

## 1992-96 F-150-550 Bucket Installation



**Step 1. Driver & Passenger Top/DT&PT:**  
All the parts of the seat cover are labeled inside, front lower right. Use the Part Identification Chart to ID Parts. Carefully open the seat cover side and bottom, and slide it on tucking the fabric behind the armrest.



**Step 2. Driver & Passenger Top/DT&PT:**  
Manipulate the fabric inside the seat cover to the center of the seat, then work it down with both hands, forming it to the top of the seat. Line up the seams of the seat covers to the seams on the seat, they should match closely.



**Step 3. Driver & Passenger Top/DT&PT:**  
Tuck the hook Velcro™ behind the armrest, up and under the fabric and press to the loop Velcro™.



**Step 4. Driver & Passenger Top/DT&PT:**  
Next, fasten the vertical Velcro™ starting on top working your way to the bottom.



**Step 5. Driver & Passenger Top/DT&PT:**  
Tuck the Velcro™ into the front of the seat.



**Step 6. Driver & Passenger Top/DT&PT:**  
Use one hand in a smoothing action down the front of the seat cover from top to bottom while pulling on the Velcro™ from behind the seat with the other hand, then pin the Velcro™ to the seat back with the front hand and press the Velcro™ together.



**Step 7. Armrest/A:**  
Carefully open the Velcro™ and slide the cover down.



**Step 8. Armrest/A:**  
Pull the cover back, tuck in the fabric next to the seat, and line up the seams as in step 2.



**Step 9. Armrest/A:**  
Pull the fabric together in back and press the Velcro™ together.



**Step 10. Driver & Passenger Bottoms/DB&PB:**  
Place the cover on, positioning it by the lumbar cut-out. Partly tuck in the back edge of the cover and line up the seams as in Step 2.



**Step 11. Driver & Passenger Bottoms/DB&PB:**  
Route the inside Velcro™ over the seat slide.



**Step 12. Driver & Passenger Bottoms/DB&PB:**  
Avoid the mechanisms and connect it to the seat carpet.



**Step 13. Driver & Passenger Bottoms/DB&PB:**  
Remove the two screws on side of the plastic cowling on the outside of the seat bottom. Route the Velcro™ where shown, behind the metal rod for the slide .



**Step 14. Driver & Passenger Bottoms/DB&PB:**  
Connect the outside edge Velcro™ at an angle to the rear edge of the seat, crossing the inside Velcro™ forming an "X".



**Step 15. Driver & Passenger Bottoms/DB&PB:**  
Carefully route the long under the knee Velcro™ avoiding the seat mechanisms.



**Step 16. Driver & Passenger Bottoms/DB&PB:**  
Line up the front seam of the covers as in Step 2, then pull and fasten the Velcro™ to the seat carpet.



**Step 17. Driver & Passenger Bottoms/DB&PB:**  
Tuck the back edge the cover thru, then like the seat tops, use one hand in a smoothing action while pulling on the back edge of the seat cover, tightening it and pulling it back into position, again line up the seams.



**Step 18. Driver & Passenger Bottoms/DB&PB:**  
Pull the inside edge back around and press it to the carpet on the back edge of the seat.



**Step 19. Lid/L:**

Lastly, pull the back edge back down and press it to the carpet on the back edge of the seat.



**Step 20. Lid/L:**

The lid removes easily by removing the three Phillips screws holding it to the plastic box. Connect the Velcro™ as shown, forcing them around the rubber bumpers



**Step 21. Lid/L:**

Prepare the plastic surface under the front part of the Velcro™ with rubbing alcohol by scrubbing hard, then wiping it dry while it's still wet.



**Step 22. Lid/L:**

Remove the plastic backing from the two front Adhesive Velcro™, making sure to push them outside the rubber bumper. The Velcro™ should look like step 20.