

1992-1998 F-150 Regular Cab Bench with Armrest and Adjustable Headrests Installation



Step 1. Bottom/B:
Remove this screw from the plastic.



Step 2. Bottom:
Tip the seat forward, lift the upholstery and remove this screw.



Step 3. Bottom:
Remove this 5/16" stud bolt on both sides. Wipe off any grease or dirt on the metal arms after removing it from the bottom.



Step 4. Bottom:
Temporarily remove the plastic cup holders by lifting up to expose these bolts. Use a # 25 Torx bit to remove them.



Step 5. Top:
Temporarily remove the headrests by pushing the material down to expose this clip. Lift the headrests up all the way and keep gentle upward pressure while pulling back on both clips until you feel them release. Don't try to remove the clips.



Step 6. Bottom:
Place the seat cover on with the long hook (sticky) Velcro™ to the front as shown. Tuck the back edge in and route the Velcro™ under the seat, avoiding the seat mechanisms. Press them temporarily to the loop Velcro™ sewn on the back edge of the seat cover.



Step 7. Bottom:
Center the cut out for the seat belts.



Step 8. Bottom:
Pull the sides of the seat cover back and line up the hole for the backrest bolt.



Step 9. Bottom:
Pull the side around to the back and press it to the loop Velcro™ sewn on the back edge of the seat cover.



Step 10. Bottom:
Route the long outside edge hook Velcro™ at an angle, over the top of the seat slide to the loop Velcro™ sewn on the back edge of the seat cover. Lastly, tighten and re-connect the hook Velcro™ to the loop Velcro™ sewn on the back edge of the seat cover, lining up the openings for the seat belts and side bolts.



Step 11. Bottom:
Clip the plastic side buckles over the metal edge of the seat or a seat support wire.
Note, this is not a picture of the actual seat. The 1992-98 installation was updated to accommodate the new buckles.



Step 12. Bottom:
Carefully trim the excess length of Velcro™ with a scissor.



Step 13. Top/T:
Fold the armrest part way down and slide the seat cover on with the long hook Velcro™ to the front and tuck the armrest through the opening.



Step 14. Top:
Tuck the material in around the sides of the armrest.



Step 15. Top:
Line up the top seam to the top of the armrest opening so the armrest can tuck into the seat.



Step 16. Top:
Tuck the seat cover material under the plastic for the headrests.



Step 17. Top:
Tuck the hook Velcro™ into the seat. Tipping the seat forward will help do this.



Step 18. Top:
Route the hook Velcro™ between the seat and the wide black metal bar and connect them to the loop Velcro™ sewn inside the back edge.



Step 19. Armrest/A: Slide the armrest cover on with the long hook Velcro™ to the front and connect them to the loop Velcro™ sewn on the back edge as shown.



Step 20. Headrests/H: Slide the headrest covers on with the long hook Velcro™ to the front and connect them to the loop Velcro™ sewn inside the back edge as shown.