pressure while pulling back on both clips until you feel them release. Don't try to remove the clips.



**Step 6. Bottom:**  
Place the seat cover on with the long hook (sticky) Velcro™ to the front as shown.





**Step 7. Bottom:**

Center the cut out for the seat belts. Then, line up the seams of the seat cover to the seams on the seat. They should match closely.

Route the hook Velcro™ under the front of the seat, avoiding the seat mechanisms and the slide release wire, mating them to the carpet on the back edge of the seat, or the loop (fuzzy) Velcro™ sewn on the back edge.



**Step 8. Bottom:**

Pull the sides of the seat cover back and line up the hole for the backrest bolt. Some covers will need to have this hole cut by you, the customer. It's easier than you think. Do it by going through steps 9-12. With the seat cover bottom centered and fully installed, feel for the hole for the bolt through the cover. Use a sharp scissors to gently poke into the center, and then cut around the outside of the hole.



**Step 9. Bottom:**

Pull the side of the cover around to the back and connect it to the loop Velcro™ sewn on the back edge of the seat cover.



**Step 10. Bottom:**

Route the long outside edge hook Velcro™ to the loop Velcro™ on the back edge.



**Step 11. Bottom:**

Clip the plastic side buckles over the metal edge of the seat, or another part of the seat frame.

Note, this is not a picture of the actual seat. The 1992-98 installation was updated to accommodate the new buckles.



**Step 12. Bottom:**

Carefully trim the excess length of Velcro™ with a scissor.





**Step 13. Top:**

Bolt the backrest to the seat bottom and re-install the plastic covers on both sides.

Slide the seat cover on with the extending hook Velcro™ to the front. Tuck the seat cover material under the plastic for the headrests.



**Step 14. Top:**

Tuck the hook Velcro™ into the seat, and tip the seat forward.



**Step 15. Top:**

Route the hook Velcro™ between the seat and the wide black metal bar and mate them to the loop Velcro™ sewn inside the back edge. Do it by using one hand in a smoothing action down the front of the seat cover, while gently pulling on the Velcro™ from the back, then tucking under, mating the Velcro™.



**Step 16. Headrests/H:**

Slide the headrest covers on with the long hook Velcro™ to the front and mate them to the loop Velcro™ sewn inside the back edge as shown.